



General Catalogue 2006/2007 Snap-Action Switches

Foreign standards

Mark	Description					
	Certified by UL Standards					
Certification Certification Component Acceptance Certification Component Acceptance Certification Ce	Certified by CSA Standards	For the foreign standard, refer to "FOREIGN SPECIFICATION" on the end of catalog.				
PRODUCT SERVICE	Certified by TÜV Standards					

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Matsushita Electric Works Switch Series Covers All Markets

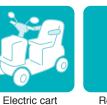
High Environmental Resistance Turquoise Colored Seal Switches

- New silent switch with both-sided sliding contact.
- Boosted employability with ultra-long stroke.
- IP67 type (Immersion protected)









49.2

24 1

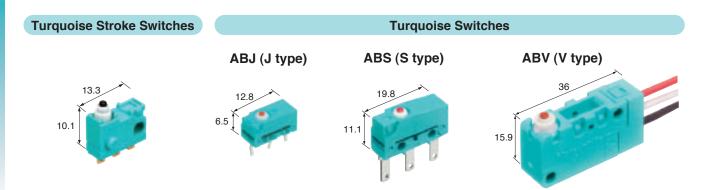


P.12

P.50

Automotive Cultivator

Multistory car park

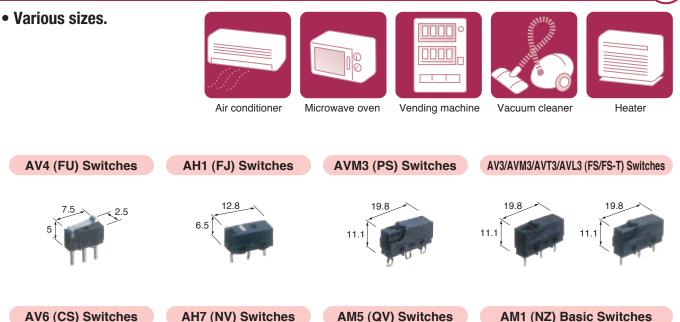


Snap-action Switch Series with Plenty of Variation

(Heat resistant type)

27.8

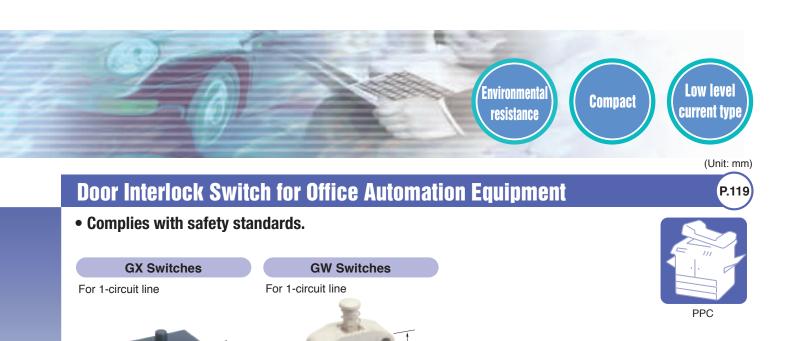
15.9



27.8

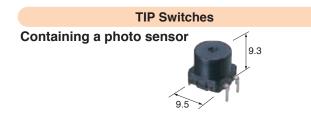
Pin plunger





Detection Switches

• Contributes to safety countermeasures by detecting machine tilt.





Switch Selector Chart

<u> </u>			•nare		Turq	uoise				
		J ty (Stroke s	/pe switches)	ABJ (J type)	ABS (S	S type)	ABV (\	/ type)	
• Type of sw	itch	9.6	ASQ	6.5	12.5 ABJ	19.8	16.9 ABS	15.9 15.9 15.9 ABY		
• Features		Compact size long stroke IP67 Silent operat		 6 × 6.5 mm) Adoption of a double moldi and Ultrasor technology t 	ing technology nic swaging o uniform gh production mental	 Subminiature size (19.8 × 6.4 × 11.1 mm) Adoption of Elastomer double molding technology and Ultrasonic swaging technology to uniform sealing in high production quantities High environmental resistance (IP67) 		 Miniature siz 15.9 mm) Adoption of I swaging tech epoxy sealin sealing in hig quantities High environ resistance (I 	Ultrasonic nnology and g to uniform gh production mental	
• O.F. by pin (gf, Max.)	plunger		i plunger) af lever) ted leaf lever)	1.9	23N 96N stroke type)	0.9 1.4		0.98N 1.96N		
	• Max. contact rating (resistive)		n both sides of contact	Silver allo	by contact	Silver allo	y contact	Silver alloy contact		
			100 mA 30 V DC		V type 5 V AC) V DC 1.23N	2 A 125 V AC 2 A 250 V AC 2 A 30 V DC 0.4 A 125 V DC		5 A 250 V AC (O.F. min. 1.96N) 3 A 250V AC (O.F. 0.98N)		
					1 A 125 V AC 1 A 30 V DC O.F. 2.45N (Long stroke type) 1 A 125 V AC 1 A 30 V DC		Gold-clad contact (triple layer) (double layer)		d contact 0 V AC n. 1.96N)	
				Gold-clad contact 0.1 A 125 V AC 0.1 A 30 V DC		0.1 A 125 V AC 0.1 A 250 V AC 0.1 A 30 V DC		1 A 25 (O.F. (0 V AC).98N)	
 Rating of I circuit type 	ow-level e (resistive)	1 mA {	5 V DC	5 mA 6 V DC 2 mA 12 V DC 1 mA 24 V DC		5 mA 6 V DC 2 mA 12 V DC 1 mA 24 V DC		5 mA 6 V DC 2 mA 12 V DC 1 mA 24 V DC		
• Expected life (min.	Electrical	2 × 10⁵ (Nominal rating)	2 × 10⁵ (Low-level rating)	3 × 10⁴ (Silver alloy contact type)	10⁵ (Gold-clad contact type)	5 × 10⁴ (Silver alloy contact type)	2 × 10⁵ (Gold-clad contact type)	10⁵ (Nominal rating)	10 ⁶ (Low-level rating)	
ope.)	Mechanical	-	_	1	0e	$5 imes 10^6$		$5 imes 10^6$		
	Quick- connect						.110		.187	
	Solder •									
• Terminal	Screw									
style	PC board	•		•	Ð	•				
	Lead wire	•		•	D	•	•	•	(IP67)	
	Connector									
Contact m	aterial	Gold	-clad	(Standard) Silver alloy (Low-level) Gold-clad		(Standard) Silver alloy (Low-level) Gold-clad		(Standard) Silver alloy (Low-level) Gold-clad		
• UL, CSA,V	DE, SEMKO	-		UL/	CSA	UL/CSA/VE	DE/SEMKO	UL/CSA/VI	DE/SEMKO	
• Page		1	2	2	3	3	4	45		

				Unit: mm	
Basic		Minia	ature		
AM1 (NZ)	AM5	(QV)	AH7 (NV)		
			heat resistant		
10.2	07.0	X.			
49.2	27.8	1	27.8		
24.1	15.9		15.9		
	-				
AM1		AM5		AH7	
Versatile range for all applications	Reliable design with sh	ock resistance	Continuous use at 120°C possible		
	 High inrush current res 	istance			
	0.1 A to 21 A type available	lable			
			Cilver allow and at		
			<silver alloy="" contact=""> 0.49N to 3.92N</silver>		
0.69N to 5.30N	0.49N t	o 3.92N	<gold-clad contact=""></gold-clad>		
			0.49N to 1.96N		
	Silver allo	w contact	Silver alloy contact		
10 A 125, 250 or 480 V AC	16 A 25		15 A 250 V AC		
1/8HP 125 V AC	11 A 25		10 A 250 V AC		
1/4HP 250 V AC	6 A 25		5 A 250 V AC		
1/2A 125 V DC 1/4A 250 V DC					
1/4A 200 V DO					
	Cald ala	d contact	Gold-clad contact		
	Gold-cla				
	0.1 A 2	50 V AC	3 A 250 V AC 1 A 250 V AC		
	5 m 4 /				
_	2 mA 1	SVDC	5 mA 6 V DC 2 mA 12 V DC		
	1 mA 2		1 mA 24 V DC		
5×10 ⁵	10 ⁵	$2 imes 10^6$	10 ⁵		
5 × 10°	(Nominal rating)	(Low-level rating)	105		
2×10^7	1) 7	107		
			-		
		.187 .250	• .187 .250		
•			•		
•			•		
•					
Silver alloy	(Standard)	Silver alloy	(Standard) Silver alloy		
Cirver diloy	(Low-level) Gold	-clad silver alloy	(Low-level) Gold-clad silver alloy		
UL/C-UL	UL/CSA/VI	JE/SEMKO	UL/CSA/VDE/SEMKO		
50	5	9	72		

Switch Selector Chart

				iniature		
		AV3/AM3/AVT3/AVL3 (FS/FS-T)	AV3 (FS): Greater than 1mm of contact gap	AVM3 (PS)	AV6 (CS)	
• Type of switch			19.8	19.8	10	
		AV3/AVT3/AVM3/AVL3	AV3		AV	
• Features		 Consistent quality and high precision through sophisticated automatic fabrication system Low-level circuit types available Long life version available 	 Contact gap of greater than 1mm Door inter-lock switch for OA equipment 	 High capacity micro switch In-line terminals make soldering works easy 	 Using a connector for connections significantly improves operation effectiveness Contact reliability is achived by simple dust prevension guard and gold-clad double layer contacts 	
• O.F. by pin (gf, Max.)	plunger	<standard> 0.25N (Gold-clad) 0.49N 0.98N <long life="" version=""> 1.47N</long></standard>	1.47N	1.47N	0.50N 1.50N	
• Max. contact rating (resistive)		<standard> 3 A 250 V AC 3 A 30 V DC 0.4 A 125 V DC <long life="" version=""> 5 A 250 V AC 5 A 30 V DC 0.4 A 125 V DC <au clad="" contact=""> 0.1 A 250 V AC (Triple layer) 0.1 A 30 V DC</au></long></standard>	3 A 30 V DC	10.1 A 250 V AC	0.1 A 30 V DC	
 Rating of I circuit type 	ow-level e (resistive)	1 to 100 mA, 5 to 30 V DC (Double layer) 1 to 100 mA, 5 to 250 V AC (Triple layer)	_	_	_	
• Expected life (min.			104	5 × 104	2 × 10 ⁵	
ope.)	Mechanical	5×10^{5} 3×10^{7} (Long life version)	5 × 10⁵	3 × 10 ⁷	5 × 105	
	Quick- connect	•.110	•.110			
	Solder	•	•	•		
• Terminal	Screw					
style	PC board	•	•	•		
	Lead wire					
	Connector				•	
Contact m	aterial	(Standard) Silver alloy (Low-level) Gold-clad triple layer, double layer	Silver alloy	Silver alloy	Gold-clad silver alloy	
• UL, CSA,V	DE, SEMKO	UL/CSA/VDE/SEMKO	UL/CSA/TÜV/SEMKO	UL/CSA/(VDE)/SEMKO	UL/CSA/TÜV	
• Page		90	103	105	110	

Unit: mm

				Unit: mm
Ultra-miniat		Inter Loc	Detection Switch	
(AH1) FJ	AV4 (FU)	AGX (GX)	AV1 (GW)	AHF2 (Tip SW)
6.5	5, 25	14.6 - 27-		9.3
AH1 • Ultra-miniature size (12.8 × 6 × 6.5 mm/12.7 × 6 × 6 mm) • Flux-resistant construction • Flat terminal	AV4 • Super miniature size (7.5 × 2.5 × 5 mm) • Solder terminal type with mounting holes available • Mechanical life 3 × 10 ⁵	AGX • Snap-in mounting type • Satisfying the downsizing needs 14 mm in depth • Contact gap of greater than 4 mm	AV1 • Dual restoration spring mechanism • Insuration distance 8 mm (snap-in mounting 2 form A and 3 form A type)	AHF2 • Photo sensor inside • The contact type is equivalent to normally closed contacts, which satisfies the PL Act.
0.74N 1.47N	0.98N	<standard> 1a: 3.92N 2a: 3.92N 3a: 5.88N <high capacity=""> 1a: 4.90N 2a.3a: 5.88N</high></standard>	1a: 4.90N 1b: 2.94N 1a1b: 5.88N 2a: 7.85N 3a: 9.81N	Operation angle: 25 to 60 degrees
O.F. 1.47N type 3 A 125 V AC 2 A 30 V DC O.F. 0.74N type 1 A 125 V AC 1 A 30 V DC	<ag contact=""> 0.5 A 30 V DC</ag>	<standard> 10.1 A 250 V AC</standard>	10.1 A 250 V AC	Photo transistor Please refer to the inside of catalog
Au clad contact 5 mA 6 V DC 2 mA 12 V DC 1 mA 24 V DC	<au contact=""> 0.1 A 30 V DC</au>	_	_	_
3×10^4	2 × 10⁴ (Au type: 2 × 10⁵)	1 × 10 ⁵	$5 imes 10^4$	10 ⁵
10 ⁶ (O.F. 0.74 N) 5 × 10 ⁵ (O.F. 1.47 N)	3×10⁵	1 × 10 ⁶	106	105
•	•	•.250	•.250	
•	•			•
(Standard) Silver alloy (Low-level) Gold-clad silver alloy	(Standard) Silver alloy (Low-level) Gold plating	Silver alloy	Silver alloy	Silver alloy
UL/CSA		UL/CSA/VDE/TÜV/ SEMKO	UL/CSA/VDE (ENEC)	_
115	120	125	129	134

TECHNICAL TERMINOLOGY & CAUTIONS FOR USE

TECHNICAL TERMINOLOGY

1. Rated values

Values indicating the characteristics and performance guarantee standards of the snap-action switches. The rated current and rated voltage, for instance, assume specific conditions (type of load, current, voltage, frequency, etc.).

2. Mechanical life

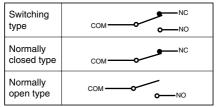
The service life when operated at a preset operating frequency without passing electricity through the contacts. (The life test is performed at a switching frequency of 60 times/minute and operating speed of 100 mm/second at the regular cam.)

3. Electrical life

The service life when the rated load is connected to the contact and switching operations are performed. (The life test is performed at a switching frequency of 20 times/minute and operating speed of 100 mm/second at the regular cam.)

4. Contact form

This refers to the components determining the type of application which make up the electrical input/output circuits in the contact.



Terminal symbols

COM: Common terminal

NC: Normally closed terminal

NO: Normally open terminal

5. Insulation resistance

Resistance between noncontinuous terminals, terminals and metal parts not carrying current, and between terminals

CAUTIONS FOR USE Technical Notes on Mechanical Chara

1. Actuation Force and Stroke Adequate stroke setting is the key to high reliability. It is also important that adequate contact force be 'maintained to ensure high reliability. For a normally closed circuit, the driving mechanism should be set so that the actuator is normally in the free position. For a normally open circuit, the actuator should be pressed to 70% to 100% of the specified stroke to absorb possible errors.

If the stroke is set too close to the operating point (O.P.), this may cause unstable contact, and in the worst case

and the ground.

6. Withstand voltage

Threshold limit value that a high voltage can be applied to a predetermined measuring location for one minute without causing damage to the insulation. **7. Contact resistance**

This indicates the electrical resistance at the contact part. Generally, this resistance includes the conductor resistance of the spring and terminal portions.

8. Vibration resistance

Malfunction vibration ... Vibration range where a closed contact does not open for longer than a specified time due to vibrations during use of the snap-action switches.

9. Shock resistance

Shock durability ... Shock range where the mechanical shocks received during snap-action switches transport and installation do not damage the parts or harm the operating characteristics. Malfunction shock ... Shock range where a closed contact does not open for longer than a specified time due to shocks during use of the snap-action switches.

10. Operating Force (O.F.)

The force required to cause contact snap-action. It is expressed terms of force applied to the plunger or the actuator.

11. Release Force (R.F.)

The force to be applied to the plunger or the actuator at the moment contact snaps back from operated position to unoperated position.

12. Pretravel (P.T.)

Distance of the plunger or the actuator movement from free position to operating position.

13. Overtravel (O.T.)

The distance which the plunger or the actuator is permitted to travel after actuation without any damage to the switching mechanism.

14. Movement Differential (M.D.)

The distance from operating to release position of the plunger or the actuator.

15. Operating Position (O.P.)

The position of the plunger or the actuator when the traveling contacts snaps with the fixed contact.

16. Free Position (F.P.)

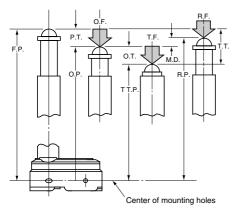
Position of the switch plunger or the actuator when no force is applied to. **17. Overtravel Position (O.T.P.)**

The stopping position of the plunger or the actuator after total travel.

18. Release Position (R.P.)

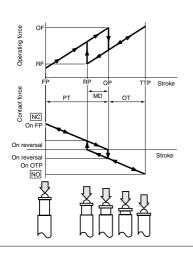
The position of the plunger or the actuator when the traveling contact snaps back from operating position to its original position.

The following terminologies are applied to all our switches.





may cause actuator damage due to inertia of the drive mechanism. It is advisable that the stroke be adjusted with the mounting plate or driving mechanism. The figure at right shows a typical example of activation and contact forces varying with stroke. In the vicinity of the O.P. and R.P., the contact force is diminished, causing chatter and contact bounce immediately before or after reversal. For this reason, use the switch while giving due consideration to this. This also causes the snap action switch to be sensitive to vibration or physical impact.



TECHNICAL TERMINOLOGY & CAUTIONS FOR USE

2. Changes in Operation Characteristics

Exercise design care so that malfunctions will not occur if the snap action switch characteristics vary by as much as 20% from, rated values.

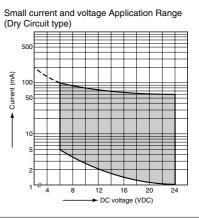
3. Mechanical Conditions for Type Selection

Actuator type should be selected according to activation method, activation

■ Technical Notes on Electrical Characteristics

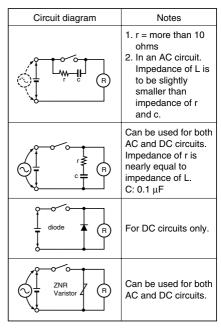
1. The snap-action switch is designed for AC operations. While it has small contact gaps and no arc absorber, it may be used for low-capacity DC operations. (However, a DC magnetic blow-out switch is available in the NZ Basic Switches.)

2. For applications with very small switching voltage or current, choose the dry circuit type.



■ Cautions in a circuit

1. Contact protection is recommended when snap-action switches are used in an inductive load circuit. (except for NZ Basic Switches magnetic blow-out types for DC)



speed, activation rate, and activation frequency.

1) An extremely slow activation speed may cause unstable contact transfer, possibly resulting in contact failures or contact fusion.

2) An extremely high activation speed may cause damage to contacts or contact response failure.

3. Application to Electronic Circuits
1) The snap-action switch contacts can sustain bounce or chatter when closed. Bounce or chatter can cause noise or pulse count errors when the snap action switch is used in electronic circuits.
2) If contact bounce or chatter poses problems in the vicinity of the O.P. and R.P., use a suitable absorption network, such as a C/R network.

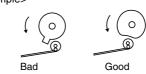
4. Check the surge current, normal current and surge duration.

5. Contact resistance given in performance specifications is measured with a voltage drop method using 6 to 8 V DC, 1 A (except for low-level load type). Contact resistance across COM and NC terminals is measured in the open position, while contact resistance across COM and NO terminals is measured in the closed position.

4. Driving Mechanism

Use of a driving mechanism which will cause physical impact to the actuator should be avoided.

<Example>



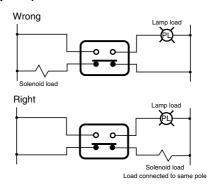
6. Ratings are measured under the following conditions: Inductive load:

Power factor = 0.6 to 0.7

Time constant = 7 ms or less (DC) 7. To prevent contact fusion failure, be sure to use a serial resistance for each capacitive load.

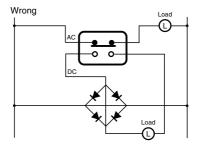
8. If snap action switch operation is synchronized with the AC supply phase, this may cause: shortened electrical life, contact fusion failure, contact transfer, or other reliability problems.

2. Do not connect the contacts on individual switches to different type or different poles of the power supply. Examples of power supply connections (connection to different poles)



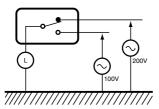
Example of wrong power supply connection (connection to different poles of power supply)

This may lead to mixed DC and AC.



3. Avoid circuits which apply voltage between contacts. (This may lead to mixed deposition.)

Wrong



Mounting state and environment

1. Checking the insulation distance After mounting and wiring, check the insulation distance between terminals and the ground. If the insulation distance is inadequate, mount insulating material between as required.

2. Fastening the microswitch body See the Section "NOTES" for the individual switch.

3. Position adjustment with effector

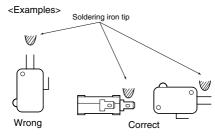
The effector should be positioned so that direct force is not applied to the pushbutton or actuator in its free position. The operating force to the pushbutton should only be applied in a perpendicular direction.

4. Soldering precautions

1) For manual soldering, lay the terminals flat (horizontal with the ground) and quickly perform the soldering operation using a soldering iron with the appropriate heat capacity and the proper amount of solder. Take care that the flux does not flow into the switch interior by using a ventilation fan to discharge flux gas and to prevent contact of the switch body with the soldering iron tip. Be careful not to apply force to the lead wires or the terminal portions immediately after soldering.

The temperature setting and time conditions vary depending on the product. See the Section "NOTES" for each product.

2) For automatic soldering also, see the Section "NOTES" for each product.



5. Avoid using in a silicon atmosphere

Avoid using organic silicon rubber, adhesives, sealing compounds, oil, grease, and wires in a silicon atmosphere.

6. Please consult us when using under the following conditions:

- 1) Environments where hydrogen sulfide
- or other corrosive gases are present.

2) Environments where gasoline, thinner or other flammable, explosive gases are present.

3) Dusty environments (for non-seal type snap action switches).

4) The perpendicular operating speed exceeds the allowable operating speed.5) Switching between different poles.6) Use in environments not in the prescribed temperature or humidity range.

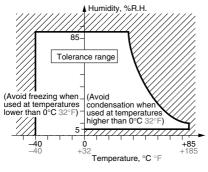
7. Storage precautions

To prevent discoloration due to sulfurization of the terminals (silverplated), store the switches in a polyethylene bag or other suitable airtight container.

8. Usage, storage, and transport conditions

1) During usage, storage, or transportation, avoid locations subject to direct sunlight and maintain normal temperature, humidity, and pressure conditions. The allowable specifications for environments suitable for usage, storage, and transportation are given below.

Temperature: The allowable temperature range differs for each switch, so refer to the switch's individual specifications. In addition, when transporting or storing switches while they are tube packaged, there are cases when the temperature may differ from the allowable range. In this situation, be sure to consult the individual specifications.
Humidity: 5 to 85% R.H.



• Pressure: 86 to 106 kPa The humidity range varies with the temperature. Use within the range indicated in the graph below. 2) Condensation

Condensation forms when there is a sudden change in temperature under high temperature, high humidity conditions Condensation will cause deterioration of the switch insulation. 3) Freezing

Condensation or other moisture may freeze on the switch when the temperatures is lower than 0°C 32°F. This causes problems such as sticking of movable parts or operational time lags. 4) Low temperature, low humidity environments

The plastic becomes brittle if the switch is exposed to a low temperature, low humidity environment for long periods of time.

5) Storage for extended periods of time (including transportation periods) at high temperatures or high humidity levels or in atmospheres with organic gases or sulfide gases may cause a sulfide film or oxide film to form on the surfaces of the contacts and/or it may interfere with the functions. Check out the atmosphere in which the units are to be stored and transported.

6) In terms of the packing format used, make every effort to keep the effects of moisture, organic gases and sulfide gases to the absolute minimum.

9. We reserve the right to modify without notice the materials, internal components, and other parts to improve product quality. 10. Handling precautions

When handling the switches, be careful not to drop them on the floor since this may damage them.

For items 5. and 6., select contact sulfurization (clipping) prevention products (FS and Au clad 2-layer contacts) for use with extremely small loads or an environment-resistant Turquoise switch.

11.

1) Failure modes of switches include short-circuiting, open-circuiting and temperature rises. If this switch is to be used in equipment where safety is a prime consideration, examine the possible effects of these failures on the equipment concerned, and ensure safety by providing protection circuits or protection devices. In terms of the systems involved, make provision for redundancy in the design and take steps to achieve safety design.

2) The ambient operating temperature (and humidity) range quoted is the range in which the switch can be operated on a continuous basis: it does not mean that using the switch within the rating guarantees the durability performance and environment withstanding performance of the switch. For details on the performance guarantee, check the specifications of each product concerned.

TECHNICAL TERMINOLOGY & CAUTIONS FOR USE

■ Types of actuators

Shape	Class.	Pretravel (P.T.)	Overtravel (O. T.)	Operating Force (O. F.)	Vibration Shock	Features	
	Pin plunger	Small	Small	Large	Out- standing	Appropriate for linear short-stroke action. Pin plu action mechanism, enabling high-precision posit after operation is smallest among all of the actua stopper is required.	ioning. Amount of movement
<u> </u>	Spring small plunger	Small	Medium	Large	Excellent	Used in much the same way as the pin plunger, the amount of movement after operation is large	
	Spring short plunger	Small	Medium	Large	Good	Pin plunger is short, with large plunger diameter Like small spring plunger, amount of movement	
	Panel attachment plunger	Small	Large	Large	Good	Secured to panel with hex or lock nut; used as m Amount of movement after operation is extremely be adjusted by changing attachment position. Ca low-speed cam.	y large and operation point can
	Panel attachment roller plunger	Small	Large	Large	Possible	This is the panel attachment type with a roller, a moving cams and dogs	nd can be used with fast-
.	Hinge lever	Large	Medium	Small	Possible	Little force required for operation. Appropriate for dogs; has large stroke. Lever available in various shapes to fit operating	-
<u> </u>	Simulated roller lever	Large	Medium	Small	Possible	Tip of hinge lever is bent into a semi-circle, enab	ling use as a simple roller type.
	Leaf lever	Large	Large	Small	Excellent	Play in lever is used to assure maximum stroke. space where lever is attached, for outstanding re	
P	Hinge roller lever	Large	Medium	Small	Possible	This is a hinge lever with a roller, and can be use dogs. The force required for pin plunger action is lighte stroke is longer.	
	One way action hinge roller lever	Medium	Medium	Medium	Possible	This is hinge roller lever type, and can operate ir from a one way direction, but the roller is bent fro cannot move. This can be used to prevent reverse-direction ac	om the opposite direction and
+	Leaf spring	Medium	Medium	Medium	Good	This has a leaf spring with offset yield force and driving low-speed cams and cylinders. Fulcrum i prevent leaf damage, movement after operation	s fixed for high precision. To
P.	Roller leaf spring	Medium	Medium	Medium	Good	This is a leaf spring with a roller, and can be use	ed with high-speed cams.
	(O.C. reversed action groove type) Reverse-action hinge lever	Large	Small	Medium	Excellent	This is used for low-speed, low-torque cams. The lever comes in various shapes to fit the operating body.	The plunger is constantly pressed down by a coiled spring, and operating the lever induces reverse action.
	(O.C. reversed action groove type) Reverse-action hinge roller lever	Medium	Medium	Medium	Excellent	This is a reverse-action hinge lever with a roller and is appropriate for cam operation. Excellent resistance to vibration and impact when not engaged.	Because the plunger is depressed when not engaged, vibration and shock resistance are excellent. Pressing the plunger too far
	(O.C. reversed action groove type) Reverse-action hinge roller short lever	Small	Medium	Large	Excellent	This is a shorter version of the reverse-action hinge lever with a roller and has a larger action force, but is appropriate for cam operation with a short stroke. Excellent resistance to vibration and impact when not engaged.	does not cause abnormal force to be applied to the switch mechanism, so a stable service life is assured.

TURQUOISE SWITCHES

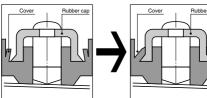
High Environmental Resistance Turquoise Colored Seal Switches

Against dust, gas and water

Ultrasonic swaging process

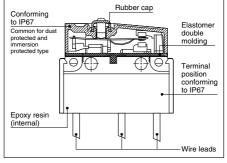
The rubber cap is securely sealed to the switch cover during an ultrasonic swaging process.

Cross section of the rubber cap

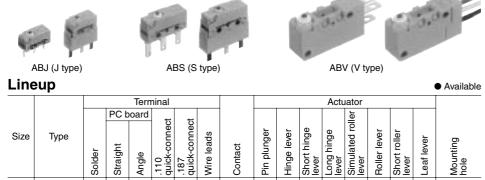


Ultrasonic swaging process: A process which bends the material through ultrasonic vibration.

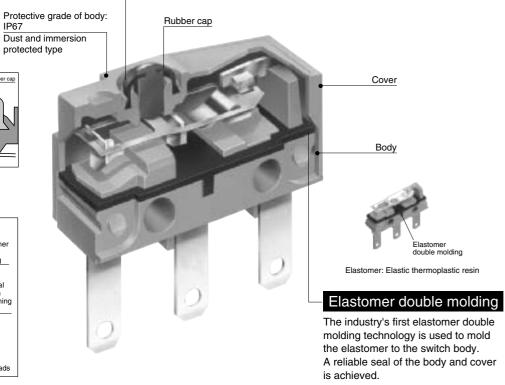
Cross section of wire leads type



Elastomer double molding technology, an industry first, and ultrasonic swaging technology contribute to uniform sealing in high production quantities IP67 type (immersion protected) Broad lineup: J, S and V models make up over 1,000 types.



		Sold	Strai	Angl	.110 quic	.187 quict	Wire	Cont	Pinp	Hing	Shor lever	Long lever	Simu lever	Rolle	Shor lever	Leaf	Mour
J	Terminals	۲	•					Au, Ag	٠	•			•	۲			M1.2,
type	Wire leads						•	Au, Ag	٠	•			•	۲		۲	M2.3, M3
S	Terminals	٠	•	•	•			Au, Ag	•	•	•	•	•	٠			M2.3
type	Wire leads						•	Au, Ag	٠	•	•	٠	٠	۲		۲	11/12.5
V	Terminals					•		Au, Ag	٠	•			•	۲	•		МЗ
type	Wire leads						•	Au, Ag	٠	•			•	٠	•		



Construction

The dust protected type (IP50) and the immersion protected type (IP67) pass the following tests, respectively. The immersion protected type is especially tested to check for the entry of water after soaking for a certain period of time. Avoid operation where they are immersed in water.

[Test conditions]

 Dust protected type (IP50) The powder circulation pump may be replaced by other means suitable to maintain the talcum powder in suspension in a closed test chamber. The talcum powder used shall be able to pass through a square- meshed sieve the nominal wire diameter of which is 50 µm and the nominal width between wires 75

µm. The amount of talcum powder to be used is 2 kg per cubic metre of the test chamber volume. The duration of the test is 8 hours.

 Immersion protected type (IP67) The lowest point of enclosures should be least 1,000 mm below the surface of the water. The duration of the test is 30 minutes.

TURQUOISE SWITCHES IMPORTANT NOTES REGARDING USE

1. Fastening of the switch body

Fasten the switch body onto a smooth surface using the correct screw as shown in the chart below and tighten it with the prescribed torque. Be careful not to exceed the prescribed torque when tightening as this may adversely affect the sealing properties and switch functioning, and also cause damage. If using a torque driver, verify that it is set to the prescribed torque. Also, we recommend that you use a spring washer and adhesive to prevent loosening and to lessen the tightening load on the switch.

	Screws Tightening torque				
	M1.2	Not more than 0.098N.m			
ABJ	M2.3	Not more than 0.29N·m			
	M3.0	Not more than 0.29N·m			
ABS	M2.3	Not more than 0.29N·m			
ABV	M3.0	Not more than 0.49N·m			

2) Fixed pin type

To secure the switch unit, thermally crimp or press-fit the mounting pins. If the pins are to be press-fitted, install a guide on the opposite surface to the mounting pins to prevent them from slipping out of position and developing play.

3) Be sure to maintain adequate insulating clearance between each terminal and ground.

4) The positioning of the switch should be such that direct force is not applied to the pushbutton or actuator in its free position. The operating force to the pushbutton should only be applied in a perpendicular direction.

5) The standard value of overtravel used should be within the range of 70% to 100% of the rated O.T. value.

6) When soldering the V-type turquoise switch or the immersion protected type of the J and S type switches, the sealing material sometimes forms a lump or bulge at the base of the terminal or lead. Be sure to allow enough space for this when attaching the switch.

2. Soldering operations

1) Manual soldering: use soldering irons (max. 350°C 662°F) capable of temperature adjustment. This is to prevent deterioration due to soldering heat. Care should be taken not to apply force to the terminals during soldering. Specifications

	Wattage	Soldering time
ABJ	18 W	Within 3 seconds
ABS	60 W	Within 3 seconds
ABV	60 W	Within 5 seconds

2) Terminal portions should not be moved within 1 minute after soldering.

3. Variance of operating

characteristics

Allow for up to $\pm 20\%$ variation of the

specified characteristics values to compensate for long term operational wear of the switch in your design.

4. Cautions regarding use

1) When switching inductive loads (relays, solenoids, buzzers, etc.), an arc absorbing circuit is recommended to protect the contacts.

2) If switching of the contact is synchronized with the phase of the AC power, reduced electrical life or welded contact may occur. Therefore, test the switch while it is operating under actual loads for this condition. If found, you may wish to take corrective action in your design.

 In the following operating condition, the electrical life might be greatly reduced depending upon the switching load.
 Please consult us before use.

• Switching operation at a high or low speed (near limits specified).

4) If the build up of dust or dirt becomes so severe that it requires the use of the attached lever, there is the concern that the flexible part may be impeded and return movement may not be possible. In this situation take the following precautions:

• Select a product number for a switch with a higher operation load or use a leaf type lever.

• Attach a protective cover to the lever. 5) If the leaf lever type switch is excessively pushed (pushed further than the operational limit position) or switching is done at high speed or is accompanied by the impact, the lever will break. Please be careful. Also, be careful with the BV short roller lever type switch as improper return may result from pressing too much.

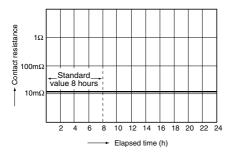
5. Protection from dust, water and corrosive gas

 The pin button and the space around the body cap Turquoise switches are sealed with elastic material, the terminal portion is integrally molded. This prevents dust entry and protects the switch against corrosive gases. Wireleaded types are recommended for applications subject to water or oil splash. However, avoid soaking these immersion protected types in oil or water, because they types are not of completely oil tight construction.
 Take care that breathing actions don't allow water vapor to get inside during opening and closing or cause rapid temperature changes.

3) Keep away from environments where silicon based adhesives, oil or grease are present as faulty contacts may result from silicon oxide. Do not use in areas where flammable or explosive gases from gasoline and thinner, etc., may be present.Dust protection test

Test conditions:

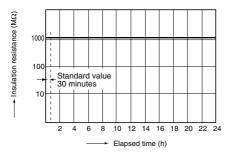
Dust-protected switches ... Repeatedly pass pure talc powder through a standard wire sieve with a 75mm nominal diameter so that the talc is suspended in the air around the switch area. Two kilograms of talc powder should be suspended for each cubic meter of laboratory space. The talc suspension should then be left for eight hours.



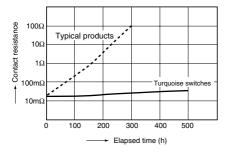
Waterproof test

Test conditions:

Immersion protected IP67 switches ... Submerge at 1 m below the water surface for 30 minutes.







6. Oil-proof and chemical-proof characteristics

The rubber elastomer swells when exposed to oil and chemicals. The extent of swelling will vary widely depending on the type and amount of oil and chemicals. Check with the actual oil or chemicals used.

In particular, be aware that solvents such as freon, chlorine, and toluene cannot be used.

NOTES FOR TURQUOISE SWITCHES

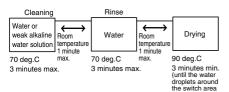
7. Washability (ABJ and ABS)

The Turquoise switch terminal with lead wires type and without lead wires typeshare the same main body. As a result, if the print board terminal type satisfies the set conditions, then it can undergo a complete cleaning after automatic soldering. After soldering is completed, perform cleaning within the prescribed temperature and time range, and pay careful attention to the following points.

1) Perform proper temperature, time, drying control in the cleaning process in order to prevent absorption of the liquid due to respiratory action. Be particularly careful that all the water droplets in the switch area are cleaned off in the final drying process.

2) Some cleaning liquids (solvents) may harm the rubber parts. Use water or a weak alkaline water solution. 3) Ultrasonic cleaning methods may damage the internal components or contacts. Use immersion or shower cleaning methods. In addition to the above points, the use of automatic cleaning equipment is particularly recommended for easy control of the process temperature and time. The recommended cleaning conditions for the Turquoise switches are shown below. However, please evaluate the actual cleaning process to verify its suitability for the switch.

Recommended Cleaning Method



REFERENCE

1. Dust-protected type

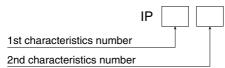
This type of construction prevents dust that is large enough to have an effect on operation from getting inside the unit. This construction is stipulated by protective classes against solid matter in the IEC standards (IEC529).

Test conditions: The switch is left for eight hours in a test chamber with a constant level of floating pure talc that has passed through a standard 75mm sieve, in a concentration of 2kg of talc per cubic meter of volume in the test chamber.

2. Immersion-protected type

This type of construction prevents any harmful effects even after the device is left underwater at a depth of one meter for thirty minutes. This construction is stipulated by protective classes against water in the IEC standards (IEC529). **3. IEC s IP Codes**

The IEC (International Electrotechnical Commission) has defined the IP characteristic code that represents the levels of protection described in IEC standard 529. The two numbers that follow the IP code (the characteristics numbers) indicate the suitability of this protection for all environmental conditions.



 Level of Protection Indicated by the 1st Characteristics Number

1st Characteristics Number	Protection level (IEC529/Solid matter)
0	No protection
1	Protected against solid matter larger than 50mm
2	Protected against solid matter larger than 12mm
3	Protected against solid matter larger than 2.5mm
4	Protected against solid matter larger than 1.0mm
5	Dust-protected type Prevents dust that is large enough to have an effect on operation from getting inside the unit
6	Dust-resistant type Prevents dust from getting inside the unit

Level of Protection Indicated by the 2nd Characteristics Number

2nd	5
Charac- teristics Number	Protection level (IEC529/Liquid matter)
0	No protection
1	Protected against water droplets that fall perpendicular to the unit
2	Protected against water droplets that fall from within 15° of perpendicular to the unit
3	Protected against water droplets that fall from within 60° of perpendicular to the unit
4	Protected against water that splashes on the unit from any direction
5	Free from adverse effects even if sprayed directly with water from any direction
6	Protected against water sprayed directly on the unit from any direction
7	Water does not get inside of the unit when submerged in water according to the specified conditions
8	Unit can be used underwater
	Number 0 1 2 3 4 5 6 7 8

Note: Details of test conditions are the same as JIS C 0920. Please refer to them.





mm

RoHS Directive compatibility information http://www.nais-e.com/

FEATURES

1. Same size as J type with ultra-long stroke. For pin plunger type, it maintains an ultra-long stroke O.T. (Over Travel) with over 2.2 mm on the NO side and over 2.5 mm on the NC side. Variations in operation can be absorbed.

ULTRA-LONG STROKE, HIGH CONTACT RELIABILITY SEALED SWITCHES (SAME SIZE AS J TYPE)

2. Since contact pressure does not depend on the operation stroke, the range of possible use over the entire stroke is greatly increased.

(Please refer to operation concept diagram.)

3. High contact reliability to support low level switching loads

High contact reliability is maintained with gold plating on both sides of sliding contact.

4. Highly effective sealing for resistance against adverse environments Immersion protection type

 JIS C0920 (water-resistance experiments for electrical machines and protection rating against incursion of solid substances)

D2

 JIS D0203 (method for testing moisture resistance and water resistance in automotive components)
 IP67

• IEC529 (rating for outer shell protection)

5. Silent operation

With sliding contact construction there is no operation noise.

TURQUOISE STROKE

SWITCHES

6. Direct operation possible from lateral direction with pin plunger (lever-less operation allows space savings)

7. Contains no harmful substances (mercury, lead, hexivalent chromium, cadmium)

TYPICAL APPLICATIONS

1. Automobiles (detection of door opening and closing and shift lever position, etc.)

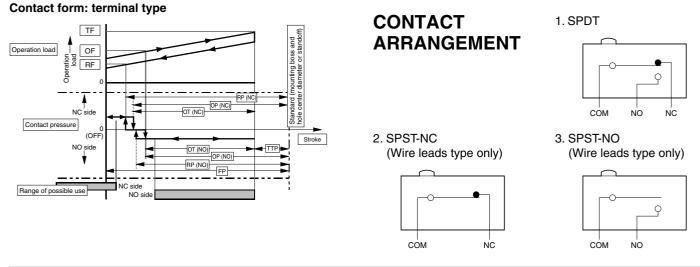
2. Household appliances (propane stoves, vacuum cleaners, air conditioners, washing machines, etc.)

ORDERING INFORMATION

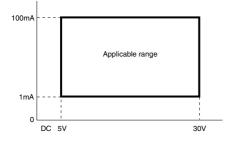
Type of switch	Size of mounting hole	Tern	ninal	Contact form	Actuator
ASQ1: Turquoise stroke switch	0: 3 mm standard type 1: 3 mm without boss type	2: Wire leads right side ty 3: Wire leads left side typ 4: Solder terminal 5: PC board terminal 6: Wire leads (bottom type	e (NC and NO type only)	1: SPDT 2: SPST-NC (wire lead type only) 3: SPST-NO (wire lead type only)	0: Pin plunger 7: Leaf lever 8: Simulated leaf lever

Remark: Not every combination is available. Please refer to the following table, "PRODUCT TYPES".

OPERATION CONCEPT DIAGRAM (reference)



ASQ1 APPLICABLE CURRENT RANGE (reference)



PRODUCT TYPES

1. Terminal type (Mounting hole: 3mm standard type/3mm without boss type)

Actuator	Operating force Max	Mounting hole: 3mm standard type	Mounting hole: 3mm without boss type
Actuator	Operating force Max.	Solder terminal	PC board terminal
Pin plunger	1.5N	ASQ10410	ASQ11510
Leaf lever	1.7N	ASQ10417	ASQ11517
Simulated leaf lever	1.5N	ASQ10418	ASQ11518

2. Wire leads bottom type (Mounting hole: 3mm standard type)

Actuator	Operating force Max	Wire leads bottom type (Mounting hole: 3mm standard type)			
Actualor	Operating force Max.	Switching type	NC type	NO type	
Pin plunger	1.5N	ASQ10610	ASQ10620	ASQ10630	
Leaf lever	1.7N	ASQ10617	ASQ10627	ASQ10637	
Simulated leaf lever	1.5N	ASQ10618	ASQ10628	ASQ10638	

3. Wire leads side type (Mounting hole: 3mm standard type)

Actuator	Operating force Max.	Wire leads right side type (Mounting hole: 3mm standard type)		Wire leads left side type (Mounting hole: 3mm standard type)	
		NC type	NO type	NC type	NO type
Pin plunger	1.5N	ASQ10220	ASQ10230	ASQ10320	ASQ10330
Leaf lever	1.7N	ASQ10227	ASQ10237	ASQ10327	ASQ10337
Simulated leaf lever	1.5N	ASQ10228	ASQ10238	ASQ10328	ASQ10338

RATING

1. Rating

1 mA, 5 V DC to 100 mA, 30 V DC

Note: Please consult us regarding 42 V DC rating. 2. Operation environment and conditions

Item	Specifications
Ambient and storage temperature -40°C to +85°C (no freezing and condensing)	
Allowable operating speed	30 to 500 mm/sec.
Max. operating cycle rate	120 cpm

Note: When switching at low and high speeds or under vibration, or in high-temperature, high-humidity environments, life and performance may be reduced significantly depending on the load capacity. Please consult us.

3. Electrical characteristics				
Withstand voltage (Initial)	Between non-continuous terminals: 600 Vrms, Between each terminal and other exposed metal parts: 1,500 Vrms, Between each terminal and ground: 1,500 Vrms (at detection current of 1 mA)			
Insulation resistance (Initial)	Min. 100 M Ω (at 100 V DC insulation resistance meter) (Locations measured same as withstand voltage.)			
Contact resistance (Initial)	Max. 1 Ω (at contact resistance meter)			

4. Characteristics

Item		Specifications		
Electrical	Electrical 5 V DC 1 mA (resistive load) Min. 5×10^5 Switching frequency: 20 times/min.			
switching	16 V DC 50 mA (resistive load)	Min. 5×10^5	Conduction ratio: 1:1 Pushbutton operation speed: 100 mm/s	
life	30 V DC 100 mA (resistive load)	Min. 2×10^5	Pushbutton switching position: free position (FP) to operation limit position (TTP)	
Vibration resistance (malfunction vibration resistance)		Single amplitude: 0.75 mm Amplitude of vibration: 10 to 55 Hz (4 minutes cycle) Direction and time: 30 minutes each in X, Y and Z directions		
		Amplitude of vibration: 5 to 200 Hz (10 minutes cycle) Acceleration: 43.1 m/s ² Direction and time: 30 minutes each in X, Y and Z directions		
		Shock value: 980 m/s ² Direction and time: 5 times each in X, Y and Z directions		
Vibration re	esistance endurance	Frequency of vibration: 33.3 Hz, Acceleration: 43.1 m/s ² Direction and time: 8 hours each in X, Y and Z directions		
Terminal st	rength	6 N min. (each direction) *Terminal deformation possible.		
Heat resist	ance	85°C 500 houres		
Cold resist	ance	-40°C 500 houres		
Humidity resistance		40°C 95% RH 500 houres		
High-temperature, high-humidity resistance		85°C 85% RH 500 houres		
Thermal sh	nock resistance	30 min. at 85°C to 30 min at -40°C for 1,000 cycles		
Water resistance Su		Submersed for 30 min. under 1 m of water.		

Notes: As long as there are no particular designations, the following conditions apply to the test environment.

Ambient temperature: 5 to 35°C

• Relative humidity: 25 to 85% RH

Air pressure: 86 to 106 kPa

5. Protective structure

1) JIS C0920: Waterproof type

A concrete testing method is to check for any adverse effect on the structure after leaving it submerged for 30 minutes under 1 m of water (with temperature difference between water and switch no larger than 5°C).

2) IEC 529: IP67 (waterproof type)

A concrete testing method is to check for any adverse effect on the structure after leaving it submerged for 30 minutes under 1 m of water (with temperature difference between water and switch no larger than 5°C).

3) JIS D0203: Equivalent of D2

A concrete testing method is to check for any adverse effect on the structure after leaving it submerged for 30 minutes under 10 cm of water (with temperature difference between water and switch no larger than 30°C).

Note: Names of the standards can be found in the section describing features.

6. Operating characteristics

Actuator		Pin plunger	Leaf lever	Simulated leaf lever
Operating Force (max. O.F.) *Note 2		1.5N	1.7N	1.5N
Total travel Force (max. T.F.) (ret	ference value)	(2.0N)	(3.1N)	(2.8N)
	From mounting boss and hole center line	9.2mm	11.5mm	14.4mm
Free Position (max. F.P.)	From standoff	13.4mm	15.7mm	18.6mm
Operating Position on NC side	From mounting boss and hole center line	8.7±0.3mm	9.8±0.5mm	12.5±0.5mm
O.P. (N.C.) *Note 3	From standoff	12.9±0.3mm	14.0±0.5mm	16.7±0.5mm
Operating Position on NO side	From mounting boss and hole center line	8.4±0.3mm	9.3±0.5mm	12.0±0.5mm
O.P. (N.O.) *Note 4	From standoff	12.6±0.3mm	13.5±0.5mm	16.2±0.5mm
Release Position on NC side	From mounting boss and hole center line	8.8±0.3mm	10.1±0.5mm	12.9±0.5mm
R.P. (N.C.) *Note 5	From standoff	13.0±0.3mm	14.3±0.5mm	17.1±0.5mm
Release Position on NO side	From mounting boss and hole center line	8.5±0.3mm	9.6±0.5mm	12.4±0.5mm
R.P. (N.O.) *Note 6	From standoff	12.7±0.3mm	13.8±0.5mm	16.6±0.5mm
Over travel on N.C. side (min. O.T. (N.C.))		2.5mm	3.1mm	3.3mm
Over travel on N.O. side (min. O.T. (N.O.))		2.2mm	2.6mm	2.8mm
Total Travel Position (T.T.P.)	From mounting boss and hole center line	(5.9mm)	(6.2mm)	(8.7mm)
(reference value)	From standoff	(10.1mm)	(10.4mm)	(12.9mm)

Notes: 1. The above indicates the characteristics when operating the pushbutton from the vertical direction.

2. Indicates operation load for NO contact to achieve ON status.

3. Indicates position for NC contact to achieve OFF status.

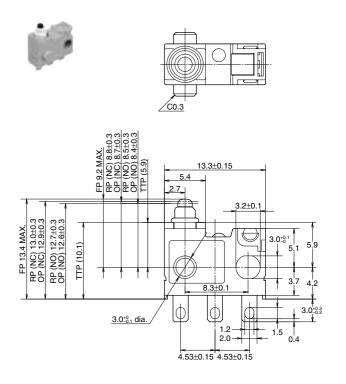
4. Indicates position for NO contact to achieve ON status.

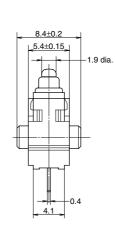
5. Indicates position for NC contact to achieve ON status.

6. Indicates position for NO contact to achieve OFF status.

DIMENSIONS

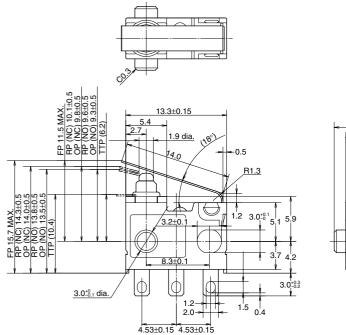
1. Terminal type: Mounting hole 3mm, standard type Pin plunger

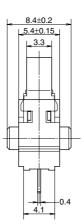




Operating F	1.5N	
Free Position	From mounting boss and hole center line	9.2mm
(max. F.P.)	From standoff	13.4mm
Operating Position on	From mounting boss and hole center line	8.7±0.3mm
NC side O.P. (N.C.)	From standoff	12.9±0.3mm
Operating Position on	From mounting boss and hole center line	8.4±0.3mm
NO side O.P. (N.O.)	From standoff	12.6±0.3mm
Release Position on	From mounting boss and hole center line	8.8±0.3mm
NC side R.P. (N.C.)	From standoff	13.0±0.3mm
Release Position on	From mounting boss and hole center line	8.5±0.3mm
NO side R.P. (N.O.)	From standoff	12.7±0.3mm
Over travel on N.C. side (min. O.T. (N.C.))		2.5mm
Over travel (min. O.T. (N	on N.O. side J.O.))	2.2mm

Leaf lever





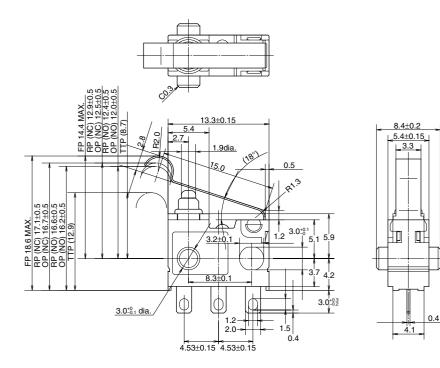
Operating F	orce (max. O.F.)	1.7N
Free Position	From mounting boss and hole center line	11.5mm
(max. F.P.)	From standoff	15.7mm
Operating Position on	From mounting boss and hole center line	9.8±0.5mm
NC side O.P. (N.C.)	From standoff	14.0±0.5mm
Operating Position on	From mounting boss and hole center line	9.3±0.5mm
NO side O.P. (N.O.)	From standoff	13.5±0.5mm
Release Position on	From mounting boss and hole center line	10.1±0.5mm
NC side R.P. (N.C.)	From standoff	14.3±0.5mm
Release Position on	From mounting boss and hole center line	9.6±0.5mm
NO side R.P. (N.O.)	From standoff	13.8±0.5mm
Over travel on N.C. side (min. O.T. (N.C.))		3.1mm
Over travel of (min. O.T. (N		2.6mm

Note: When switching at high speed or under shock, lever endurance may drop. Therefore, please be sure to conduct an endurance evaluation under actual switching conditions.

ASQ1

mm General tolerance: ±0.25

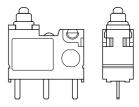
Simulated leaf lever



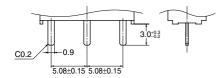
Operating Force (max. O.F.) 1.5N				
Operating F	1.5N			
Free Position	From mounting boss and hole center line	14.4mm		
(max. F.P.)	From standoff	18.6mm		
Operating Position on	From mounting boss and hole center line	12.5±0.5mm		
NC side O.P. (N.C.)	From standoff	16.7±0.5mm		
Operating Position on	From mounting boss and hole center line	12.0±0.5mm		
NO side O.P. (N.O.)	From standoff	16.2±0.5mm		
Release Position on	From mounting boss and hole center line	12.9±0.5mm		
NC side R.P. (N.C.)	From standoff	17.1±0.5mm		
Release Position on	From mounting boss and hole center line	12.4±0.5mm		
NO side R.P. (N.O.)	From standoff	16.6±0.5mm		
Over travel (min. O.T. (N	3.3mm			
Over travel (min. O.T. (N	2.8mm			

Note: When switching at high speed or under shock, lever endurance may drop. Therefore, please be sure to conduct an endurance evaluation under actual switching conditions.

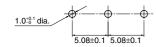
Mounting hole: 3 mm without boss type



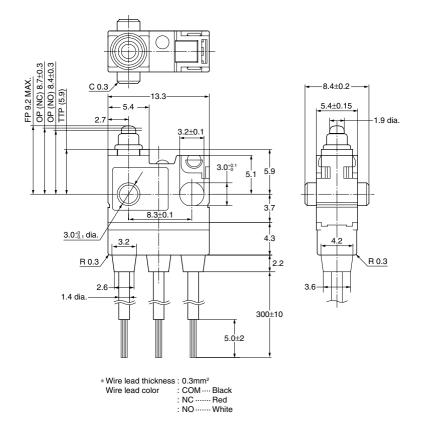
PC board terminal



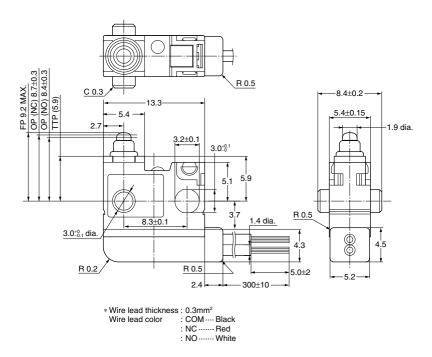
PC board pattern



2. Wire leads bottom type: Mounting hole 3mm, standard type

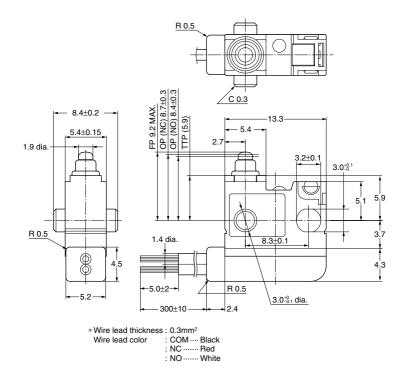


3. Wire leads right side type: Mounting hole 3mm, standard type



mm General tolerance: ±0.25

4. Wire leads left side type: Mounting hole 3mm, standard type



NOTES

1. Soldering conditions

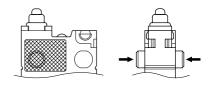
The application of excessive heat upon the switch when soldering can cause degradation of switch operation. Therefore, be sure to keep within the conditions given below.

 Manual soldering: use soldering irons (max. 350°C, within 3 seconds) capable of temperature adjustment. This is to prevent deterioration due to soldering heat. Care should be taken not to apply force to the terminals during soldering.
 Automatic soldering: Soldering must be done as below;

260°C: within 6 seconds 350°C: within 3 seconds

2. Mounting

Please avoid use in which load would be applied to the sides (hatch part (both sides) shown below) of the switch in the direction indicated by the arrows. This could cause erroneous operation. Also, when using a metal installation board, please make allowance for burr direction designation and burr suppressing, etc., so that the burr side will not be on the switch installation side.



1) To secure the switch, please use an M3 small screw on a flat surface and tighten using a maximum torque of 0.29 N·m. It is recommended that spring washers be used with the screws and adhesive be applied to lock the screws to prevent loosening of the screws. Please make sure not to apply adhesive onto the moving parts.

2) Be sure to maintain adequate insulating clearance between each terminal and ground.

3) Although it is possible to directly operate the pin plunger type from the lateral direction, please consult us if doing so.

4) After mounting please make sure no tensile load will be applied to the switch terminals.

5) Range of possible use: Please set the operation position to within the ranges in the following table so that there is sufficient insulation distance and to maintain contact reliability.

	mm	
Plunger/lever free		
From mounting boss and hole center line	From standoff	
>9.2	>10.4	
>10.7	>14.9	
>13.5	>17.7	
	From mounting boss and hole center line >9.2 >10.7	

	Plunger/Lever pushed			
Actuator	From mounting boss and hole center line	From standoff		
Pin plunger	7.8 to 5.9	12.0 to 10.1		
Leaf lever	8.4 to 6.2	12.6 to 10.4		
Simulated leaf lever	11.1 to 8.7	15.3 to 12.9		

6) PC board terminal type should be used if the products are to be soldered on the PC board. Solder terminal type is not for soldering on PC board.

3. Cautions regarding the circuit

1) In order to prevent malfunction in set devices caused by bounce and chattering during the ON-OFF switch operation, please verify the validity of the circuit under actual operating conditions and temperature range.

2) When switching inductive loads (relays, solenoids, buzzers, etc.), an arc absorbing circuit is recommended to protect the contacts.

4. Please verify under actual conditions.

Please be sure to conduct quality verification under actual operating conditions in order to increase reliability during actual use.

5. Switch selection

....

Please make your selection so that there will be no problems even if the operating characteristics vary up to $\pm 20\%$ from the standard values.

6. Oil-proof and chemical-proof characteristics

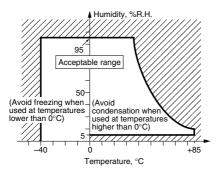
The rubber cap swells when exposed to oil and chemicals. The extent of swelling will vary widely depending on the type and amount of oil and chemicals. Check with the actual oil or chemicals used.

In particular, be aware that solvents such as freon, chlorine, and toluene cannot be used.

7. Environment

• Although continuous operation of the switch is possible within the range of ambient temperature (humidity), as the humidity range differs depending on the ambient temperature, the humidity range indicated below should be used. Continuous use near the limit of the range should be avoided.

• This humidity range does not guarantee permanent performance.



8. Other

1) Please remember that this switch cannot be used under water. Also, pleased be warned that switching and sudden temperature changes with the presence of water droplets can cause seepage into the unit.

2) Keep away from environments where silicon based adhesives, oil or grease are present as faulty contacts may result from silicon oxide. Do not use in areas where flammable or explosive gases from gasoline and thinner, etc., may be present.

3) When using the lever type, please be careful not to apply unreasonable load from the reverse or lateral directions of operation.

4) Do not exceed the total travel position (TTP) and press the actuator. This could cause operation failure. Also, when switching at high speed or under shock even within the operation limit, the working life may decrease. Therefore, please be sure to verify the quality under actual conditions of use.

5) Please make considerations so that the switch does not become the stopper for the moving part.





Dust protected type





Immersion protected type (wire leads bottom type)





Long stroke type

(Mounting hole

2.3mm type)

Immersion protected (wire leads side type)

RoHS Directive compatibility information http://www.nais-e.com/

ORDERING INFORMATION

(If Agency standard required, please refer to the "with Agency standard type". See next page.)

	Ex. ABJ 1 4 1 0 4 0						
Type of switch	Size of mounting hole	Terminal	Contact arrangement	Actuator	Operating force by pin plunger (max.)	Contact	
ABJ: Turquoise switch J type	1: 1.2 mm 2: 2.3 mm 3: 3 mm 4: Fixed pin (right side pin) type 5: Fixed pin (left side pin) type	4: Solder terminal 5: PC board terminal 6: Wire leads (bottom type) 7: Wire leads (right side type) 8: Wire leads (left side type)	1: SPDT 2: SPST-NC (Wire leads type only) 3: SPST-NO (Wire leads type only)	0: Pin plunger 2: Hinge lever 4: Simulated roller lever 6: Roller lever 8: Leaf lever (Mounting hole 3 mm lead wire type only) L: Long stroke type	4: 1.23 N 6: 1.96 N 7: 2.45 N (Long stroke type only)	0: AgNi alloy 1: AgNi alloy + Au clad	

Remarks: 1. Standard packing: Dust protected type 100 pcs./carton, 2,000 pcs./case; Immersion protected type 50 pcs./case.

2. Not every combination is available. Please refer to the following table, "PRODUCT TYPES".

HIGH ENVIRONMENTAL RESISTANCE

TURQUOISE SWITCHES AB.ITYPF

FEATURES

- Ultra-miniature size (12.8×6.5×6 mm)
- Sealed construction for use in adverse environment-Sealed construction by epoxy resin and rubber cap greatly reduces possible miscontact due to contaminants such as dust. Conforming to IP67* of IEC protective construction classification
- Elastomer double molding technology, an industry first and ultrasonic swaging technology contribute to uniform sealing in high production quantities
- UL/CSA approved (Except the long stroke type of ABJ2 and the side wire leads type.)
- Long stroke type is available

Since the repeatability is excellent and the play distance (overtravel) from the operating position is ample, the task of performing adjustments during installation is easy.

Operating position accuracy ±0.4 mm Overtravel= Min. 2.0 mm

As wide range of high pressure is achieved, a stable reliability is ensured

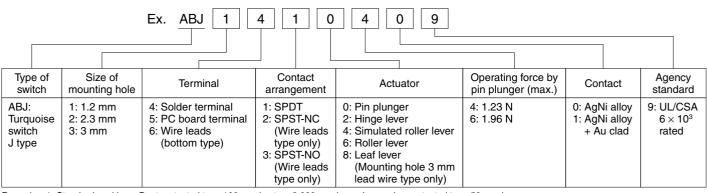
 Leaf lever side wire leads type added. We now offer two types. M3 type installation hole Fixed pin type

TYPICAL APPLICATIONS

- Industrial use video iack
- Automotive (ex. Device for opening and shutting of automobile doors) * Based on the protective construction classification of IEC, items which
- satisfy the test requirements are denoted with an IP designation.

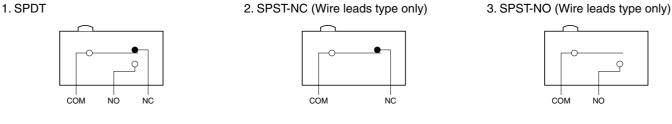
ABJ1,2,3,4,5

With Agency standard type

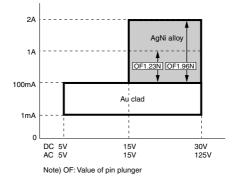


Remarks: 1. Standard packing: Dust protected type 100 pcs./carton, 2,000 pcs./case; Immersion protected type 50 pcs./case. 2. Not every combination is available. Please refer to the following table, "PRODUCT TYPES".

CONTACT ARRANGEMENT



APPLICABLE CURRENT RANGE (reference)



PRODUCT TYPES

1. Dust protected type (Terminal type)

Mounting hole 1.2mm type / Mounting hole 2.3mm type AgNi alloy

Actuator	Operating force	Mounting hole 1.2 mm type		Mounting hole 2.3 mm type
Actuator	Max.	Solder terminal	PC board terminal	Solder terminal
Dis alugas	1.23 N	ABJ1410409	ABJ1510409	ABJ2410409
Pin plunger	1.96 N	ABJ1410609	ABJ1510609	ABJ2410609
Hinge lever	0.39 N	ABJ1412409	ABJ1512409	ABJ2412409
	0.64 N	ABJ1412609	ABJ1512609	ABJ2412609
Simulated roller lever	0.39 N	ABJ1414409	ABJ1514409	ABJ2414409
	0.64 N	ABJ1414609	ABJ1514609	ABJ2414609
	0.39 N	ABJ1416409	ABJ1516409	ABJ2416409
Roller lever	0.64 N	ABJ1416609	ABJ1516609	ABJ2416609

AgNi alloy + Au clad

Actuator	Operating force	Mounting hole 1.2 mm type		Mounting hole 2.3 mm type
	Max.	Solder terminal	PC board terminal	Solder terminal
	1.23 N	ABJ1410419	ABJ1510419	ABJ2410419
Pin plunger	1.96 N	ABJ1410619	ABJ1510619	ABJ2410619
	0.39 N	ABJ1412419	ABJ1512419	ABJ2412419
Hinge lever	0.64 N	ABJ1412619	ABJ1512619	ABJ2412619
Simulated roller lever	0.39 N	ABJ1414419	ABJ1514419	ABJ2414419
Simulated roller lever	0.64 N	ABJ1414619	ABJ1514619	ABJ2414619
Roller lever	0.39 N	ABJ1416419	ABJ1516419	ABJ2416419
	0.64 N	ABJ1416619	ABJ1516619	ABJ2416619

2-(1). Immersion protected type (Bottom wire leads type)

Mounting hole 1.2mm type

AgNi alloy

Actuator	Operating force		Mounting hole 1.2 mm type	
Actuator	Max.	SPDT	SPST-NC	SPST-NO
	1.23 N	ABJ1610409	ABJ1620409	ABJ1630409
Pin plunger	1.96 N	ABJ1610609	ABJ1620609	ABJ1630609
	0.39 N	ABJ1612409	ABJ1622409	ABJ1632409
Hinge lever	0.64 N	ABJ1612609	ABJ1622609	ABJ1632609
Cimulated rollar layer	0.39 N	ABJ1614409	ABJ1624409	ABJ1634409
Simulated roller lever	0.64 N	ABJ1614609	ABJ1624609	ABJ1634609
Dellerier	0.39 N	ABJ1616409	ABJ1626409	ABJ1636409
Roller lever	0.64 N	ABJ1616609	ABJ1626609	ABJ1636609

Mounting hole 2.3mm type

AgNi alloy + Au clad

Actuator	Operating force		Mounting hole 1.2 mm type	
	Max.	SPDT	SPST-NC	SPST-NO
	1.23 N	ABJ1610419	ABJ1620419	ABJ1630419
Pin plunger	1.96 N	ABJ1610619	ABJ1620619	ABJ1630619
	0.39 N	ABJ1612419	ABJ1622419	ABJ1632419
Hinge lever	0.64 N	ABJ1612619	ABJ1622619	ABJ1632619
Simulated roller lever	0.39 N	ABJ1614419	ABJ1624419	ABJ1634419
	0.64 N	ABJ1614619	ABJ1624619	ABJ1634619
Roller lever	0.39 N	ABJ1616419	ABJ1626419	ABJ1636419
	0.64 N	ABJ1616619	ABJ1626619	ABJ1636619

ABJ1,2,3,4,5

Mounting hole 2.3mm type

AgNi	alloy
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A studen	Operating force		Mounting hole 2.3 mm type	
Actuator	Max.	SPDT	SPST-NC	SPST-NO
Din alwana	1.23 N	ABJ2610409	ABJ2620409	ABJ2630409
Pin plunger	1.96 N	ABJ2610609	ABJ2620609	ABJ2630609
	0.39 N	ABJ2612409	ABJ2622409	ABJ2632409
Hinge lever	0.64 N	ABJ2612609	ABJ2622609	ABJ2632609
Simulated roller lever	0.39 N	ABJ2614409	ABJ2624409	ABJ2634409
	0.64 N	ABJ2614609	ABJ2624609	ABJ2634609
Roller lever	0.39 N	ABJ2616409	ABJ2626409	ABJ2636409
	0.64 N	ABJ2616609	ABJ2626609	ABJ2636609

AgNi alloy + Au clad

Actuator	Operating force		Mounting hole 2.3 mm type	
Actuator	Max.	SPDT	SPST-NC	SPST-NO
	1.23 N	ABJ2610419	ABJ2620419	ABJ2630419
Pin plunger	1.96 N	ABJ2610619	ABJ2620619	ABJ2630619
	0.39 N	ABJ2612419	ABJ2622419	ABJ2632419
Hinge lever	0.64 N	ABJ2612619	ABJ2622619	ABJ2632619
Cimulated roller layer	0.39 N	ABJ2614419	ABJ2622419	ABJ2634419
Simulated roller lever	0.64 N	ABJ2614619	ABJ2624619	ABJ2634619
Roller lever	0.39 N	ABJ2616419	ABJ2626419	ABJ2636419
	0.64 N	ABJ2616619	ABJ2626619	ABJ2636619

Mounting hole 3mm type (Leaf lever type) AgNi alloy

Actuator	Operating force	Mounting hole 3 mm type		
Actuator	Max.	SPDT	SPST-NC	SPST-NO
Leaf lever	0.98 N	ABJ3618409	ABJ3628409	ABJ3638409
	1.27 N	ABJ3618609	ABJ3628609	ABJ3638609

AgNi alloy + Au clad

Actuator	Operating force	Mounting hole 3 mm type		
	Max.	SPDT	SPST-NC	SPST-NO
Leaf lever	0.98 N	ABJ3618419	ABJ3628419	ABJ3638419
	1.27 N	ABJ3618619	ABJ3628619	ABJ3638619

2-(2). Immersion protected type (Side wire leads type) Fixed pin (right side pin) type

AgNi alloy

Actuator	Operating force	Wire leads direction	Wire lea	ads type
	Max.		SPST-NC	SPST-NO
Leaf lever	1.27 N	Right	ABJ472840	ABJ473840
	1.27 N	Left	ABJ482840	—
	1.76 N	Right	ABJ472860	ABJ473860
	1.76 N	Left	ABJ482860	—

AgNi alloy + Au clad

Actuator	Operating force Max. Wire leads direction	Wire leade direction	Wire leads type		
		SPST-NC	SPST-NO		
	1.27 N	Right	ABJ472841	ABJ473841	
	1.27 N	Left	ABJ482841	—	
Leaf lever	1.76 N	Right	ABJ472861	ABJ473861	
	1.76 N	Left	ABJ482861		

Fixed pin (left side pin) type AgNi alloy

Actuator	Operating force	Wing loads direction	Wire leads type		
Actuator	Max.	Wire leads direction	SPST-NC	SPST-NO	
	1.27 N	Right	ABJ572840	ABJ573840	
	1.27 N	Left	ABJ582840	—	
Leaf lever	1.76 N	Right	ABJ572860	ABJ573860	
	1.76 N	Left	ABJ582860		

AgNi alloy + Au clad

	Operating force	Wire leade direction	Wire leads type		
Actuator	Max.	Wire leads direction	SPST-NC	SPST-NO	
	1.27 N	Right	ABJ572841	ABJ573841	
	1.27 N	Left	ABJ582841	—	
Leaf lever	1.76 N	Right	ABJ572861	ABJ573861	
	1.76 N	Left	ABJ582861	_	

Mounting hole 3mm type

AgNi alloy

Actuator	Operating force	Wire leads direction	Wire leads type
Actuator	Max.	whe leads direction	SPST-NC
Leaf lever	1.27 N	Left	ABJ382840
	1.76 N		ABJ382860

AgNi alloy + Au clad

Actuator	Operating force	Wire leads direction	Wire leads type
Actuator	Max.	SPST-NC	
Leaf lever	1.27 N	Left	ABJ382841
	1.76 N	Leit	ABJ382861

3. Immersion protected type (Bottom wire leads type) Long stroke type

Mounting hole 2.3mm type

AgNi	all	oy
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Actuator	Operating force		Mounting hole 2.3 mm type	
	Max.	SPDT	SPST-NC	SPST-NO
Pin plunger (Horizontal)	2.45 N	*ABJ261L70	ABJ262L70	ABJ263L70

AgNi alloy + Au clad

Actuator	Operating force		Mounting hole 2.3 mm type	
Actuator	Max.	SPDT	SPST-NC	SPST-NO
Pin plunger (Horizontal)	2.45 N	*ABJ261L71	ABJ262L71	ABJ263L71

SPECIFICATIONS

1. Contact rating

Туре	Operating force Max.	Standard rating	Low-level circuit rating
A chli ellev contest	1.76 N, 1.96 N	2 A 125 V AC 2 A 30 V DC	_
AgNi alloy contact	1.23 N, 1.27 N	1 A 125 V AC 1 A 30 V DC	_
Long stroke type AgNi alloy contact	2.45 N	1 A 125 V AC 1 A 30 V DC	_
AgNi alloy + Au clad contact	1.23 N, 1.27 N 1.76 N, 1.96 N	0.1 A 125 V AC	5 mA 6 V DC 2 mA 12 V DC 1 mA 24 V DC
Long stroke type AgNi alloy + Au clad contact	2.45 N	0.1 A 125 V AC 0.1 A 30 V DC	5 mA 6 V DC 2 mA 12 V DC 1 mA 24 V DC

ABJ1,2,3,4,5

2. Characteristics

	Leaf lever, Long stroke type	Min. 5×10⁵ (at 60 cpm)	
Mechanical life (O.T.: Specified value)	Wire leads (right & left side type)	Min. 3×10⁵ (at 60 cpm)	
	Other types	Min. 10 ⁶ (at 60 cpm)	
Electrical life at rated load	AgNi alloy contact type	Min. 3×104 (at 20 cpm)	
(O.T.: max.)	AgNi alloy + Au clad contact type	Min. 10 ⁵ (at 20 cpm)	
Insulation resistance		Min. 100 M Ω (at 500 V DC insulation resistance meter)	
Dielectric strength Between non-continuous term Between each terminal and o Between each terminal and g	ther exposed metal parts	600 Vrms 1,500 Vrms 1,500 Vrms	
Vibration resistance (Pin plunge	er type)	10 to 55 Hz at single amplitude of 0.75 mm (Contact opening max. 1 msec.)	
Shock resistance (Pin plunger t	ype)	Min. 294 m/s ² {30 G} (Contact opening max. 1 msec.)	
Contact registeries (Initial)	Silver contact type	Dust protected type (IP50): Max. 50 m Ω Immersion protected type (IP67): Max. 100 m Ω (By voltage drop 1 A 6 to 8 V DC)	
Contact resistance (Initial)	Gold clad contact type	Dust protected type (IP50): Max. 100 m Ω Immersion protected type (IP67): Max. 150 m Ω (By voltage drop 0.1 A 6 to 8 V DC)	
Allowable operating speed (at n	o load)	1 to 500 mm/sec.	
Max. operating cycle rate (at no load)		Other type: 120 cpm Long stroke type: 60 cpm	
Ambient temperature		-40°C to +85°C	
Unit weight		Approx. 0.5 g (IP50 type)	

3. Operating characteristics

Type of actuator	Operating force, Max.	Release force, Min	Pretravel, Max. mm	Movement differential, Max. mm	Overtravel, Min. mm	Operating position, mm
Pin plunger	1.23N	0.15N	0.6	0.12	0.25	Mounting hole: 1.2 5.5±0.2
	1.96N	0.25N				Mounting hole: 2.3 7.0±0.2
Hinge lever	0.39N	0.029N	3.0	3.0 0.5	0.5	Mounting hole: 1.2 6.8±1.0
	0.64N	0.049N	0.0	0.0	0.0	Mounting hole: 2.3 8.3±1.0
Simulated roller lever	0.39N	0.029N	3.0	3.0 0.5	0.5	Mounting hole: 1.2 9.8±1.0
	0.64N	0.049N	5.0 0.5	0.0	0.0	Mounting hole: 2.3 11.3±1.0
Roller lever	0.39N	0.029N	3.0	0.5	0.5	Mounting hole: 1.2 13.1 ±1.0
	0.64N	0.049N		0.5		Mounting hole: 2.3 14.6±1.0
	0.98N	0.20N	6.0	1.0	2.5	Mounting hole: 3.0 16.0±2.0
Leaf lever	1.27N	0.22N	2.6	0.5	1.4	Fixed pin type 10.7±0.7 Mounting hole: 3.0 16.25±0.7
	1.76N	0.26N	2.6	0.5	1.4	Fixed pin type 10.7±0.7 Mounting hole: 3.0 16.25±0.7
	1.27N	0.29N	6.0	1.0	2.5	Mounting hole: 3.0 16.0±2.0
Long stroke type	2.45N	0.20N	_	0.5	2.0	2.5±0.4

Note: The O.P. differs between the 1.2 mm and 2.3 mm dia. installation hole types.

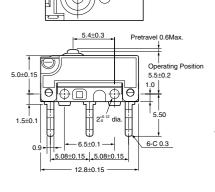
mm General tolerance: ±0.25

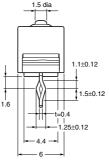
DIMENSIONS

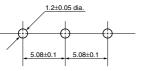
1. Dust protected type 1-(1) PC board terminal Mounting hole 1.2 mm type

Pin plunger





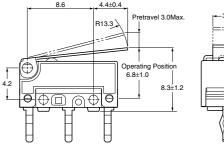


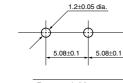


Pretravel, Max. mm		0.6
Movement differential, Max.mm		0.12
Overtravel, Min. mm		0.25
Operating	Distance from mounting hole, mm	5.5±0.2
position Distance from stand-off, mm		7±0.3

Hinge lever



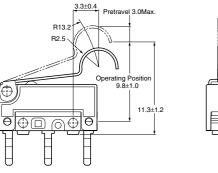




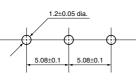
Pretravel, M	3.0				
Movement d	0.5				
Overtravel, N	0.5				
Operating position	Distance from mounting hole, mm	6.8±1.0			
	Distance from stand-off, mm	8.3±1.2			

Simulated roller lever





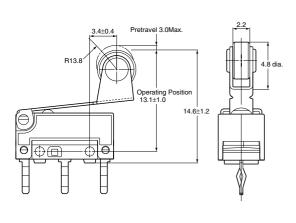


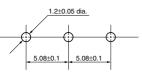


Pretravel, M	3.0	
Movement of	0.5	
Overtravel,	0.5	
Operating position	Distance from mounting hole, mm	9.8±1.0

Roller lever





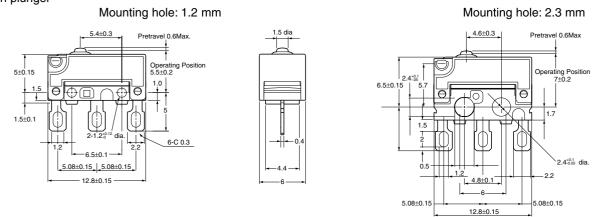


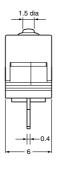
Pretravel, M	3.0					
Movement of	0.5					
Overtravel,	0.5					
Operating	Distance from mounting hole, mm	13.1±1.0				
position	Distance from stand-off, mm	14.6±1.0				

ABJ1,2,3,4,5

1-(2) Solder terminal Pin plunger

mm General tolerance: ±0.25

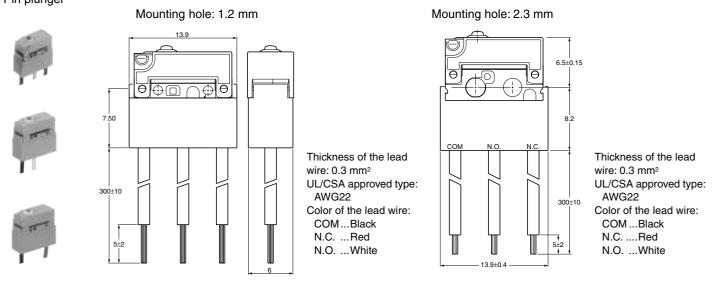




Remarks: Dimensions of the actuator type are the same as corresponding PC board terminal types.

2. Immersion protected type

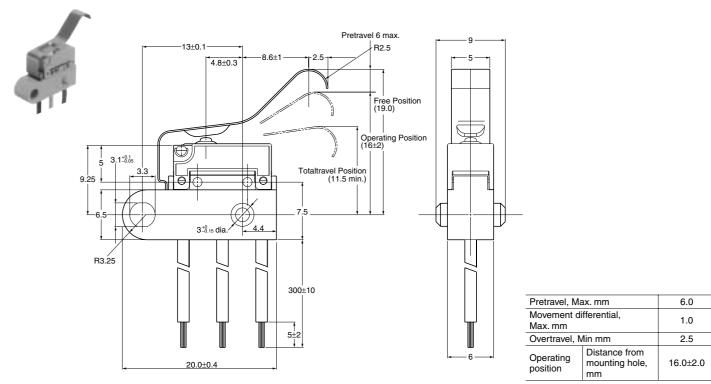
2-(1) Bottom wire leads type Pin plunger



Remarks: 1. As for M1.2 type, other dimensions are the same as those of corresponding PC board terminal types. As for M2.3 type, other dimensions are the same as those of corresponding solder terminal types.
 Dimensions of the actuator type are the same as corresponding PC board terminal types.

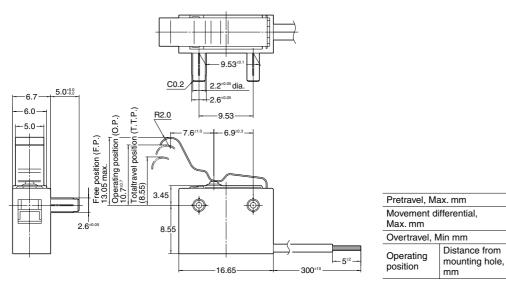
Leaf lever Mounting hole: 3 mm

mm General tolerance: ±0.25



2-(2) Side wire leads type Fixed pin type Right side pin type Right wire leads type





2.6

0.5

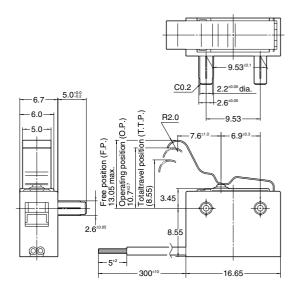
1.4

10.7±0.7

ABJ1,2,3,4,5

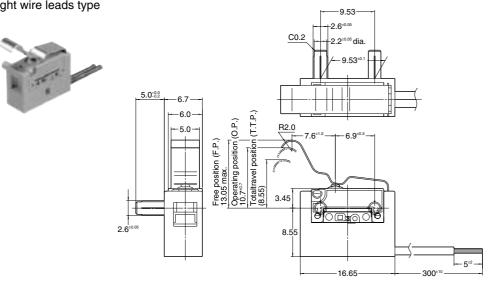
Right side pin type Left wire leads type





Pretravel, Ma	2.6		
Movement di Max. mm	0.5		
Overtravel, N	1.4		
Operating position	Operating Distance from		

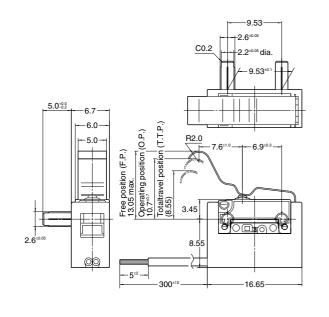
Left side pin type Right wire leads type



Pretravel, Ma	2.6	
Movement d Max. mm	0.5	
Overtravel, N	1.4	
Operating position	Distance from mounting hole, mm	10.7±0.7

Left side pin type Left wire leads type



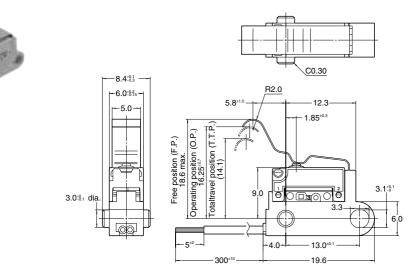


Pretravel, Ma	2.6					
Movement di Max. mm	0.5					
Overtravel, N	1.4					
Operating position	Distance from mounting hole, mm	10.7±0.7				

mm General tolerance: ±0.25

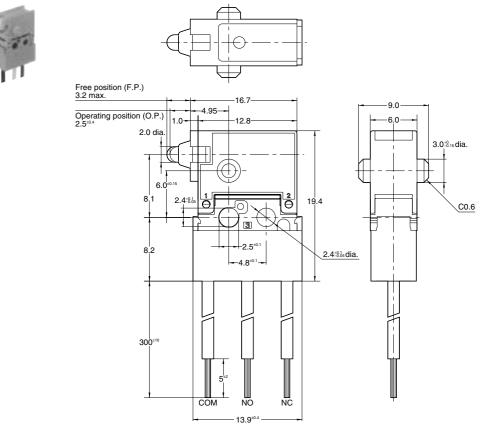
mm General tolerance: ±0.25

Mounting hole 3mm type



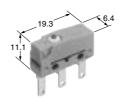
Pretravel, Ma	2.6					
Movement di Max. mm	0.5					
Overtravel, N	1.4					
Operating position	16.25±0.7					

3. Immersion protected type (Bottom wire leads type) Long stroke type Mounting hole: 2.3 mm



Movement differential, Max. mm	0.5
Overtravel, Min mm	2.0
Operating position	2.5 ±0.4







HIGH ENVIRONMENTAL RESISTANCE

ک 🐼 🕃 ۲۷ TURQUOISE SWITCHES ABS TYPE

FEATURES

- Subminiature size (19.8×11.1×6.4 mm)
- Sealed construction for use in adverse environment-Sealed construction by epoxy resin and rubber cap greatly reduces possible miscontact due to contaminants such as dust. Conforming to IP67* of IEC protective construction classification
- Elastomer double molding technology, an industry first and ultrasonic swaging technology contribute to uniform sealing in high production quantities
- Expansion of low-level circuit type
- We offer a Au clad 2-ply contact type (for small loads) that we developed specifically for small current and voltage loads in the range of 1 mA to 100 mA and 5 V to 30 V.
- UL/CSA/VDE/SEMKO approved
- (AS for Au-clad twin layer, VDE and SEMKO are not approved.)

* Based on the protective construction classification of IEC, items which satisfy the test requirements are denoted with an IP designation.

TYPICAL APPLICATIONS

RoHS Directive compatibility information http://www.nais-e.com/

• Others (gas cooking range)

ORDERING INFORMATION

Ex. ABS 1 1 1 0 4 0 3							
Type of switch	Wire and terminal position	Terminal	Contact arrangement	Actuator	Operating force by pin plunger (max.)	Contact*	Agency standard
ABS: Turquoise switch S type	1: Straight type 4: Right angle 5: Left angle	1: .110 quick-connect terminal 4: Solder terminal 5: PC board terminal 6: Wire leads	1: SPDT 2: SPST-NC 3: SPST-NO	0: Pin plunger 1: Short hinge lever 2: Hinge lever 3: Long hinge lever 4: Simulated roller lever 6: Roller lever 8: Leaf lever	4: 0.98 N 5: 1.47 N	0: AgNi alloy 1: Au-clad triple layer 4: Au-clad double layer	3: UL/CSA/VDE/SEMKO (AgNi alloy contact, Au-clad triple layer type) 9: UL/CSA (Au-clad double layer type)

Remarks: 1. Standard packing: Dust protected type 100 pcs./carton, 1,000 pcs./case; Immersion protected type 50 pcs./case.

2. SPST-NC and SPST-NO are only available for wire leads type.

3. Leaf lever is only available for wire leads type

4. As for wire position:



Straight type



Vire actuator side tv

Wire opposite to the actuator side type (Right angle)

Wire actuator side type (Left angle)

5. Not every combination is available. Please refer to the following table, "PRODUCT TYPES".

- * Contact
 - 0: AgNi alloy

1: Au-clad triple layer

4: Au-clad double layer



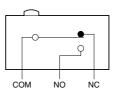




Automotive Home appliances (vacuum cleaner, air purifier)

CONTACT ARRANGEMENT

1. SPDT





сом

| NC

3. SPST-NO (Wire leads type only)



PRODUCT TYPES

1. Dust protected type AgNi alloy

		.110		PC board terminal		
Actuator	Operating force Max.	quick-connect	Solder terminal		Terminal position	
	WidA.	terminal		Straight	Right angle	Left angle
	0.98 N	ABS1110403	ABS1410403	ABS1510403	ABS4510403	ABS5510403
Pin plunger	1.47 N	ABS1110503	ABS1410503	ABS1510503	ABS4510503	ABS5510503
Short hinge lever	0.39 N	ABS1111403	ABS1411403	ABS1511403	ABS4511403	ABS5511403
	0.59 N	ABS1111503	ABS1411503	ABS1511503	ABS4511503	ABS5511503
	0.34 N	ABS1112403	ABS1412403	ABS1512403	ABS4512403	ABS5512403
Hinge lever	0.54 N	ABS1112503	ABS1412503	ABS1512503	ABS4512503	ABS5512503
	0.25 N	ABS1113403	ABS1413403	ABS1513403	ABS4513403	ABS5513403
Long hinge lever	0.44 N	ABS1113503	ABS1413503	ABS1513503	ABS4513503	ABS5513503
	0.34 N	ABS1114403	ABS1414403	ABS1514403	ABS4514403	ABS5514403
Simulated roller lever	0.54 N	ABS1114503	ABS1414503	ABS1514503	ABS4514503	ABS5514503
	0.39 N	ABS1116403	ABS1416403	ABS1516403	ABS4516403	ABS5516403
Roller lever	0.59 N	ABS1116503	ABS1416503	ABS1516503	ABS4516503	ABS5516503

Au-clad triple layer

		.110		PC board terminal		
Actuator	Operating force Max.	quick-connect	Solder terminal		Terminal position	
	Wax.	terminal		Straight	Right angle	Left angle
	0.98 N	ABS1110413	ABS1410413	ABS1510413	ABS4510413	ABS5510413
Pin plunger	1.47 N	ABS1110513	ABS1410513	ABS1510513	ABS4510513	ABS5510513
Short hings lover	0.39 N	ABS1111413	ABS1411413	ABS1511413	ABS4511413	ABS5511413
Short hinge lever	0.59 N	ABS1111513	ABS1411513	ABS1511513	ABS4511513	ABS5511513
Hingo lovor	0.34 N	ABS1112413	ABS1412413	ABS1512413	ABS4512413	ABS5512413
Hinge lever	0.54 N	ABS1112513	ABS1412513	ABS1512513	ABS4512513	ABS5512513
Long hingo lovor	0.25 N	ABS1113413	ABS1413413	ABS1513413	ABS4513413	ABS5513413
Long hinge lever	0.44 N	ABS1113513	ABS1413513	ABS1513513	ABS4513513	ABS5513513
Cimulated rollar layor	0.34 N	ABS1114413	ABS1414413	ABS1514413	ABS4514413	ABS5514413
Simulated roller lever	0.54 N	ABS1114513	ABS1414513	ABS1514513	ABS4514513	ABS5514513
Dellasteres	0.39 N	ABS1116413	ABS1416413	ABS1516413	ABS4516413	ABS5516413
Roller lever	0.59 N	ABS1116513	ABS1416513	ABS1516513	ABS4516513	ABS5516513

Au-clad double layer

Actuator		.110		PC board terminal		
	Operating force Max.	quick-connect	Solder terminal		Terminal position	
	Wax.	terminal		Straight	Right angle	Left angle
	0.98 N	ABS1110449	ABS1410449	ABS1510449	ABS4510449	ABS5510449
Pin plunger	1.47 N	ABS1110549	ABS1410549	ABS1510549	ABS4510549	ABS5510549
Chart hings lover	0.39 N	ABS1111449	ABS1411449	ABS1511449	ABS4511449	ABS5511449
Short hinge lever	0.59 N	ABS1111549	ABS1411549	ABS1511549	ABS4511549	ABS5511549
L line no louron	0.34 N	ABS1112449	ABS1412449	ABS1512449	ABS4512449	ABS5512449
Hinge lever	0.54 N	ABS1112549	ABS1412549	ABS1512549	ABS4512549	ABS5512549
	0.25 N	ABS1113449	ABS1413449	ABS1513449	ABS4513449	ABS5513449
Long hinge lever	0.44 N	ABS1113549	ABS1413549	ABS1513549	ABS4513549	ABS5513549
	0.34 N	ABS1114449	ABS1414449	ABS1514449	ABS4514449	ABS5514449
Simulated roller lever	0.54 N	ABS1114549	ABS1414549	ABS1514549	ABS4514549	ABS5514549
.	0.39 N	ABS1116449	ABS1416449	ABS1516449	ABS4516449	ABS5516449
Roller lever	0.59 N	ABS1116549	ABS1416549	ABS1516549	ABS4516549	ABS5516549

2. Immersion protected type (3 wire leads type SPDT) AgNi alloy

		SPDT Wire position			
Actuator	Operating force Max.				
	Max.	Straight	Right angle	Left angle	
	0.98 N	ABS1610403	ABS4610403	ABS5610403	
Pin plunger	1.47 N	ABS1610503	ABS4610503	ABS5610503	
Chart hinga layar	0.39 N	ABS1611403	ABS4611403	ABS5611403	
Short hinge lever	0.59 N	ABS1611503	ABS4611503	ABS5611503	
	0.34 N	ABS1612403	ABS4612403	ABS5612403	
Hinge lever	0.54 N	ABS1612503	ABS4612503	ABS5612503	
Long bingo lovor	0.25 N	ABS1613403	ABS4613403	ABS5613403	
Long hinge lever	0.44 N	ABS1613503	ABS4613503	ABS5613503	
Cimulated rollar layer	0.34 N	ABS1614403	ABS4614403	ABS5614403	
Simulated roller lever	0.54 N	ABS1614503	ABS4614503	ABS5614503	
Dellerier	0.39 N	ABS1616403	ABS4616403	ABS5616403	
Roller lever	0.59 N	ABS1616503	ABS4616503	ABS5616503	

Au-clad triple layer

			SPDT		
Actuator	Operating force Max.	Wire position			
	Wax.	Straight	Right angle	Left angle	
	0.98 N	ABS1610413	ABS4610413	ABS5610413	
Pin plunger	1.47 N	ABS1610513	ABS4610513	ABS5610513	
Chart hinga lavar	0.39 N	ABS1611413	ABS4611413	ABS5611413	
Short hinge lever	0.59 N	ABS1611513	ABS4611513	ABS5611513	
	0.34 N	ABS1612413	ABS4612413	ABS5612413	
Hinge lever	0.54 N	ABS1612513	ABS4612513	ABS5612513	
Long bingo lovor	0.25 N	ABS1613413	ABS4613413	ABS5613413	
Long hinge lever	0.44 N	ABS1613513	ABS4613513	ABS5613513	
Cimulated roller layer	0.34 N	ABS1614413	ABS4614413	ABS5614413	
Simulated roller lever	0.54 N	ABS1614513	ABS4614513	ABS5614513	
	0.39 N	ABS1616413	ABS4616413	ABS5616413	
Roller lever	0.59 N	ABS1616513	ABS4616513	ABS5616513	

Au-clad double layer

		SPDT Wire position			
Actuator	Operating force Max.				
	Max.	Straight	Right angle	Left angle	
	0.98 N	ABS1610449	ABS4610449	ABS5610449	
Pin plunger	1.47 N	ABS1610549	ABS4610549	ABS5610549	
Ohenthings lawar	0.39 N	ABS1611449	ABS4611449	ABS5611449	
Short hinge lever	0.59 N	ABS1611549	ABS4611549	ABS5611549	
	0.34 N	ABS1612449	ABS4612449	ABS5612449	
Hinge lever	0.54 N	ABS1612549	ABS4612549	ABS5612549	
Long bingo lovor	0.25 N	ABS1613449	ABS4613449	ABS5613449	
Long hinge lever	0.44 N	ABS1613549	ABS4613549	ABS5613549	
Cimulated rollar layer	0.34 N	ABS1614449	ABS4614449	ABS5614449	
Simulated roller lever	0.54 N	ABS1614549	ABS4614549	ABS5614549	
Deller lever	0.39 N	ABS1616449	ABS4616449	ABS5616449	
Roller lever	0.59 N	ABS1616549	ABS4616549	ABS5616549	

3. Immersion protected type (2 wire leads type SPST-NC) AgNi alloy

		SPST-NC				
Actuator	Operating force Max.	Wire position				
	Wax.	Straight	Right angle	Left angle		
	0.98 N	ABS1620403	ABS4620403	ABS5620403		
^{>} in plunger	1.47 N	ABS1620503	ABS4620503	ABS5620503		
Chart bings lover	0.39 N	ABS1621403	ABS4621403	ABS5621403		
Short hinge lever	0.59 N	ABS1621503	ABS4621503	ABS5621503		
lines laver	0.34 N	ABS1622403	ABS4622403	ABS5622403		
Hinge lever	0.54 N	ABS1622503	ABS4622503	ABS5622503		
	0.25 N	ABS1623403	ABS4623403	ABS5623403		
ong hinge lever	0.44 N	ABS1623503	ABS4623503	ABS5623503		
New Jobs of wellow law or	0.34 N	ABS1624403	ABS4624403	ABS5624403		
Simulated roller lever	0.54 N	ABS1624503	ABS4624503	ABS5624503		
	0.39 N	ABS1626403	ABS4626403	ABS5626403		
Roller lever	0.59 N	ABS1626503	ABS4626503	ABS5626503		

Au-clad triple layer

		SPST-NC				
Actuator	Operating force Max.	Wire position				
	Max.	Straight	Right angle	Left angle		
	0.98 N	ABS1620413	ABS4620413	ABS5620413		
Pin plunger	1.47 N	ABS1620513	ABS4620513	ABS5620513		
Short hinge lever	0.39 N	ABS1621413	ABS4621413	ABS5621413		
Short ninge lever	0.59 N	ABS1621513	ABS4621513	ABS5621513		
Llingo lovor	0.34 N	ABS1622413	ABS4622413	ABS5622413		
Hinge lever	0.54 N	ABS1622513	ABS4622513	ABS5622513		
l ang binga layar	0.25 N	ABS1623413	ABS4623413	ABS5623413		
Long hinge lever	0.44 N	ABS1623513	ABS4623513	ABS5623513		
Cimulated rollar layer	0.34 N	ABS1624413	ABS4624413	ABS5624413		
Simulated roller lever	0.54 N	ABS1624513	ABS4624513	ABS5624513		
	0.39 N	ABS1626413	ABS4626413	ABS5626413		
Roller lever	0.59 N	ABS1626513	ABS4626513	ABS5626513		

Au-clad double layer

		SPST-NC Wire position			
Actuator	Operating force Max.				
	Wax.	Straight	Right angle	Left angle	
	0.98 N	ABS1620449	ABS4620449	ABS5620449	
Pin plunger	1.47 N	ABS1620549	ABS4620549	ABS5620549	
Chart hings lover	0.39 N	ABS1621449	ABS4621449	ABS5621449	
Short hinge lever	0.59 N	ABS1621549	ABS4621549	ABS5621549	
	0.34 N	ABS1622449	ABS4622449	ABS5622449	
Hinge lever	0.54 N	ABS1622549	ABS4622549	ABS5622549	
Long bingo lovor	0.25 N	ABS1623449	ABS4623449	ABS5623449	
Long hinge lever	0.44 N	ABS1623549	ABS4623549	ABS5623549	
Cimulated rollar layor	0.34 N	ABS1624449	ABS4624449	ABS5624449	
Simulated roller lever	0.54 N	ABS1624549	ABS4624549	ABS5624549	
Dellerier	0.39 N	ABS1626449	ABS4626449	ABS5626449	
Roller lever	0.59 N	ABS1626549	ABS4626549	ABS5626549	

4. Immersion protected type (2 wire leads type SPST-NO) AgNi alloy

		SPST-NO Wire position			
Actuator	Operating force Max.				
	Max.	Straight	Right angle	Left angle	
Din nlungar	0.98 N	ABS1630403	ABS4630403	ABS5630403	
Pin plunger	1.47 N	ABS1630503	ABS4630503	ABS5630503	
Chart hinga lavar	0.39 N	ABS1631403	ABS4631403	ABS5631403	
Short hinge lever	0.59 N	ABS1631503	ABS4631503	ABS5631503	
	0.34 N	ABS1632403	ABS4632403	ABS5632403	
Hinge lever	0.54 N	ABS1632503	ABS4632503	ABS5632503	
Long bingo lovor	0.25 N	ABS1633403	ABS4633403	ABS5633403	
Long hinge lever	0.44 N	ABS1633503	ABS4633503	ABS5633503	
Cimulated roller layer	0.34 N	ABS1634403	ABS4634403	ABS5634403	
Simulated roller lever	0.54 N	ABS1634503	ABS4634503	ABS5634503	
Deller lever	0.39 N	ABS1636403	ABS4636403	ABS5636403	
Roller lever	0.59 N	ABS1636503	ABS4636503	ABS5636503	

Au-clad triple layer

			SPST-NO			
Actuator	Operating force Max.	Wire position				
	Wax.	Straight	Right angle	Left angle		
Din nlungar	0.98 N	ABS1630413	ABS4630413	ABS5630413		
Pin plunger	1.47 N	ABS1630513	ABS4630513	ABS5630513		
Chart hings layer	0.39 N	ABS1631413	ABS4631413	ABS5631413		
Short hinge lever	0.59 N	ABS1631513	ABS4631513	ABS5631513		
	0.34 N	ABS1632413	ABS4632413	ABS5632413		
Hinge lever	0.54 N	ABS1632513	ABS4632513	ABS5632513		
ang hingo layar	0.25 N	ABS1633413	ABS4633413	ABS5633413		
₋ong hinge lever	0.44 N	ABS1633513	ABS4633513	ABS5633513		
Cimulated valley lover	0.34 N	ABS1634413	ABS4634413	ABS5634413		
Simulated roller lever	0.54 N	ABS1634513	ABS4634513	ABS5634513		
	0.39 N	ABS1636413	ABS4636413	ABS5636413		
Roller lever	0.59 N	ABS1636513	ABS4636513	ABS5636513		

Au-clad double layer

		SPST-NO Wire position			
Actuator	Operating force Max.				
	Max.	Straight	Right angle	Left angle	
	0.98 N	ABS1630449	ABS4630449	ABS5630449	
Pin plunger	1.47 N	ABS1630549	ABS4630549	ABS5630549	
Chart hinga lavar	0.39 N	ABS1631449	ABS4631449	ABS5631449	
Short hinge lever	0.59 N	ABS1631549	ABS4631549	ABS5631549	
Llingo lovor	0.34 N	ABS1632449	ABS4632449	ABS5632449	
Hinge lever	0.54 N	ABS1632549	ABS4632549	ABS5632549	
Long bingo lovor	0.25 N	ABS1633449	ABS4633449	ABS5633449	
Long hinge lever	0.44 N	ABS1633549	ABS4633549	ABS5633549	
Cimulated rollar layer	0.34 N	ABS1634449	ABS4634449	ABS5634449	
Simulated roller lever	0.54 N	ABS1634549	ABS4634549	ABS5634549	
	0.39 N	ABS1636449	ABS4636449	ABS5636449	
Roller lever	0.59 N	ABS1636549	ABS4636549	ABS5636549	

5. Immersion protected type (3 wire leads type SPDT)

Leaf lever type

AgNi alloy

Actuator		SPDT		
	Operating force Max.	Wire position		
		Straight	Right angle	Left angle
Leaf lever	0.88 N	ABS1618403	ABS4618403	ABS5618403
	1.08 N	ABS1618503	ABS4618503	ABS5618503

Au-clad triple layer

Actuator			SPDT	
	Operating force Max.	Wire position		
		Straight	Right angle	Left angle
Leaf lever	0.88 N	ABS1618413	ABS4618413	ABS5618413
	1.08 N	ABS1618513	ABS4618513	ABS5618513

Au-clad double layer

Actuator			SPDT	
	Operating force Max.	Wire position		
		Straight	Right angle	Left angle
Leaf lever	0.88 N	ABS1618449	ABS4618449	ABS5618449
	1.08 N	ABS1618549	ABS4618549	ABS5618549

6. Immersion protected type (2 wire leads type SPST-NC)

Leaf lever type

AgNi alloy

Actuator		SPST-NC		
	Operating force Max.	Wire position		
		Straight	Right angle	Left angle
Leaf lever	0.88 N	ABS1628403	ABS4628403	ABS5628403
	1.08 N	ABS1628503	ABS4628503	ABS5628503

Au-clad triple layer

Actuator			SPST-NC	
	Operating force Max.	Wire position		
		Straight	Right angle	Left angle
Leaf lever	0.88 N	ABS1628413	ABS4628413	ABS5628413
	1.08 N	ABS1628513	ABS4628513	ABS5628513

Au-clad double layer

Actuator		SPST-NC		
	Operating force Max.	Wire position		
		Straight	Right angle	Left angle
Leaf lever	0.88 N	ABS1628449	ABS4628449	ABS5628449
	1.08 N	ABS1628549	ABS4628549	ABS5628549

7. Immersion protected type (2 wire leads type SPST-NO)

Leaf lever type

AgNi	alloy	

			SPST-NO	
Actuator	Operating force Max.	Wire position		
		Straight	Right angle	Left angle
	0.88 N	ABS1638403	ABS4638403	ABS5638403
Leaf lever	1.08 N	ABS1638503	ABS4638503	ABS5638503

Au-clad triple layer

Actuator			SPST-NO	
	Operating force Max.	Wire position		
		Straight	Right angle	Left angle
Leaf lever	0.88 N	ABS1638413	ABS4638413	ABS5638413
	1.08 N	ABS1638513	ABS4638513	ABS5638513

Au-clad double layer

Actuator			SPST-NO	
	Operating force Max. gf	Wire position		
		Straight	Right angle	Left angle
Leaf lever	0.89 N	ABS1638449	ABS4638449	ABS5638449
	1.08 N	ABS1638549	ABS4638549	ABS5638549

* Agency standard: Please refer to "Ordering information".

SPECIFICATIONS

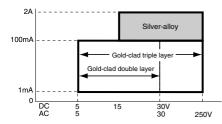
1.	Contact	rating	

	AgNi alloy contact type		Au-clad co	ontact type
Voltage			Au-clad triple layer	Au-clad twin layer
	Resistive load	Inductive load	Resisti	ve load
125 V AC	2 A	2 A	0.1 A	_
250 V AC	2 A	2 A	0.1 A	_
30 V DC	2 A	2 A	0.1 A	0.1 A
125 V DC	0.4 A	0.05 A	_	_

Low-level circuit rating (Au-clad contact type)

(
Rated voltage	Resistive load
6 V DC	5 mA
12 V DC	2 mA
24 V DC	1 mA

Recommended contact material chart classified by load voltage & current (reference)



Remarks: If the contact is being used in the constant low-level circuit load range, the Au-clad twin layer contact is recommended. If there is a danger of the current being less than 0.5 A, for instance if the contact is being turned on and off, the Au-clad triple layer type is recommended.

2. Characteristics

Mechanical life	Leaf lever	Min. 5x10⁵ (at 60) cpm)		
(O.T.: Specified value)	Other types	Min. 5x10 ⁶ (at 60 cpm)			
Electrical life at rated load	AgNi alloy contact type	Min. 5x10⁴ (at 20) cpm)		
(O.T.: Max.)	Au-clad contact type	Min. 2x10 ⁵ (at 20 cpm)			
Insulation resistance		Min. 100 MΩ (at 500 V DC insula	tion resistance meter)		
Dielectric strength Between non-continuous terminals Between each terminal and other exposed metal parts Between each terminal and ground		1,000 Vrms 1,500 Vrms 1,500 Vrms			
Vibration resistance (Pin plunger type)		10 to 55 Hz at single amplitude of 0.75 mm (Contact opening Max. 1 msec.)			
Shock resistance (Pin plunge	er type)	Min. 294 m/s ² (Contact opening Max. 1 msec.)			
	AgNi alloy contact type	Dust protected type (IP50): Max. 50 m Ω Immersion protected type (IP67): Max. 100 m Ω	(By voltage drop 1 A 6 to 8 V DC)		
Contact resistance (Initial) Au-clad contact type		Dust protected type (IP50): Max. 100 m Ω Immersion protected type (IP67): Max. 150 m Ω	(By voltage drop 0.1 A 6 to 8 V DC)		
Allowable operating speed (a	it no load)	0.1 to 500 mm/sec.			
Max. operating cycle rate (at no load)		120 cpm			
Ambient temperature		-40°C to +85°C			
Unit weight		Approx. 2 g (IP50 type)			

3. Operating characteristics

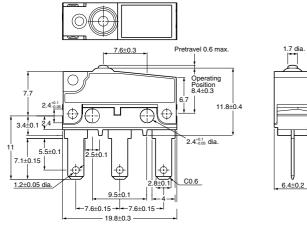
Type of actuator	Operating force, Max.		Release force, Min.		Pretravel, Max. mm	Movement differential, Max. mm	Overtravel, Min. mm	Operating position, mm
Pin plunger	0.98N	1.47N	0.15N	0.20N	0.6	0.1	0.4	8.4±0.3
Short hinge lever	0.39N	0.59N	0.034N	0.039N	2.5	0.5	0.8	8.8±0.8
Hinge lever	0.34N	0.54N	0.029N	0.034N	2.8	0.8	1.2	8.8±0.8
Long hinge lever	0.25N	0.44N	0.025N	0.029N	3.5	1.0	1.6	8.8±1.2
Simulated roller lever	0.34N	0.54N	0.029N	0.034N	2.8	0.8	1.2	11.65±0.8
Roller lever	0.39N	0.59N	0.034N	0.039N	2.5	0.5	0.8	14.5±0.8
Leaf lever	0.88N	1.08N	0.17N	0.20N	4.5	1.0	2.5	14.5±1.5

DIMENSIONS

1. Dust protected type

1-(1) .110 quick-connect terminal Pin plunger

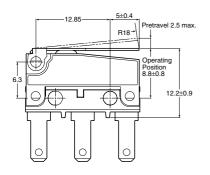


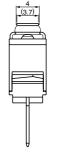


Pretravel, Ma	ax. mm	0.6
Movement d Max. mm	0.1	
Overtravel, Min. mm		0.4
Operating	Distance from mounting hole, mm	8.4±0.3
position	Distance from stand-off, mm	11.8±0.4

Short hinge lever



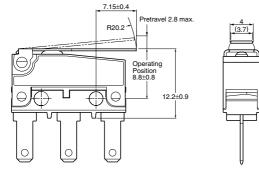


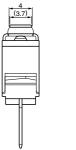


Pretravel, M	ax. mm	2.5	
Movement of Max. mm	0.5		
Overtravel, I	Overtravel, Min. mm		
Operating	Distance from mounting hole, mm	8.8±0.8	
position	Distance from stand-off, mm	12.2±0.9	

Hinge lever



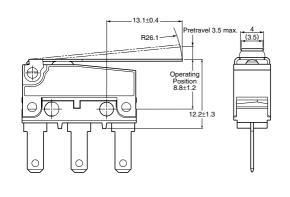




Pretravel, M	ax. mm	2.8	
Movement d Max. mm	0.8		
Overtravel, I	Overtravel, Min. mm		
Operating	Distance from mounting hole, mm	8.8±0.8	
position	Distance from stand-off, mm	12.2±0.9	

Long hinge lever

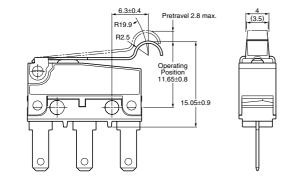




Pretravel, M	Pretravel, Max. mm			
Movement of Max. mm	1			
Overtravel,	Overtravel, Min. mm			
Operating	Distance from mounting hole, mm	8.8±1.2		
position	Distance from stand-off, mm	12.2±1.3		

Simulated roller lever



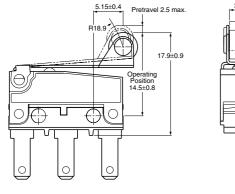


mm	General	tolerance: ± 0.25
	acherar	1010101100. ±0.20

Pretravel, N	2.8	
Movement of Max.mm	0.8	
Overtravel,	1.2	
Operating position	Distance from mounting hole, mm	11.65±0.8
	Distance from stand-off, mm	15.05±0.9

Roller lever



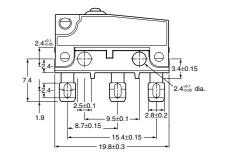


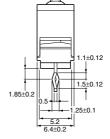


Pretravel, Ma	ax. mm	2.5
Movement d Max. mm	0.5	
Overtravel, N	0.8	
Operating	Distance from mounting hole, mm	14.5±0.8
position	Distance from stand-off, mm	17.9±0.9

1-(2) Solder terminal



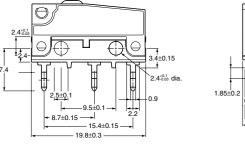


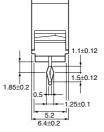


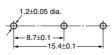
Remarks: Dimensions of the actuator types are the same as those of corresponding .110 quick-connect terminal types.

1-(3) PC board terminal Straight type





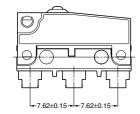


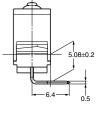


Remarks: Dimensions of the actuator types are the same as those of corresponding .110 quick-connect terminal types.

mm General tolerance: ±0.25

Right angle type



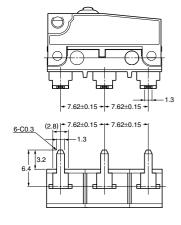




Remarks: Dimensions of the actuator types are the same as those of corresponding .110 quick-connect terminal types.

Left angle type





21.2

Ø C





Remarks: Dimensions of the actuator types are the same as those of corresponding .110 quick-connect terminal types.

Thickness of the lead wire: 0.5 mm²

UL/CSA approved type and Right/Left angle type:

Remarks: 1. Other dimensions are the same as those of .110 guick-connect terminal types. 2. Dimensions of the actuator types are the same as those of corresponding .110 quick-

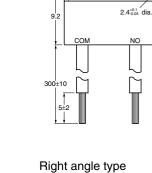
connect terminal types.

2. Immersion protected type Wire leads

Pin plunger Straight type



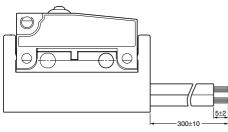




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Left angle type

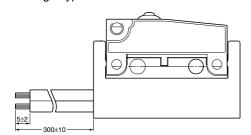
AWG #20

Color of the lead wire:

COM ... Black

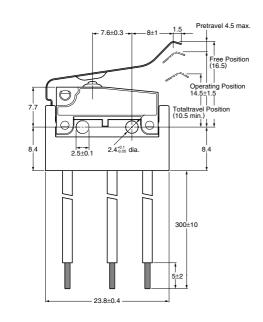
N.O. ... White

N.C. ...Red



Leaf lever Straight type

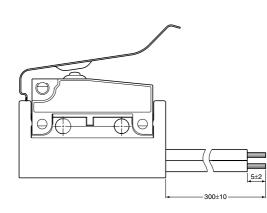


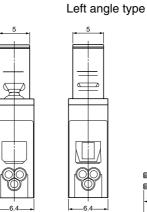


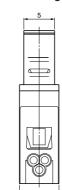
mm General tolerance: ±0.25

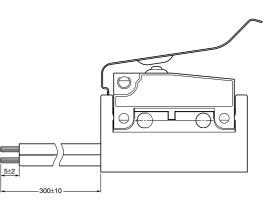
Thickness of the lead wire: 0.5 mm² UL/CSA approved type and Right/Left angle type: AWG #20 Color of the lead wire: COM ... Black N.C. ...Red N.O. ...White

Right angle type

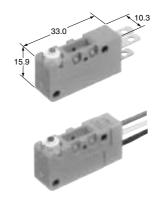












RoHS Directive compatibility information http://www.nais-e.com/

HIGH ENVIRONMENTAL RESISTANCE



FEATURES

- Miniature size (33×15.9×10.3 mm)
- Sealed construction for use in adverse environment-Sealed construction by epoxy resin and rubber cap greatly reduces possible miscontact due to contaminants such as dust. Conforming to IP67* of IEC protective construction classification
- Elastomer double molding technology, an industry first and ultrasonic swaging technology contribute to uniform sealing in high production quantities
- UL/CSA/VDE/SEMKO approved
- * Based on the protective construction classification of IED, items which satisfy the test requirements are denoted with an IP designation.

TYPICAL APPLICATIONS

- Automotive
- Agricultural devices
 - Industrial equipment

ORDERING INFORMATION

	Ex. AB'	V1 2				
Type of switch	Terminal	Contact arrangement	Actuator	Operating force by pin plunger (max.)	Contact	Agency standard
ABV1: Turquoise switch V type	2: .187 quick-connect terminal 6: Wire leads	1: SPDT 2: SPST-NC 3: SPST-NO	0: Pin plunger 2: Hinge lever 4: Simulated roller lever 5: Short roller lever 6: Roller lever	4: 0.98 N 5: 1.96 N	0: AgNi alloy 1: AgNi alloy + Au clad	3: UL/CSA/VDE/ SEMKO

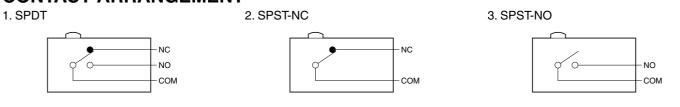
Remarks: 1. Standard packing: Dust protected type 50 pcs./carton, 500 pcs./case; Immersion protected type 50 pcs./case.

2. Not every combination is available. Please refer to the following table, "PRODUCT TYPES".

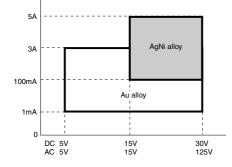
CONSTRUCTION

.187 quick-connect terminal Wire leads

CONTACT ARRANGEMENT



ABV1 APPLICABLE CURRENT RANGE (Reference only)



PRODUCT TYPES AgNi alloy

Contact Contact Actuator Operating force, Max. 187 Quick-connect terminal Wire Leads Arrangement 0.98 N ABV1210403 ABV1610403 SPDT 1.96 N ABV1210503 ABV1610503 0.98 N ABV1220403 ABV1620403 Pin plunger SPST-NC ABV1220503 1.96 N ABV1620503 0.98 N ABV1230403 ABV1630403 SPST-NO 1.96 N ABV1230503 ABV1630503 0.59 N ABV1212403 ABV1612403 SPDT ABV1612503 1.18 N ABV1212503 0.59 N ABV1222403 ABV1622403 Hinge lever SPST-NC 1.18 N ABV1222503 ABV1622503 0.59 N ABV1232403 ABV1632403 SPST-NO 1.18 N ABV1232503 ABV1632503 0.59 N ABV1214403 ABV1614403 SPDT 1.18 N ABV1214503 ABV1614503 0.59 N ABV1224403 ABV1624403 AgNi alloy Simulated roller lever SPST-NC 1.18 N ABV1224503 ABV1624503 0.59 N ABV1234403 ABV1634403 SPST-NO 1.18 N ABV1234503 ABV1634503 1.08 N ABV1215403 ABV1615403 SPDT 2.16 N ABV1215503 ABV1615503 1.08 N ABV1225403 ABV1625403 SPST-NC Short roller lever ABV1625503 2.16 N ABV1225503 1.08 N ABV1235403 ABV1635403 SPST-NO 2.16 N ABV1235503 ABV1635503 0.59 N ABV1216403 ABV1616403 SPDT 1.18 N ABV1216503 ABV1616503 0.59 N ABV1226403 ABV1626403 Roller lever SPST-NC 1.18 N ABV1226503 ABV1626503 0.59 N ABV1236403 ABV1636403 SPST-NO 1.18 N ABV1236503 ABV1636503

Contact	Actuator	Contact Arrangement	Operating force, Max.	187 Quick-connect terminal	Wire Leads
		0.007	0.98 N	ABV1210413	ABV1610413
		SPDT	1.96 N	ABV1210513	ABV1610513
	Dia aluanaa	ODOTINO	0.98 N	ABV1220413	ABV1620413
	Pin plunger	SPST-NC	1.96 N	ABV1220513	ABV1620513
		SPST-NO	0.98 N	ABV1230413	ABV1630413
		5P51-NO	1.96 N	ABV1230513	ABV1630513
		SPDT	0.59 N	ABV1212413	ABV1612413
		SPDI	1.18 N	ABV1212513	ABV1612513
		SPST-NC	0.59 N	ABV1222413	ABV1622413
	Hinge lever	3731-110	1.18 N	ABV1222513	ABV1622513
		SPST-NO	0.59 N	ABV1232413	ABV1632413
		SPS1-NO	1.18 N	ABV1232513	ABV1632513
		SPDT	0.59 N	ABV1214413	ABV1614413
		SFDT	1.18 N	ABV1214513	ABV1614513
AgNi alloy	Simulated roller lever	SPST-NC	0.59 N	ABV1224413	ABV1624413
+ Au clad	Simulated Toller level	3-31-110	1.18 N	ABV1224513	ABV1624513
		SPST-NO	0.59 N	ABV1234413	ABV1634413
		5P51-NO	1.18 N	ABV1234513	ABV1634513
		SPDT	1.08 N	ABV1215413	ABV1615413
		SFDT	2.16 N	ABV1215513	ABV1615513
	Short roller lever	SPST-NC	1.08 N	ABV1225413	ABV1625413
	Short Toller level	3P31-NC	2.16 N	ABV1225513	ABV1625513
		SPST-NO	1.08 N	ABV1235413	ABV1635413
		3-31-110	2.16 N	ABV1235513	ABV1635513
		SPDT	0.59 N	ABV1216413	ABV1616413
		3501	1.18 N	ABV1216513	ABV1616513
	Roller lever	SPST-NC	0.59 N	ABV1226413	ABV1626413
		3531-110	1.18 N	ABV1226513	ABV1626513
		SPST-NO	0.59 N	ABV1236413	ABV1636413
		3-31-110	1.18 N	ABV1236513	ABV1636513

SPECIFICATIONS

1. Contact rating

3		
Туре	Standard rating	Low-level rating
AgNi alloy + Au clad contact	3 A 250 V AC (O.F. 1.96 N) 1 A 250 V AC (O.F. 0.98 N)	5 mA 6 V DC 2 mA 12 V DC 1 mA 24 V DC
AgNi alloy	5 A 250 V AC (O.F. 1.96 N) 3 A 250 V AC (O.F. 0.98 N)	_

2. Characteristics

Mechanical life (O.T.:	Specified value)	Min. 5x10 ⁶ (at 60 cpm)	
	Nominal rating (O.T.: Max.)	Min. 10 ⁵ (at 20 cpm)*1	
Electrical life	Low-level rating (O.T.: Specified value)	Min. 10 ⁶ (at 20 cpm)	
Insulation resistance	·	Min. 100 M Ω (at 500 V DC insulation resistance meter)	
Dielectric strength Between non-conti Between each tern Between each tern	ninal and other exposed metal parts	1,000 Vrms 2,000 Vrms 2,000 Vrms	
Vibration resistance		10 to 55 Hz at single amplitude of 0.75 mm (Contact opening: max. 1 msec.)	
Shock resistance		Min. 294 m/s ² (Contact opening: Max. 1 msec.)	
	AgNi alloy contact type	Dust protected type (IP50): Max. 50 m Ω Immersion protected type (IP67): Max. 100 m Ω (By voltage drop 1 A 6 to 8 V DC)	
Contact resistance	AgNi alloy + Au clad contact type	Dust protected type (IP50): Max. 50 m Ω Immersion protected type (IP67): Max. 100 m Ω (By voltage drop 0.1 A 6 to 8 V DC)	
Allowable operating	speed (at no load)	1 to 500 mm/sec.	
Max. operating cycle rate (at no load)		120 cpm	
Ambient temperature (at no load)		-40°C to +85°C	
Unit weight		Approx. 7 g (IP50 type)	

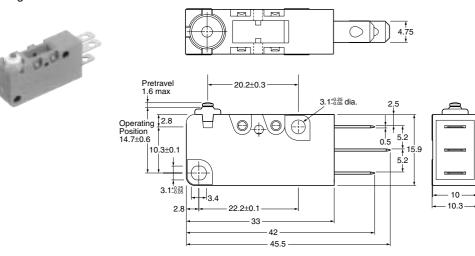
3. Operating characteristics

Type of actuator	Operating	force, Max.	Release	force, Min.	Pretravel, Max. mm	Movement differential, Max. mm	Overtravel, Min. mm	Operating position, mm
Pin plunger	1.96N	0.98N	0.39N	0.25N	1.6	0.4	0.8	14.7±0.6
Hinge lever	1.18N	0.59N	0.13N	0.098N	3.2	1.2	1.2	15.3±1.2
Simulated roller lever	1.18N	0.59N	0.13N	0.098N	3.2	1.2	1.2	18.5±1.2
Short roller lever	2.16N	1.08N	0.39N	0.20N	1.6	0.5	0.8	20.7±0.8
Roller lever	1.18N	0.59N	0.13N	0.098N	3.2	1.2	1.2	20.7±1.2

(): Low force type

DIMENSIONS

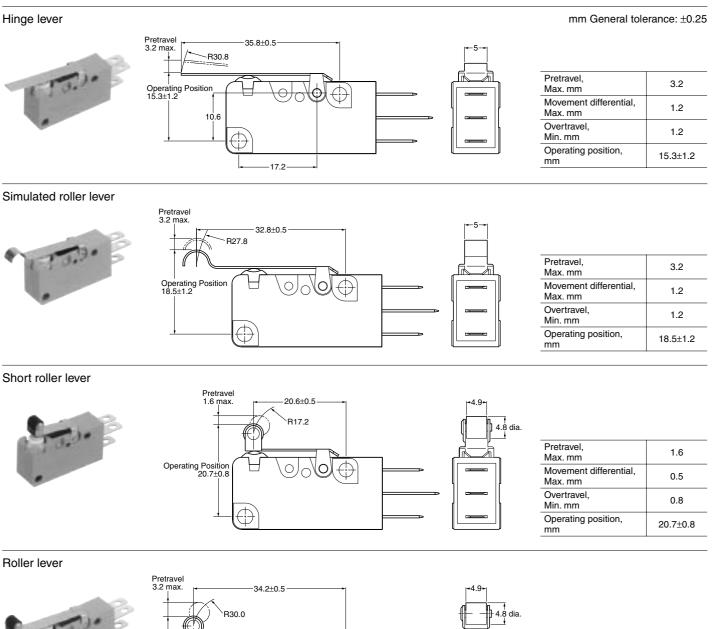
1. Dust protected type 1-(1) .187 quick-connect terminal Pin plunger



Pretravel, Max. mm	1.6
Movement differential, Max. mm	0.4
Overtravel, Min. mm	0.8
Operating position, mm	14.7±0.6

mm General tolerance: ±0.4

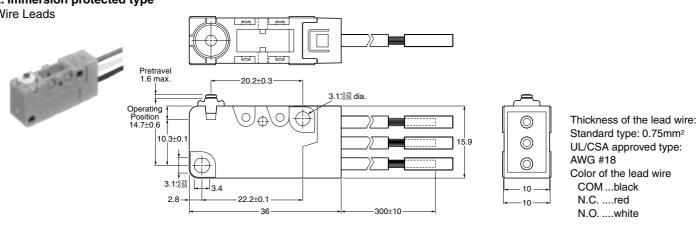
ABV1



2. Immersion protected type

Operating Position 20.7±1.2





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 \oplus

3.2

12

1.2

20.7±1.2

Pretravel,

Max. mm

Max. mm Overtravel,

Min. mm

mm

Movement differential,

Operating position,



HIGH CONTACT CAPACITY, PRECISE OPERATION



e **Ru**s



FEATURES

- 10 A High current switching capacity and high precision
- Wide allowance of operating speed
- Versatile variety of actuators
- UL/C-UL approved

TYPICAL APPLICATION

- General industrial machinery
- Medical equipment
- Measuring instruments
- Transportation equipment
- Home electric appliances

We have introduced Cadmium free type products to reduce the material which is not good for our environment. (The suffix "F" should be added to the part number.) If you are still using Cadmium containing parts, which don't have "F" on the suffix of the part number, please use Cadmium free parts from now on. The life of the Cadmium free parts may be shorter than the Cadmium containing parts based on the load condition, so please evaluate the Cadmium free parts with your actual application before use.

RoHS Directive compatibility information http://www.nais-e.com/

ORDERING INFORMATION

		Ex.	AM 1	5 0 1	K F	
Type of switch	Upper body cov	er shape & termin	al	Basic specifications	Actuators	Contact
NZ basic (AM1) switch	1: Flat, solder terminal 3: Flat, screw terminal 5: Grooved, solder terminal 7: Grooved, screw terminal	Upper body cove Flat	Grooved	0: Standard type 1: Oil tight type 3: Reversed action type 4: One way type	0: Pin plunger 1: Hinge lever (leaf spring) 3: Hinge roller lever (roller, leaf, spring) 4: Hinge short roller lever 5: Overtravel plunger 6: Compact overtravel plunger 7: Panel mount plunger 811: Panel mount roller plunger 812: Panel mount cross roller plunger	F: Cadmium free

Remarks: Not every combination is available. Please refer to the following table, "PRODUCT TYPES".

TERMINAL VARIATION

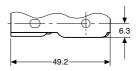
Standard types, reversed action types and oil tight types are available in two terminal designs, solder and screw terminals, as shown in the above columns:

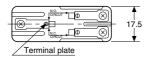
mm

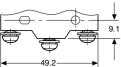
Differences in dimension between solder and screw terminals are as follows;

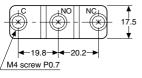
Solder terminal

Screw terminal









PRODUCT TYPES

1. Standard type

Actuator	Solder terminal	Screw terminal
Pin plunger	AM1100KF	AM1300KF
Over travel plunger	AM1105KF	AM1305KF
Compact over travel plunger	AM1106KF	AM1306KF
Panel mount plunger	AM1107KF	AM1307KF
Panel mount roller plunger	AM110811KF	AM130811KF
Panel mount cross roller plunger	AM110812KF	AM130812KF
Flexible leaf lever	AM1101KF	AM1301KF
Flexible roller leaf lever	AM1103KF	AM1303KF
Rigid lever	AM1501KF	AM1701KF
Rigid short roller lever	AM1504KF	AM1704KF
Rigid roller lever	AM1503KF	AM1703KF
One way type•Rigid short roller lever	AM1544KF	AM1744KF
One way type•Rigid roller lever	AM1543KF	AM1743KF
Reversed action type•Rigid lever	AM1531KF	AM1731KF
Reversed action type •Rigid short roller lever	AM1534KF	AM1734KF
Reversed action type•Rigid roller lever	AM1533KF	AM1733KF

2. Oil tight types

Actuator	Solder terminal	Screw terminal	
Rigid lever	AM1511KF	AM1711KF	
Rigid short roller lever	AM1514KF	AM1714KF	
Rigid roller lever	AM1513KF	AM1713KF	

Remarks: 1. Standard part number indicates UL/C-UL mark. 2. Standard packing for inner carton: 20cps.

SPECIFICATIONS

1. Contact Rating

Tura	Voltago	Resistive load	Inductive load	Motor or lamp load	
Туре	Voltage	$(\cos \phi = 1)$	$(\cos \phi = 0.6 \text{ to } 0.7)$	N.C.	N.O.
	125 V AC	10 A	6 A	3 A	1.5 A
Standard types	250 V AC	10 A	6 A	2 A	1 A
One way types Reversed action types	480 V AC	1 A	0.5 A	—	_
	125 V DC	0.5 A	0.05 A	—	_
	250 V DC	0.25 A	0.03 A	—	_
	125 V AC	10 A	6 A	3 A	1.5 A
Oil tight types	250 V AC	10 A	6 A	2 A	1.0 A
	125 V DC	0.5 A	0.05 A	_	

2. Characteristics

		Item	Specifications	
Machanical		Pin plunger types (O.T.: specified value)	Min. 2×10^7 (60 cpm) (at rated overtravel) (Oil tight: Min. 1.5×10^6)	
Expected life	Mechanical	Other types (O.T.: specified value)	Min. 5×10^6 (60 cpm) (at rated overtravel) (Oil tight: Min. 1.5×10^6)	
	Electrical (O.1	Г.: Мах.)	Min. 5 ×10 ⁵ (20 cpm) (at rated load) (Oil tight: Min. 1.5 ×10 ⁵)	
Insulation re	sistance		Min. 100 MΩ(at 500 V DC)	
	Between oper	n terminals	1,000 Vrms for 1 min.	
Dielectric	electric ength Between each terminal and other exposed metal parts Between each terminal and ground		2,000 Vrms for 1 min.	
strengtri			2,000 Vrms for 1 min.	
Contact resi	stance (initial) (by voltage drop, 1 A, 6-8 V DC)	Max. 50 mΩ	
Vibration res	sistance (Pin plu	unger type)	Single amplitude: 0.75 mm, 10 to 55 Hz (contact opening: max. 1 msec.)	
Shock	Pin plunger ty	rpes	Min. 300 m/s ² (contact opening: max. 1 msec.)	
resistance	Other types		Min. 50 m/s ² (contact opening: max. 1 msec.)	
Allowable operating speed (at no load)		(at no load)	0.1 to 1,000 mm/sec. (at pin plunger position)	
Max. operating cycle rate (at no load)		at no load)	240 cpm	
Ambient terr	perature		-25°C to +80°C (no freezing at low temperature)	
Weight			Approx. 20 to 55 g	

OPERATING CHARACTERISTICS

Standard types

Types of actuator	Pin plunger	Overtravel plunger	Compact overtravel plunger	Panel mount plunger	
Operating force, max.		3.6	3 N		
Release force, min.		1.1	2 N		
Pretravel, max. mm	0.4				
Movement differential, max. mm	0.05				
Overtravel, min. mm	0.13	1.5	1.5	5.6	
Operating position, mm	15.9±0.4	28.2±0.5	21.2±0.5	21.8±0.8	

Types of actuator	Panel mount roller plunger	Panel mount cross roller plunger	Flexible leaf lever	Flexible roller leaf lever
Operating force, max.	3.63 N		1.47 N	
Release force, min.	1.12 N		0.14 N	
Pretravel, max. mm	0.4		4	
Movement differential, max. mm	0.05		1.3	
Overtravel, min. mm	3.6		1	.6
Operating position, mm	33.3±1.2		17.5±0.8	28.6±0.8

Standard types (cont' d)

Types of actuator	Rigid lever	Rigid short roller lever	Rigid roller lever
Operating force, max.	0.69 N	1.57 N	0.98 N
Release force, min.	0.14 N	0.42 N	0.2 N
Pretravel, max. mm	10	4.5	7.5
Movement differential, max. mm	1.3	0.7	1.3
Overtravel, min. mm	5.6	2.4	3.6
Operating position, mm	19.1±0.7	30.2±0.4	30.2±0.7

One way types

Types of actuator	Rigid short roller lever	Rigid roller lever
Operating force, max.	2.23 N	1.67 N
Release force, min.	0.42 N	0.42 N
Pretravel, max. mm	3.5	4.5
Movement differential, max. mm	0.4	0.5
Overtravel, min. mm	1.5	2.4
Free position, max. mm	31.8	43.3
Operating position, mm	30.2±0.4	41.3±0.4

Reversed action types

Types of actuator	Rigid lever	Rigid short roller lever	Rigid roller lever
Operating force, max.	1.67 N	5.30 N	2.35 N
Release force, min.	0.27 N	1.67 N	0.56 N
Pretravel, max. mm	5.0	2.5	3.6
Movement differential, max.mm	0.9	0.4	0.7
Overtravel, min. mm	5.6	2.0	4.0
Operating position, mm	19.1±0.8	30.2±0.5	30.2±0.8

Oil tight types

Types of actuator	Rigid lever	Rigid short roller lever	Rigid roller lever
Operating force, max.	0.69 N	1.67 N	0.98 N
Release force, min.	0.14 N	0.42 N	0.20 N
Pretravel, max. mm	10	4.5	7.5
Movement differential, max. mm	1.5	0.7	1.3
Overtravel, min. mm	5.6	2.4	3.6
Operating position, mm	19.1±0.7	30.2±0.4	30.2±0.7

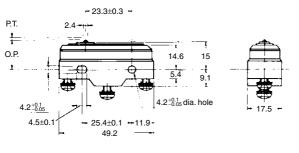
mm General tolerance: ±0.4

DIMENSIONS

1. Standard types Pin plunger



AM1100KF (Solder terminal) AM1300KF (Screw terminal)

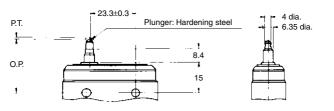


Operating force, max.	3.63 N
Release force, min.	1.12 N
Pretravel, max. mm	0.4
Movement differential, max. mm	0.05
Overtravel, min. mm	0.13
Operating position, mm	15.9±0.4

Overtravel plunger



AM1105KF (Solder terminal) AM1305KF (Screw terminal)

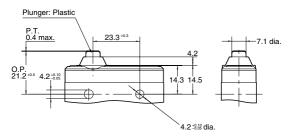


Operating force, max.	3.63 N
Release force, min.	1.12 N
Pretravel, max. mm	0.4
Movement differential, max. mm	0.05
Overtravel, min. mm	1.5
Operating position, mm	28.2±0.5

Compact over plunger



AM1106KF (Solder terminal) AM1306KF (Screw terminal)

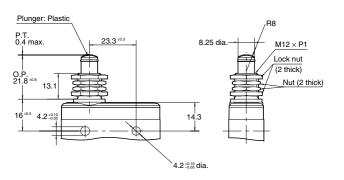


3.63 N
1.12 N
0.4
0.05
1.5
21.2±0.5

Panel mount plunger



AM1107KF (Solder terminal) AM1307KF (Screw terminal)

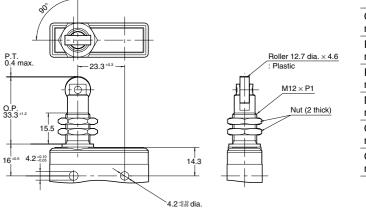


Operating force, max.	3.63 N
Release force, min.	1.12 N
Pretravel, max. mm	0.4
Movement differential, max. mm	0.05
Overtravel, min. mm	5.6
Operating position, mm	21.8±0.8

Panel mount roller plunger



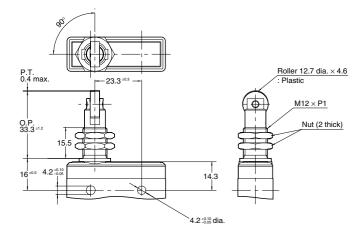
AM110811KF (Solder terminal) AM130811KF (Screw terminal)



Operating force, max.	3.63 N
Release force, min.	1.12 N
Pretravel, max. mm	0.4
Movement differential, max. mm	0.05
Overtravel, min. mm	3.6
Operating position, mm	33.3±1.2

Panel mount cross roller plunger





Operating force, max.	3.63 N
Release force, min.	1.12 N
Pretravel, max. mm	0.4
Movement differential, max. mm	0.05
Overtravel, min. mm	3.6
Operating position, mm	33.3±1.2

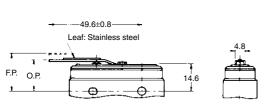
AM110812KF (Solder terminal) AM130812KF (Screw terminal)

Dimensions and Operating characteristics are the same as those of Panel mount roller plunger type. However, the roller joins the switch body at an angle of 90°.

Flexible leaf lever



AM1101KF (Solder terminal) AM1301KF (Screw terminal)



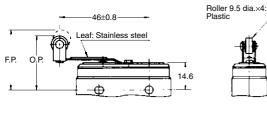
Operating force, max.	1.47 N
Release force, min.	0.14 N
Pretravel, max. mm	4
Movement differential, max. mm	1.3
Overtravel, min. mm	1.6
Operating position, mm	17.5±0.8

Operating force, max.	1.47 N
Release force, min.	0.14 N
Pretravel, max. mm	4
Movement differential, max. mm	1.3
Overtravel, min. mm	1.6
Operating position, mm	28.6±0.8

Flexible roller leaf lever



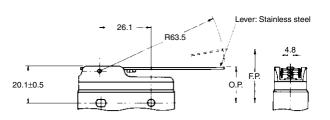
AM1103KF (Solder terminal) AM1303KF (Screw terminal)



1.57 N

Rigid lever

AM1501KF (Solder terminal) AM1701KF (Screw terminal)



- 26.1 +

R26.7

Φ

20.1±0.5

Operating force, 0.69 N

mm General tolerance: ±0.4

max.	0.00 N
Release force, min.	0.14 N
Pretravel, max. mm	10
Movement differential, max. mm	1.3
Overtravel, min. mm	5.6
Operating position, mm	19.1±0.7

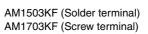
Rigid short roller lever



AM1504KF (Solder terminal) AM1704KF (Screw terminal)

Rigid roller lever



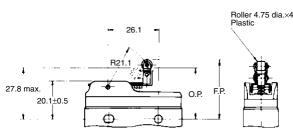


2. One way types

This type is operated only to one direction, not to the reversed direction by the construction of the roller lever, pivoting away from the cam on the return stroke. Rigid short roller lever



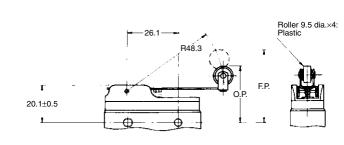
AM1544KF (Solder terminal) AM1744KF (Screw terminal)



1.75 dia.×4.75:	max.
f.75 ula.∧4.75.	Release for min.
b.	Pretravel, max.mm
	Movement max.mm
4	Overtravel

Release force, min.	0.42 N
Pretravel, max. mm	3.5
Movement differential, max. mm	0.4
Overtravel, min. mm	1.5
Operating position, mm	30.2±0.4

Operating force,



Ð

Release force, min.	0.42 N
Pretravel, max. mm	4.5
Movement differential, max. mm	0.7
Overtravel, min. mm	2.4
Operating position, mm	30.2±0.4

Operating force,

max.

Roller 9.5 dia.×4: Plastic

ĩ

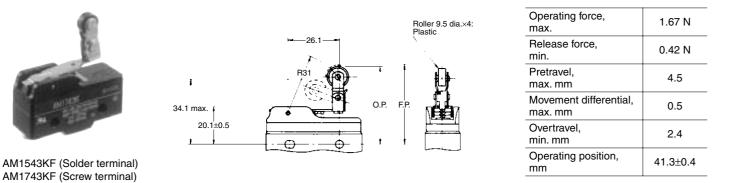
OP F.P.

ł

Operating force, max.	0.98 N
Release force, min.	0.2 N
Pretravel, max. mm	7.5
Movement differential, max. mm	1.3
Overtravel, min. mm	3.6
Operating position, mm	30.2±0.7

2.23 N

Rigid roller lever



3. Reversed action types

When the actuator is operated, the switching mechanism returns to the free position. Extraordinary force by pushing the plunger too much is not put on the switching mechanism, which means stability in life. Rigid lever



AM1531KF (Solder terminal)

AM1731KF (Screw terminal)

-18.7 Lever: Stainless steel **B**56 4.8 🛏 Ξ 1 \UE 20.1±0.5 F.P. O.P. 16.9±0.8 Φ 1 Œ 9.1 r <u></u> 4.2^{+0.1}_-0.05 dia. hole $4.2^{+0.1}_{-0.05}$ -→ 4.5+0.1 17.5 11.9 -25.4±0.1 -11.9 49.2

Operating force, max.	1.67 N
Release force, min.	0.27 N
Pretravel, max. mm	5.0
Movement differential, max. mm	0.9
Overtravel, min. mm	5.6
Operating position, mm	19.1±0.8

Rigid short roller lever

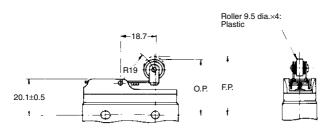


AM1534KF (Solder terminal) AM1734KF (Screw terminal)

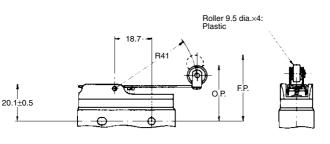




AM1533KF (Solder terminal) AM1733KF (Screw terminal)



Operating force, max.	5.30 N
Release force, min.	1.67 N
Pretravel, max. mm	2.5
Movement differential, max. mm	0.4
Overtravel, min. mm	2.0
Operating position, mm	30.2±0.5



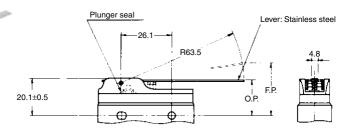
2.35 N
0.56 N
3.6
0.7
4.0
0.2±0.8

mm General tolerance: ±0.4

4. Oil tight types

The pushbutton part is sealed with the rubber cap and the connected part between the cap and body is also coated with resin so that these parts are kept away from foreign matters. This type has resistance to oil. Rigid lever





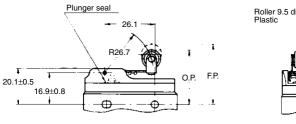
Operating force, max.	0.69 N
Release force, min.	0.14 N
Pretravel, max. mm	10
Movement differential, max. mm	1.5
Overtravel, min. mm	5.6
Operating position, mm	19.1±0.7

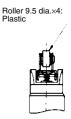
AM1511KF (Solder terminal) AM1711KF (Screw terminal)

Rigid short roller lever



AM1514KF (Solder terminal) AM1714KF (Screw terminal)





1.67 N	
0.42 N	
4.5	
0.7	
2.4	
30.2±0.4	

Rigid roller lever



Roller 9.5 dia.×4: Plastic Plunger seal 26.1 R48.3 t F.P. T 20.1±0.5 16.9±0.8 1 t. ¢ Φ

0.98 N
0.20 N
7.5
1.3
3.6
30.2±0.7

AM1513KF (Solder terminal) AM1713KF (Screw terminal)

NOTES

1. Regarding fastening of switch body

1) In fastening the switch body, use M4 mounting screws to attach switches with the torque $1.5 \text{ N} \cdot \text{m}$ or less.

2) After mounting and wiring, the insulation distance between ground and each terminal should be confirmed as sufficient.

2. Adjustment of the operating device

The operating device should be positioned so that it applies no stress to the pushbutton or actuator when the switch is in the open position. If this condition is exceeded, the mechanical and electrical performance will be impaired. In addition, the force applied by the operating device should be in a perpendicular direction. Even if the pushbutton is used in the full total travel position, there will be no influence on the life of the switch.

3. Soldering operations

Soldering should be done in less than 5 seconds, with a 60 watt iron (tip temperature = 350°C max.). Care should be taken not to apply force to the terminal during soldering.

4. Avoid using switches in the following conditions:

• In corrosive gases such as hydrogen sulfide.

• In flammable or explosive gases such as gasoline or thinner etc.

• In a dusty environment.

• In an ambient humidity over 85%.

• In conditions where the perpendicular operating speed is less than 0.1 mm/sec.

or more than 1,000 mm/sec. • In a silicon atmosphere.

5. Others

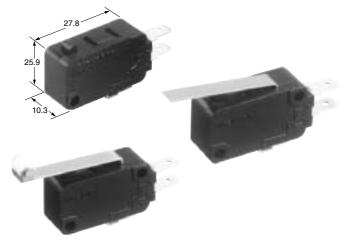
Caution should be taken not to drop switches.





MINIATURE SWITCHES WITH HIGH PRECISION





Stadard type contact gap is 1mm. Please consult us if you need more than 1mm contact gap.

FEATURES

- High precision as a result of designing ideal spring by using computer analysis
 - O.P. 14.7±0.4mm
- Reliable design with shock resistance min. 980 m/s²
- High inrush resistance 160A
- Wide variety of contact ratings and terminal types
- UL/CSA/VDE/SEMKO approved

TYPICAL APPLICATION

- Home appliances
- Vending machines
- Amusement and communication equipment
- Copies

2. Gold clad contact

General industrial machines

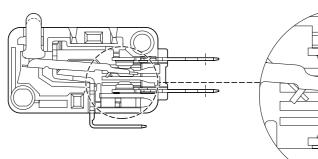
We have introduced Cadmium free type products to reduce the material which is not good for our environment. (The suffix "N" should be added to the part number.) (Note: The Suffix "N" is required only for 11A and 16A type only. 0.1A and 6A type are originally Cadmium free and the suffix "N" is not required.)

If you are still using the Cadmium containing parts, which don't have "N" on the suffix of the part number, please use Cadmium free parts from now on. The life of the Cadmium free parts may be shorter than the Cadmium containing parts based on the load condition, so please evaluate the Cadmium free parts with your actual application before use.

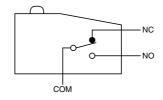
RoHS Directive compatibility information http://www.nais-e.com/

CONSTRUCTION

1. Silver alloy contact

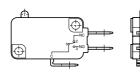


CONTACT ARRANGEMENT

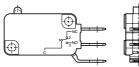


TERMINALS

.187 Quick-connect terminal .187 Quick-connect/solder terminal Bottom COM terminal

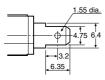


Side COM terminal



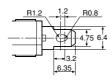
Dimensions

.187 Quick-connect terminal



Dimensions

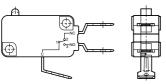
.187 Quick-connect/solder terminal



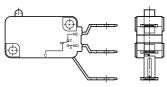
OPERATION FORCE CHART

7th digit of Dort Number/Actuator	Operation Force, Max. by actuator				
7th digit of Part Number/Actuator	3	4	5	6	7
Pin plunger	0.49N	0.98N	1.96N	2.94N	3.92N
Short hinge lever	0.59N	1.08N	2.16N	3.14N	4.12N
Hinge lever	0.29N	0.59N	1.18N	1.77N	2.35N
Long hinge lever	0.15N	0.29N	0.59N	0.88N	1.18N
Simulated roller lever	0.29N	0.59N	1.18N	1.77N	2.35N
Short roller lever	0.59N	1.08N	2.16N	3.14N	4.12N
Roller lever	0.29N	0.59N	1.18N	1.77N	2.35N

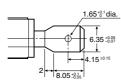
.250 Quick-connect terminal Bottom COM terminal



Side COM terminal



Dimensions



ORDERING INFORMATION

0.1A type

		Ex. <u>AM5</u> 0 0		5 3		
Type of switch	Contact rating	Terminals	Actuators	Terminals	Operating force by pin plunger (max.)	Agency standard
AM5: QV switch	00: 0.1 A (Gold clad)	1: Bottom COM, SPDT 2: Bottom COM, SPST-NC 3: Bottom COM, SPST-NO 4: Side COM, SPDT 5: Side COM, SPST-NC 6: Side COM, SPST-NO	0: Pin plunger 1: Short hinge lever 2: Hinge lever 3: Long hinge lever 4: Simulated roller lever 5: Short roller lever 6: Roller lever	A: .187 Quick-connect/solder terminal C: .187 Quick-connect terminal	3: 0.49 N 4: 0.98 N 5: 1.96 N	3: UL/CSA 6 × 10 ³ rated, VDE and SEMKO approved

* Please refer to the Standard Chart regarding Agency Standard

6A type

Ex. AM5 0 6 1 0 C 5 3								
Type of switch	Contact rating	Terminals	Actuators	Terminals	Operating force by pin plunger (max.)	Agency standard		
AM5: QV switch	06: 6 A (Silver alloy)	1: Bottom COM, SPDT 2: Bottom COM, SPST-NC 3: Bottom COM, SPST-NO 4: Side COM, SPDT 5: Side COM, SPST-NC 6: Side COM, SPST-NO	0: Pin plunger 1: Short hinge lever 2: Hinge lever 3: Long hinge lever 4: Simulated roller lever 5: Short roller lever 6: Roller lever	A: .187 Quick-connect/solder terminal C: .187 Quick-connect terminal	3: 0.49 N	3: UL/CSA 6 × 10 ³ rated, VDE and SEMKO approved		

* Please refer to the Standard Chart regarding Agency Standard

11A type

		Ex. AM5 1 1		C	4 3	N			
Type of switch	Contact rating	Terminals	Actua	tors	Term	inals	Operating force by pin plunger (max.)	Agency standard	Contact
AM5: QV switch	11: 11 A (Silver alloy)	1: Bottom COM, SPDT 2: Bottom COM, SPST-NC 3: Bottom COM, SPST-NO 4: Side COM, SPDT 5: Side COM, SPST-NC 6: Side COM, SPST-NO		je lever er e lever roller lever er lever	A: .187 Quick-conr C: .187 Quick-conr D: .250 Quick-conr		4: 0.98 N	3: UL/CSA 6×10^3 rated, VDE and SEMKO approved	N: Cadmium free

Please refer to the Standard Chart regarding Agency Standard

16A type

		Ex. AM5 1 6		5 3 N			
Type of switch	Contact rating	Terminals	Actuators	Terminals	Operating force by pin plunger (max.)	Agency standard	Contact
AM5: QV switch	16: 16 A (Silver alloy)	1: Bottom COM, SPDT 2: Bottom COM, SPST-NC 3: Bottom COM, SPST-NO 4: Side COM, SPDT 5: Side COM, SPST-NC 6: Side COM, SPST-NO	0: Pin plunger 1: Short hinge lever 2: Hinge lever 3: Long hinge lever 4: Simulated roller lever 5: Short roller lever 6: Roller lever	A: .187 Quick-connect/solder terminal C: .187 Quick-connect terminal D: .250 Quick-connect terminal	5: 1.96 N 6: 2.94 N 7: 3.92 N	3: UL/CSA 6 × 10 ³ rated, VDE and SEMKO approved	N: Cadmium free

Remarks: 1. Not every combination is available. Please refer to the table, "PRODUCT TYPES". 2. Please refer to the Standard Chart regarding Agency Standard

PRODUCT TYPES

0.1A type (Gold clad contact) .187 Quick-connect terminal

1) Bottom COM terminal

Actuator	Operating force May	Contact arrangement	Contact arrangement		
Actuator	Operating force, Max.	SPDT	SPST-NC	SPST-NO	
	0.49N	AM50010C33	AM50020C33	AM50030C33	
Pin plunger	0.98N	AM50010C43	AM50020C43	AM50030C43	
	1.96N	AM50010C53	AM50020C53	AM50030C53	
	0.59N	AM50011C33	AM50021C33	AM50031C33	
Short hinge lever	1.08N	AM50011C43	AM50021C43	AM50031C43	
	2.16N	AM50011C53	AM50021C53	AM50031C53	
	0.29N	AM50012C33	AM50022C33	AM50032C33	
Hinge lever	0.59N	AM50012C43	AM50022C43	AM50032C43	
	1.18N	AM50012C53	AM50022C53	AM50032C53	
	0.15N	AM50013C33	AM50023C33	AM50033C33	
Long hinge lever	0.29N	AM50013C43	AM50023C43	AM50033C43	
	0.59N	AM50013C53	AM50023C53	AM50033C53	
	0.29N	AM50014C33	AM50024C33	AM50034C33	
Simulated roller lever	0.59N	AM50014C43	AM50024C43	AM50034C43	
	1.18N	AM50014C53	AM50024C53	AM50034C53	
	0.59N	AM50015C33	AM50025C33	AM50035C33	
Short roller lever	1.08N	AM50015C43	AM50025C43	AM50035C43	
	2.16N	AM50015C53	AM50025C53	AM50035C53	
	0.29N	AM50016C33	AM50026C33	AM50036C33	
Roller lever	0.59N	AM50016C43	AM50026C43	AM50036C43	
	1.18N	AM50016C53	AM50026C53	AM50036C53	

2-1) Side COM terminal

Actuator	Operating force May	Contact arrangement	Contact arrangement		
Actuator	Operating force, Max.	SPDT	SPST-NC	SPST-NO	
	0.49N	AM50040C33	AM50050C33	AM50060C33	
Pin plunger	0.98N	AM50040C43	AM50050C43	AM50060C43	
	1.96N	AM50040C53	AM50050C53	AM50060C53	
	0.59N	AM50041C33	AM50051C33	AM50061C33	
Short hinge lever	1.08N	AM50041C43	AM50051C43	AM50061C43	
	2.16N	AM50041C53	AM50051C53	AM50061C53	
	0.29N	AM50042C33	AM50052C33	AM50062C33	
Hinge lever	0.59N	AM50042C43	AM50052C43	AM50062C43	
	1.18N	AM50042C53	AM50052C53	AM50062C53	
	0.15N	AM50043C33	AM50053C33	AM50063C33	
Long hinge lever	0.29N	AM50043C43	AM50053C43	AM50063C43	
	0.59N	AM50043C53	AM50053C53	AM50063C53	
	0.29N	AM50044C33	AM50054C33	AM50064C33	
Simulated roller lever	0.59N	AM50044C43	AM50054C43	AM50064C43	
	1.18N	AM50044C53	AM50054C53	AM50064C53	
	0.59N	AM50045C33	AM50055C33	AM50065C33	
Short roller lever	1.08N	AM50045C43	AM50055C43	AM50065C43	
	2.16N	AM50045C53	AM50055C53	AM50065C53	
	0.29N	AM50046C33	AM50056C33	AM50066C33	
Roller lever	0.59N	AM50046C43	AM50056C43	AM50066C43	
	1.18N	AM50046C53	AM50056C53	AM50066C53	

6A type (Silver alloy contact)

.187 Quick-connect terminal

1) Bottom COM terminal

Actuator	Operating force May	Contact arrangement	Contact arrangement	
Actuator	Operating force, Max.	SPDT	SPST-NC	SPST-NO
Pin plunger	0.49N	AM50610C33	AM50620C33	AM50630C33
Short hinge lever	0.59N	AM50611C33	AM50621C33	AM50631C33
Hinge lever	0.29N	AM50612C33	AM50622C33	AM50632C33
Long hinge lever	0.15N	AM50613C33	AM50623C33	AM50633C33
Simulated roller lever	0.29N	AM50614C33	AM50624C33	AM50634C33
Short roller lever	0.59N	AM50615C33	AM50625C33	AM50635C33
Roller lever	0.29N	AM50616C33	AM50626C33	AM50636C33

2-1) Side COM terminal

Actuator	Operating force May	Contact arrangement	Contact arrangement	
Actuator	Operating force, Max.	SPDT	SPST-NC	SPST-NO
Pin plunger	0.49N	AM50640C33	AM50650C33	AM50660C33
Short hinge lever	0.59N	AM50641C33	AM50651C33	AM50661C33
Hinge lever	0.29N	AM50642C33	AM50652C33	AM50662C33
Long hinge lever	0.15N	AM50643C33	AM50653C33	AM50663C33
Simulated roller lever	0.29N	AM50644C33	AM50654C33	AM50664C33
Short roller lever	0.59N	AM50645C33	AM50655C33	AM50665C33
Roller lever	0.29N	AM50646C33	AM50656C33	AM50666C33

Remarks: Also .187 Quick-connect/solder terminal is available. When ordering, change the eighth digit of part number C to A. <ex.> .187 Quick-connect terminal .187 Quick-connect/solder terminal

AM50610C4 AM50610A4

 \rightarrow

11A type (Silver alloy contact)

.187 Quick-connect terminal

1) Bottom COM terminal

Actuator	Operating force May	Contact arrangement	Contact arrangement		
Actuator	Operating force, Max.	SPDT	SPST-NC	SPST-NO	
Pin plunger	0.98N	AM51110C43N	AM51120C43N	AM51130C43N	
Short hinge lever	1.08N	AM51111C43N	AM51121C43N	AM51131C43N	
Hinge lever	0.59N	AM51112C43N	AM51122C43N	AM51132C43N	
Long hinge lever	0.29N	AM51113C43N	AM51123C43N	AM51133C43N	
Simulated roller lever	0.59N	AM51114C43N	AM51124C43N	AM51134C43N	
Short roller lever	1.08N	AM51115C43N	AM51125C43N	AM51135C43N	
Roller lever	0.59N	AM51116C43N	AM51126C43N	AM51136C43N	

2-1) Side COM terminal

Actuator	Operating force, Max	Contact arrangement	Contact arrangement		
Actuator	Operating force, Max.	SPDT	SPST-NC	SPST-NO	
Pin plunger	0.98N	AM51140C43N	AM51150C43N	AM51160C43N	
Short hinge lever	1.08N	AM51141C43N	AM51151C43N	AM51161C43N	
Hinge lever	0.59N	AM51142C43N	AM51152C43N	AM51162C43N	
Long hinge lever	0.29N	AM51143C43N	AM51153C43N	AM51163C43N	
Simulated roller lever	0.59N	AM51144C43N	AM51154C43N	AM51164C43N	
Short roller lever	1.08N	AM51145C43N	AM51155C43N	AM51165C43N	
Roller lever	0.59N	AM51146C43N	AM51156C43N	AM51166C43N	

Remarks: 1. Also .187 Quick-connect/solder terminal is available. When ordering, change the eighth digit of part number C to A. <ex.> .187 Quick-connect terminal .187 Quick-connect/solder terminal AM51110C4 → AM51110A4

2. .250 Quick-connect terminal is available. When ordering, change the eighth digit of part number C to D. <ex.>.187 Quick-connect terminal .250 Quick-connect terminal

AM51110C4 AM51110D4 \rightarrow

16A type (Silver alloy contact)

.187 Quick-connect terminal

1) Bottom COM terminal

Astustar	On availant favor Maria	Contact arrangement	Contact a	rrangement
Actuator	Operating force, Max.	SPDT	SPST-NC	SPST-NO
	1.96N	AM51610C53N	AM51620C53N	AM51630C53N
Pin plunger	2.94N	AM51610C63N	AM51620C63N	AM51630C63N
	3.92N	AM51610C73N	AM51620C73N	AM51630C73N
	2.16N	AM51611C53N	AM51621C53N	AM51631C53N
Short hinge lever	3.14N	AM51611C63N	AM51621C63N	AM51631C63N
	4.12N	AM51611C73N	AM51621C73N	AM51631C73N
	1.18N	AM51612C53N	AM51622C53N	AM51632C53N
Hinge lever	1.77N	AM51612C63N	AM51622C63N	AM51632C63N
	2.35N	AM51612C73N	AM51622C73N	AM51632C73N
	0.59N	AM51613C53N	AM51623C53N	AM51633C53N
Long hinge lever	0.88N	AM51613C63N	AM51623C63N	AM51633C63N
	1.18N	AM51613C73N	AM51623C73N	AM51633C73N
	1.18N	AM51614C53N	AM51624C53N	AM51634C53N
Simulated roller lever	1.77N	AM51614C63N	AM51624C63N	AM51634C63N
	2.35N	AM51614C73N	AM51624C73N	AM51634C73N
	1.18N	AM51615C53N	AM51625C53N	AM51635C53N
Short roller lever	3.14N	AM51615C63N	AM51625C63N	AM51635C63N
	4.12N	AM51615C73N	AM51625C73N	AM51635C73N
	1.18N	AM51616C53N	AM51626C53N	AM51636C53N
Roller lever	1.77N	AM51616C63N	AM51626C63N	AM51636C63N
	2.35N	AM51616C73N	AM51626C73N	AM51636C73N
2-1) Side COM terminal	•		•	
Actuator	Operating force Mar	Contact arrangement	Contact a	rrangement
Actuator	Operating force, Max.	SPDT	SPST-NC	SPST-NO
	1.96N	AM51640C53N	AM51650C53N	AM51660C53N
Pin plunger	2.94N	AM51640C63N	AM51650C63N	AM51660C63N
	3.92N	AM51640C73N	AM51650C73N	AM51660C73N
	2.16N	AM51641C53N	AM51651C53N	AM51661C53N
		1	1	1

	3.92N	AM51640C73N	AM51650C73N	AM51660C73N
	2.16N	AM51641C53N	AM51651C53N	AM51661C53N
Short hinge lever	3.14N	AM51641C63N	AM51651C63N	AM51661C63N
	4.12N	AM51641C73N	AM51651C73N	AM51661C73N
	1.18N	AM51642C53N	AM51652C53N	AM51662C53N
Hinge lever	1.77N	AM51642C63N	AM51652C63N	AM51662C63N
	2.35N	AM51642C73N	AM51652C73N	AM51662C73N
	0.59N	AM51643C53N	AM51653C53N	AM51663C53N
Long hinge lever	0.88N	AM51643C63N	AM51653C63N	AM51663C63N
	1.18N	AM51643C73N	AM51653C73N	AM51663C73N
	1.18N	AM51644C53N	AM51654C53N	AM51664C53N
Simulated roller lever	1.77N	AM51644C63N	AM51654C63N	AM51664C63N
	2.35N	AM51644C73N	AM51654C73N	AM51664C73N
	2.16N	AM51645C53N	AM51655C53N	AM51665C53N
Short roller lever	3.14N	AM51645C63N	AM51655C63N	AM51665C63N
	4.12N	AM51645C73N	AM51655C73N	AM51665C73N
	1.18N	AM51646C53N	AM51656C53N	AM51666C53N
Roller lever	1.77N	AM51646C63N	AM51656C63N	AM51666C63N
	2.35N	AM51646C73N	AM51656C73N	AM51666C73N

 Remarks: 1. .187 Quick-connect/solder terminal is available. When ordering, change the eighth digit of part number C to A.

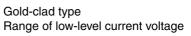
 <ex.> .187 Quick-connect terminal .187 Quick-connect/solder terminal AM51610C5

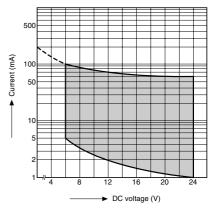
 →
 AM51610A5

2. .250 Quick-connect terminal is available. When ordering, change the eighth digit of part number C to D.

<ex.>.187 Quick-connect terminal .250 Quick-connect terminal AM51610C5 \rightarrow AM51610D5

DATA





SPECIFICATIONS

1. Contact rating

Туј	ре	Voltage	Resistive load (cos=1)	Inductive load (cos nearly equal 0.6 to 0.7)
		250V AC	0.1A	0.1A
Gold clad contact	0.1A type	125V AC	0.1A	0.1A
		30V DC	0.1A	0.1A
		250V AC	6A	3A
	6A type	125V AC	6A	3A
		125V DC	0.5A	0.5A
		250V AC	11A	6A
Silver alloy contact	11A type	125V AC	11A	6A
		125V DC	0.6A	0.6A
		250V AC	16A	10A
	16A type	125V AC	16A	10A
		125V DC	0.6A	0.6A
Gold clad contact for low level circuit		6V DC	5mA	
		12V DC	2mA	
		24V DC	1mA	_

Remark: The inductive load for DC should have a time constant of 7 ms or less.

2. Characteristics

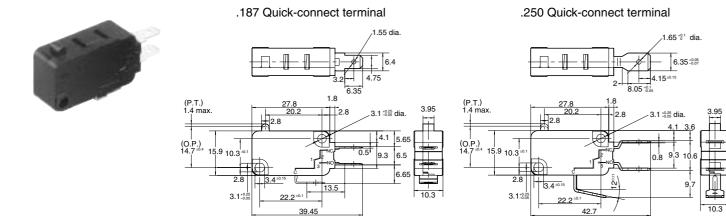
Туре		16, 11, 6A type (Silver alloy)	0.1A type (Gold clad)		
Europete el life	Mechanical	10 ⁷ operations (at 60 cpm)			
Expected life (min.)	Electrical	10 ⁵ Operations (at rated load 20 cpm)	10^5 operations (at rated load) 2×10^6 operations (at low-level circuit rat		
Insulation resistance		100MΩ (at 500V DC)			
	Between terminals	1,000Vrms for 1 min.			
Dielectric strength	Between terminals and other exposed metal parts	2,000Vrms for 1 min.			
	Between terminals and ground	2,000Vrms for 1 min.			
Contact resistance (initial)		50m Ω (by voltage drop at 1A 6 to 8V DC)	$50m\Omega$ (by voltage drop at 0.1A 6 to 8V DC)		
Vibration resistance (by pin plunger)		10 to 55Hz at simple amplitude of 0.75mm (Contact opening: max. 1msec.)			
Shock resistance (by pin plunger) (contact opening: max. 1msec.)		O.F. 0.49N max. type Min. 98m/s ² O.F. 0.98N max. type Min. 196m/s ² O.F. 1.96N to 3.92N max. type Min. 294m/s ²	O.F. 0.15N to 0.49N max. type Min. 98m/s O.F. 0.98N max. type Min. 196m/s ² O.F. 1.96N max. type Min. 294m/s ²		
Allowable operating speed		0.1 to 1,000mm/sec. (at pin plunger)			
Maximum operating cycle rate		600cpm			
Ambient temperature		-25 to +105°C (Not freezing below 0°C)			
Weight		6.3g			

3. Operating characteristics Pin plunger

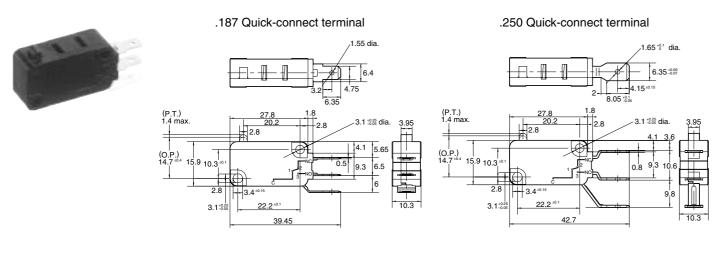
Pin plunger							
7th digit of part No.	3	4	5	6	7		
Operating force, max.	0.49N	0.98N	1.96N	2.94N	3.92N		
Release force, min.	0.12N	0.25N	0.49N	0.74N	0.98N		
Pretravel, max. mm			1.4				
Movement differential, max. mm			0.4				
Overtravel, min. mm	1.0						
Operating position mm	14.7±0.4						
Short hinge lever	L						
7th digit of part No.	3	4	5	6	7		
Operating force, max.	0.59N	1.08N	2.16N	3.14N	, 4.12N		
Release force, min.	0.098N	0.20N	0.39N	0.59N	0.78N		
Pretravel, max. mm	1.6						
Movement differential, max. mm			0.5				
Overtravel, min. mm	0.9						
Operating position mm	0.9 15.3±0.5						
			10.0±0.0				
Hinge lever							
7th digit of part No.	3	4	5	6	7		
Operating force, max.	0.29N	0.59N	1.18N	1.77N	2.35N		
Release force, min.	0.049N	0.098N	0.20N	0.29N	0.39N		
Pretravel, max. mm	3.2						
Movement differential, max. mm		1.0					
Overtravel, min. mm	1.4						
Operating position mm			15.3±1.0				
Long hinge lever							
7th digit of part No.	3	4	5	6	7		
Operating force, max.	0.15N	0.29N	0.59N	0.88N	1.18N		
Release force, min.	0.025N	0.049N	0.098N	0.15N	0.20N		
Pretravel, max. mm	7.5						
Movement differential, max. mm	2.0						
Overtravel, min. mm	2.2						
Operating position mm			15.3±2.6				
Simulated roller lever							
7th digit of part No.	3	4	5	6	7		
Operating force, max.	0.29N	0.59N	1.18N	1.77N	2.35N		
Release force, min.	0.049N	0.098N	0.20N	0.29N	0.39N		
Pretravel, max. mm	0.04014	0.00011	3.2	0.2014	0.0011		
Movement differential, max. mm	1.0						
Overtravel, min. mm	1.0						
Operating position mm	1.4 18.5±1.0						
Short roller lever			_	-	_		
7th digit of part No.	3	4	5	6	7		
Operating force, max.	0.59N	1.08N	2.16N	3.14N	4.12N		
Release force, min.	0.098N	0.20N	0.39N	0.59N	0.78N		
Pretravel, max. mm			1.6				
Movement differential, max. mm	0.5						
Overtravel, min. mm	0.9						
Operating position mm			20.7±0.5				
Roller lever							
7th digit of part No.	3	4	5	6	7		
Operating force, max.	0.29N	0.59N	1.18N	1.77N	2.35N		
Release force, min.	0.049N	0.098N	0.20N	0.29N	0.39N		
Pretravel, max. mm	3.2						
Movement differential, max. mm			1.0				
Overtravel, min. mm	1.4						
		20.7±1.0					

DIMENSIONS

1. Pin plunger Bottom COM terminal

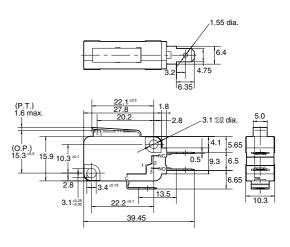


Side COM terminal



2. Short hinge lever

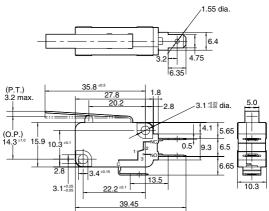




The dimensions other than drawn above are same as pin plunger type.

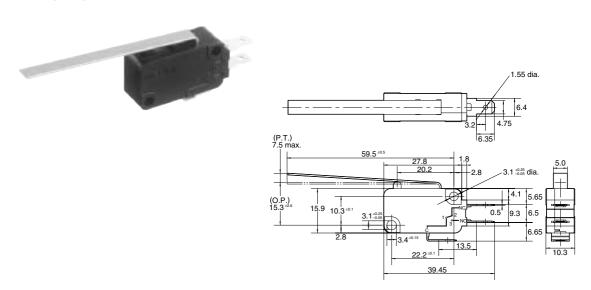
mm General tolerance: ±0.25





The dimensions other than drawn above are same as pin plunger type.

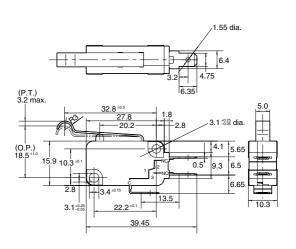
4. Long hinge lever



The dimensions other than drawn above are same as pin plunger type.

5. Simulated roller lever



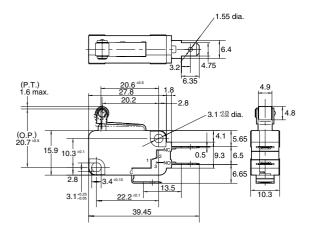


The dimensions other than drawn above are same as pin plunger type.

6. Short roller lever

mm General tolerance: ±0.25

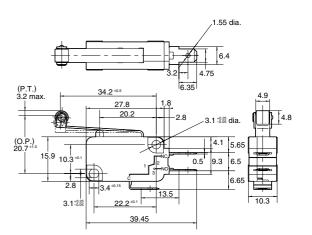




The dimensions other than drawn above are same as pin plunger type.

7. Hinge Roller lever





The dimensions other than drawn above are same as pin plunger type.

NOTES

1. Fastening of the switch body

1) Use flat filister head M3 screws to mount switches with less than a 0.49 N·m torque. Use of screws washers or adhesive lock is recommended to prevent loosening of the screws.

2) Check insulation distance between ground and each terminal.

3) When the operation object is in the free position, force should not be applied directly to the actuator or pin plunger. Also force should be applied to the pin plunger from vertical direction to the switch.

4) The standard value of overtravel should be the range of 70% to 100% of the rated O.T. value.

2. Soldering operations

Soldering should be accomplished in less than 5 seconds, with a 60 watt iron. Care should be taken not to apply force to the terminal during soldering.

3. Varience of operating characteristics

When specifying the switch, allow +20% to the listed operating and release forces.

4. Environment

Avoid using the switches in the following conditions;

In corrosive gases, such as silicon gasIn a dusty environment

5. For switching of inductive loads (relays, solenoids, etc.)

1) In order to prevent damage to contacts due to the occurrence of arcing, an arc absorbing circuit should be applied.

2) Care should be taken that occurrence in AC load possibly shorten the expected life.

6. Please assure the quality and reliability of the switch under the actual service condition.

7. It is recommended to use Gold clad contact type in use of low-level circuit rating.

8. Cover and body are press-fitted. Once it is taken apart, it may cause change of characteristics.

9. Cover and body are press-fitted. Once it is taken apart, it may cause change of characteristics.

USE OF CONNECTOR

The .187 Quick-connect terminal and .250 Quick-connect terminal accept the all kinds of 1 polarity connectors and the "Positive Lock" connectors Please contact the manufacturers directly.

receptacle terminal

.250 series

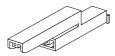
.187 series

• "Positive Lock" connector. (equipped with the lock construction of low insertion type)

> .187 type (1 polarity)

.187 type (2 polarities)

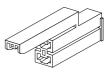




.187 type

(3 polarities)

.250 type (1 polarity)



<CUSTOM ORDERED PRODUCT>





MINIATURE SWITCHES WITH HIGH PRECISION (Contact gap: more than 1mm type)

AM5 (QV) SWITCHES

• Conforms with the IEC950 standards for secondary circuit insulation distance.

Assures a contact gap of at least 1mm

- Can handle high-capacity loads on the secondary side that S-type size switches cannot
- High inrush and hard impacts resistant
- Excellent operating position precision
- UL/CSA/VDE/SEMKO/TÜV approved

We have introduced Cadmium free type products to reduce the material which is not good for our environment. (The suffix "N" should be added to the part number.) (Note: The Suffix "N" is required only for 11A and 16A type only. 0.1A and 6A type are originally Cadmium free and the suffix "N" is not required.)

If you are still using the Cadmium containing parts, which don't have "N" on the suffix of the part number, please use Cadmium free parts from now on. The life of the Cadmium free parts may be shorter than the Cadmium containing parts based on the load condition, so please evaluate the Cadmium free parts with your actual application before use.

RoHS Directive compatibility information http://www.nais-e.com/

PRODUCT TYPES

Contact rating: 0.1A, 6A, 11A, 16A (250V AC) Terminal shape: .187 Quick connect terminal, .187 Quick connect/solder terminal For other specifications, please consult us.

DIMENSIONS AND NOTES

Please refer to Standard QV switches catalog for dimensions and notes.

SPECIFICATIONS

• Contact ratings (0.1 to 16 A)

U	•	,						
Voltage			ve load = 1.0)				ve load).6 to 0.7)	
Туре	0.1A	6A	11A	16A	0.1A	6A	11A	16A
250V AC	0.1A	6A	11A	16A	0.1A	ЗA	6A	10A
125V AC	0.1A	6A	11A	16A	0.1A	ЗA	6A	10A
125V DC	0.1A	0.5A	0.6A	0.6A	0.1A	0.5A	0.6A	0.6A

• 0.1A type minimum load: 6V DC 5mA (Resistive load) 12V DC 2mA (Resistive load) 24V DC 1mA (Resistive load)

Remark: The inductive load for DC should have a time constant of 7 ms or less.

Please consult us for further information.



VERSITILE HIGH PERFORMANCE MINIATURE SWITCHES

AH7 (NV) SWITCHES (Heat resistant type)

FEATURES

• Extra long-life spring mechanism —More than 10⁷ mechanical operations, 10⁵ electrical

• High contact rating of 15 Amps with an operating force of only 200 g

Safety insulation guard types

available

• Available in a wide operating force and capacity range

UL/CSA/VDE/SEMKO approved

TYPICAL APPLICATIONS

- Home appliances
- Vending machines
- Amusement and communication
- equipment
- Copiers
- General industrial machines

We have introduced Cadmium free type products to reduce the material which is not good for our environment. (The suffix "F" should be added to the part number.) (Note: The Suffix "F" is required only for Ag alloy contact type. The Au clad contact type is originally Cadmium free, the suffix "F" is not required.)

If you are still using Cadmium containing parts, which don't have "F" on the suffix of the part number, please use Cadmium free parts from now on. The life of the Cadmium free products may be shorter than the Cadmium containing parts based on the load condition, so please evaluate the Cadmium free parts with your actual application before use.

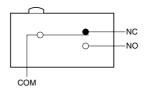
RoHS Directive compatibility information http://www.nais-e.com/

ORDERING INFORMATION

		Ex. AH7				
Type of switch	Contact arrangement	Terminal	Actuators	Operating force by pin plunger (max.)	Agency standard	Contact
NV switch	1: Bottom COM terminal SPDT 2: Bottom COM terminal SPST-NC 3: Bottom COM terminal SPST-NO 4: Side COM terminal SPDT 5: Side COM terminal SPST-NC 6: Side COM terminal SPST-NO	 2: Solder terminal 5: .187 Quick-connect/ solder terminal 8: .250 Quick-connect terminal 	0: Pin plunger 1: Short hinge lever 2: Hinge lever 3: Long hinge lever 4: Simulated roller lever 5: Short roller lever 6: Roller lever	*1	9: UL/CSA 6 × 10 ³ rated 8: VDE/SEMKO (VDE is not available for Side COM terminal SPDT and Side COM terminal SPST-NO type.)	F: Cadmium free (F is required only for silver alloy contact type. F is not required for gold clad contact type as it is originally cadmium free.)

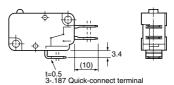
*1							
Туре			0.49N	0.98N	1.96N	2.94N	3.92N
		.187 Quick connect/solder terminal	356	456			
Heat Resistant type		act Solder terminal		456	555	655	755
Heat Resistant type		.250 Quick connect terminal		_			
	Au clad contact	.187 Quick connect/solder terminal	362	462	562	-	-

CONTACT ARRANGEMENT

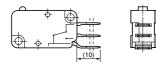


TERMINALS

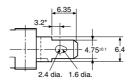
1. .187 Quick-connect/solder terminal
 1) Bottom COM terminal



2) Side COM terminal



3) Terminal portion dimensions

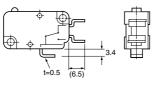


* Indicating for the center of 1.6 dia.

TABLE OF PRODUCT TYPES

Contact arrangement Operating force, max. Schematic Terminals .187 .250 Contact Bottom Quick-Types SPST-SPST-Side Solder Quick-0.49N rating SPDT COM connect/ 0.98N 1.96N 2.94N 3.92N NC NO terminal terminal connect terminal solder terminal terminal 15A 250V ____ • AC 10A 250V Heat resistant • • • • • • • • • type AC 5A 250V • • • • • • • • ____ AC Heat resistant 3A 250V type • (Low-level AC circuit type)

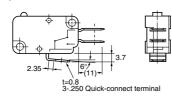
- 2. Solder terminal
- 1) Bottom COM terminal



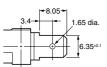
2)Terminal portion dimensions



3. .250 Quick-connect terminal1) Bottom COM terminal



2) Terminal portion dimensions



mm

PRODUCT TYPES

1. Heat resistant type (Ag alloy contact type)

.187 Quick-connect/solder terminal

[SPDT type]

Actuators	Operating force, max.	Bottom COM terminal	Side COM terminal
	0.49N	AH7150356*F	AH7450356*F
	0.98N	AH7150456*F	AH7450456*F
Pin plunger	1.96N	AH7150555*F	AH7450555*F
	2.94N	AH7150655*F	AH7450655*F
	3.92N	AH7150755*F	AH7450755*F
	0.59N	AH7151356*F	AH7451356*F
	1.08N	AH7151456*F	AH7451456*F
Short hinge lever	2.16N	AH7151555*F	AH7451555*F
	3.14N	AH7151655*F	AH7451655*F
	4.12N	AH7151755*F	AH7451755*F
	0.29N	AH7152356*F	AH7452356*F
	0.59N	AH7152456*F	AH7452456*F
Hinge lever	1.18N	AH7152555*F	AH7452555*F
	1.77N	AH7152655*F	AH7452655*F
	2.35N	AH7152755*F	AH7452755*F
	0.15N	AH7153356*F	AH7453356*F
	0.29N	AH7153456*F	AH7453456*F
Long hinge lever	0.59N	AH7153555*F	AH7453555*F
	0.88N	AH7153655*F	AH7453655*F
	1.18N	AH7153755*F	AH7453755*F
	0.29N	AH7154356*F	AH7454356*F
	0.59N	AH7154456*F	AH7454456*F
Simulated roller lever	1.18N	AH7154555*F	AH7454555*F
	1.77N	AH7154655*F	AH7454655*F
	2.35N	AH7154755*F	AH7454755*F
	0.59N	AH7155356*F	AH7455356*F
	1.08N	AH7155456*F	AH7455456*F
Short roller lever	2.16N	AH7155555*F	AH7455555*F
	3.14N	AH7155655*F	AH7455655*F
	4.12N	AH7155755*F	AH7455755*F
	0.29N	AH7156356*F	AH7456356*F
	0.59N	AH7156456*F	AH7456456*F
Roller lever	1.18N	AH7156555*F	AH7456555*F
	1.77N	AH7156655*F	AH7456655*F
	2.35N	AH7156755*F	AH7456755*F

[SPST-NC type]			
Actuators	Operating force, max.	Bottom COM terminal	Side COM terminal
	0.49N	AH7250356*F	AH7550356*F
	0.98N	AH7250456*F	AH7550456*F
Pin plunger	1.96N	AH7250555*F	AH7550555*F
	2.94N	AH7250655*F	AH7550655*F
	3.92N	AH7250755*F	AH7550755*F
	0.59N	AH7251356*F	AH7551356*F
	1.08N	AH7251456*F	AH7551456*F
Short hinge lever	2.16N	AH7251555*F	AH7551555*F
	3.14N	AH7251655*F	AH7551655*F
	4.12N	AH7251755*F	AH7551755*F
	0.29N	AH7252356*F	AH7552356*F
	0.59N	AH7252456*F	AH7552456*F
Hinge lever	1.18N	AH7252555*F	AH7552555*F
	1.77N	AH7252655*F	AH7552655*F
	2.35N	AH7252755*F	AH7552755*F
	0.15N	AH7253356*F	AH7553356*F
	0.29N	AH7253456*F	AH7553456*F
Long hinge lever	0.59N	AH7253555*F	AH7553555*F
	0.88N	AH7253655*F	AH7553655*F
	1.18N	AH7253755*F	AH7553755*F
	0.29N	AH7254356*F	AH7554356*F
	0.59N	AH7254456*F	AH7554456*F
Simulated roller lever	1.18N	AH7254555*F	AH7554555*F
	1.77N	AH7254655*F	AH7554655*F
	2.35N	AH7254755*F	AH7554755*F
	0.59N	AH7255356*F	AH7555356*F
	1.08N	AH7255456*F	AH7555456*F
Short roller lever	2.16N	AH7255555*F	AH7555555*F
	3.14N	AH7255655*F	AH7555655*F
	4.12N	AH7255755*F	AH7555755*F
	0.29N	AH7256356*F	AH7556356*F
	0.59N	AH7256456*F	AH7556456*F
Roller lever	1.18N	AH7256555*F	AH7556555*F
	1.77N	AH7256655*F	AH7556655*F
	2.35N	AH7256755*F	AH7556755*F

Remark: When ordering solder terminal, change the fifth digit of part number from "5" to "2". (ex.) AH7150555→AH7120555

When ordering international standard approved types, please insert following number to the * marked position 9: UL/CSA 6×10³ rated

8: VDE/SEMKO (VDE is not available for Side COM terminal SPDT and Side COM terminal SPST-NO type.)

Remark:

When ordering solder terminal, change the fifth digit of part number from "5" to "2". (ex.) AH7150555→AH7120555

*: When ordering international standard approved types, please insert following number to the * marked position 9: UL/CSA 6×10³ rated

8: VDE/SEMKO (VDE is not available for Side COM terminal SPDT and Side COM terminal SPST-NO type.)

[SPST-NO type]

Actuators	Operating force, max.	Bottom COM terminal	Side COM terminal
	0.49N	AH7350356*F	AH7650356*F
	0.98N	AH7350456*F	AH7650456*F
Pin plunger	1.96N	AH7350555*F	AH7650555*F
	2.94N	AH7350655*F	AH7650655*F
	3.92N	AH7350755*F	AH7650755*F
	0.59N	AH7351356*F	AH7651356*F
	1.08N	AH7351456*F	AH7651456*F
Short hinge lever	2.16N	AH7351555*F	AH7651555*F
	3.14N	AH7351655*F	AH7651655*F
	4.12N	AH7351755*F	AH7651755*F
	0.29N	AH7352356*F	AH7652356*F
	0.59N	AH7352456*F	AH7652456*F
Hinge lever	1.18N	AH7352555*F	AH7652555*F
	1.77N	AH7352655*F	AH7652655*F
	2.35N	AH7352755*F	AH7652755*F
	0.15N	AH7353356*F	AH7653356*F
	0.29N	AH7353456*F	AH763456*F
Long hinge lever	0.59N	AH7353555*F	AH7653555*F
	0.88N	AH7353655*F	AH7653655*F
	1.18N	AH7353755*F	AH7653755*F
	0.29N	AH7354356*F	AH7654356*F
	0.59N	AH7354456*F	AH7654456*F
Simulated roller lever	1.18N	AH7354555*F	AH7654555*F
	1.77N	AH7354655*F	AH7654655*F
	2.35N	AH7354755*F	AH7654755*F
	0.59N	AH7355356*F	AH7655356*F
	1.08N	AH7355456*F	AH7655456*F
Short roller lever	2.16N	AH7355555*F	AH7655555*F
	3.14N	AH7355655*F	AH7655655*F
	4.12N	AH7355755*F	AH7655755*F
	0.29N	AH7356356*F	AH7656356*F
	0.59N	AH7356456*F	AH7656456*F
Roller lever	1.18N	AH7356555*F	AH7656555*F
	1.77N	AH7356655*F	AH7656655*F
	2.35N	AH7356755*F	AH7656755*F

Remark: When ordering solder terminal, change the fifth digit of part number from "5" to "2". (ex.) AH7150555→AH7120555 *: When ordering international standard approved types, please insert following number to the * marked position 9: UL/CSA 6×10³ rated 8: VDE/SEMKO (VDE is not available for Side COM terminal SPDT and Side COM terminal SPST-NO type.)

AH7

Solder terminal [SPDT type]

Actuators	Operating force, max.	Bottom COM terminal	Side COM terminal
	0.49N	AH7120356*F	AH7420356*F
	0.98N	AH7120456*F	AH7420456*F
Pin plunger	1.96N	AH7120555*F	AH7420555*F
	2.94N	AH7120655*F	AH7420655*F
	3.92N	AH7120755*F	AH7420755*F
	0.59N	AH7121356*F	AH7421356*F
	1.08N	AH7121456*F	AH7421456*F
Short hinge lever	2.16N	AH7121555*F	AH7421555*F
	3.14N	AH7121655*F	AH7421655*F
	4.12N	AH7121755*F	AH7421755*F
	0.29N	AH7122356*F	AH7422356*F
	0.59N	AH7122456*F	AH7422456*F
Hinge lever	1.18N	AH7122555*F	AH7422555*F
	1.77N	AH7122655*F	AH7422655*F
	2.35N	AH7122755*F	AH7422755*F
	0.15N	AH7123356*F	AH7423356*F
	0.29N	AH7123456*F	AH7423456*F
Long hinge lever	0.59N	AH7123555*F	AH7423555*F
	0.88N	AH7123655*F	AH7423655*F
	1.18N	AH7123755*F	AH7423755*F
	0.29N	AH7124356*F	AH7424356*F
	0.59N	AH7124456*F	AH7424456*F
Simulated roller lever	1.18N	AH7124555*F	AH7424555*F
	1.77N	AH7124655*F	AH7424655*F
	2.35N	AH7124755*F	AH7424755*F
	0.59N	AH7125356*F	AH7425356*F
	1.08N	AH7125456*F	AH7425456*F
Short roller lever	2.16N	AH7125555*F	AH7425555*F
	3.14N	AH7125655*F	AH7425655*F
	4.12N	AH7125755*F	AH7425755*F
	0.29N	AH7126356*F	AH7426356*F
	0.59N	AH7126456*F	AH7426456*F
Roller lever	1.18N	AH7126555*F	AH7426555*F
	1.77N	AH7126655*F	AH7426655*F
	2.35N	AH7126755*F	AH7426755*F

Actuators	Operating force, max.	Bottom COM terminal	Side COM terminal
	0.49N	AH7220356*F	AH7520356*F
	0.98N	AH7220456*F	AH7520456*F
Pin plunger	1.96N	AH7220555*F	AH7520555*F
	2.94N	AH7220655*F	AH7520655*F
	3.92N	AH7220755*F	AH7520755*F
	0.59N	AH7221356*F	AH7521356*F
	1.08N	AH7221456*F	AH7521456*F
Short hinge lever	2.16N	AH7221555*F	AH7521555*F
	3.14N	AH7221655*F	AH7521655*F
	4.12N	AH7221755*F	AH7521755*F
	0.29N	AH7222356*F	AH7522356*F
	0.59N	AH7222456*F	AH7522456*F
Hinge lever	1.18N	AH7222555*F	AH7522555*F
	1.77N	AH7222655*F	AH7522655*F
	2.35N	AH7222755*F	AH7522755*F
	0.15N	AH7223356*F	AH7523356*F
	0.29N	AH7223456*F	AH7523456*F
Long hinge lever	0.59N	AH7223555*F	AH7523555*F
	0.88N	AH7223655*F	AH7523655*F
	1.18N	AH7223755*F	AH7523755*F
	0.29N	AH7224356*F	AH7524356*F
	0.59N	AH7224456*F	AH7524456*F
Simulated roller lever	1.18N	AH7224555*F	AH7524555*F
	1.77N	AH7224655*F	AH7524655*F
	2.35N	AH7224755*F	AH7524755*F
	0.59N	AH7225356*F	AH7525356*F
	1.08N	AH7225456*F	AH7525456*F
Short roller lever	2.16N	AH7225555*F	AH7525555*F
	3.14N	AH7225655*F	AH7525655*F
	4.12N	AH7225755*F	AH7525755*F
	0.29N	AH7226356*F	AH7526356*F
	0.59N	AH7226456*F	AH7526456*F
Roller lever	1.18N	AH7226555*F	AH7526555*F
	1.77N	AH7226655*F	AH7526655*F
	2.35N	AH7226755*F	AH7526755*F

Remark:

When ordering international standard approved types, please insert following number to the * marked position 9: UL/CSA 6×10³ rated

8: VDE/SEMKO (VDE is not available for Side COM terminal SPDT and Side COM terminal SPST-NO type.)

Remark: When ordering international standard approved types, please insert following number to the * marked position 9: UL/CSA 6×10³ rated 8: VDE/SEMKO (VDE is not available for Side COM terminal SPDT and Side COM terminal SPST-NO type.)

[SPST-NO type]

Actuators	Operating force, max.	Bottom COM terminal	Side COM terminal
	0.49N	AH7320356*F	AH7620356*F
	0.98N	AH7320456*F	AH7620456*F
Pin plunger	1.96N	AH7320555*F	AH7620555*F
	2.94N	AH7320655*F	AH7620655*F
	3.92N	AH7320755*F	AH7620755*F
	0.59N	AH7321356*F	AH7621356*F
	1.08N	AH7321456*F	AH7621456*F
Short hinge lever	2.16N	AH7321555*F	AH7621555*F
	3.14N	AH7321655*F	AH7621655*F
	4.12N	AH7321755*F	AH7621755*F
	0.29N	AH7322356*F	AH7622356*F
	0.59N	AH7322456*F	AH7622456*F
Hinge lever	1.18N	AH7322555*F	AH7622555*F
	1.77N	AH7322655*F	AH7622655*F
	2.35N	AH7322755*F	AH7622755*F
	0.15N	AH7323356*F	AH7623356*F
	0.29N	AH7323456*F	AH763456*F
Long hinge lever	0.59N	AH7323555*F	AH7623555*F
	0.88N	AH7323655*F	AH7623655*F
	1.18N	AH7323755*F	AH7623755*F
	0.29N	AH7324356*F	AH7624356*F
	0.59N	AH7324456*F	AH7624456*F
Simulated roller lever	1.18N	AH7324555*F	AH7624555*F
	1.77N	AH7324655*F	AH7624655*F
	2.35N	AH7324755*F	AH7624755*F
	0.59N	AH7325356*F	AH7625356*F
	1.08N	AH7325456*F	AH7625456*F
Short roller lever	2.16N	AH7325555*F	AH7625555*F
	3.14N	AH7325655*F	AH7625655*F
	4.12N	AH7325755*F	AH7625755*F
	0.29N	AH7326356*F	AH7626356*F
	0.59N	AH7326456*F	AH7626456*F
Roller lever	1.18N	AH7326555*F	AH7626555*F
	1.77N	AH7326655*F	AH7626655*F
	2.35N	AH7326755*F	AH7626755*F

Remark: When ordering international standard approved types, please insert following number to the * marked position 9: UL/CSA 6×10³ rated 8: VDE/SEMKO (VDE is not available for Side COM terminal SPDT and Side COM terminal SPST-NO type.)

AH7

.250 Quick-connect terminal [SPDT type]

Actuators	Operating force, max.	Bottom COM terminal	Side COM terminal
	1.96N	AH7180555*F	AH7480555*F
Pin plunger	2.94N	AH7180655*F	AH7480655*F
	3.92N	AH7180755*F	AH7480755*F
	2.16N	AH7181555*F	AH7481555*F
Short hinge lever	3.14N	AH7181655*F	AH7481655*F
	4.12N	AH7181755*F	AH7481755*F
Hinge lever	1.18N	AH7182555*F	AH7482555*F
	1.77N	AH7182655*F	AH7482655*F
	2.35N	AH7182755*F	AH7482755*F
	0.59N	AH7183555*F	AH7483555*F
Long hinge lever	0.88N	AH7183655*F	AH7483655*F
	1.18N	AH7183755*F	AH7483755*F
	1.18N	AH7184555*F	AH7484555*F
Simulated roller lever	1.77N	AH7184655*F	AH7484655*F
	2.35N	AH7184755*F	AH7484755*F
	2.16N	AH7185555*F	AH7485555*F
Short roller lever	3.14N	AH7185655*F	AH7485655*F
	4.12N	AH7185755*F	AH7485755*F
	1.18N	AH7186555*F	AH7486555*F
Roller lever	1.77N	AH7186655*F	AH7486655*F
	2.35N	AH7186755*F	AH7486755*F

,,,,			
Actuators	Operating force, max.	Bottom COM terminal	Side COM terminal
	1.96N	AH7280555*F	AH7580555*F
Pin plunger	2.94N	AH7280655*F	AH7580655*F
	3.92N	AH7280755*F	AH7580755*F
	2.16N	AH7281555*F	AH7581555*F
Short hinge lever	3.14N	AH7281655*F	AH7581655*F
	4.12N	AH7281755*F	AH7581755*F
	1.18N	AH7282555*F	AH7582555*F
Hinge lever	1.77N	AH7282655*F	AH7582655*F
-	2.35N	AH7282755*F	AH7582755*F
	0.59N	AH7283555*F	AH7583555*F
Long hinge lever	0.88N	AH7283655*F	AH7583655*F
	1.18N	AH7283755*F	AH7583755*F
	1.18N	AH7284555*F	AH7584555*F
Simulated roller lever	1.77N	AH7284655*F	AH7584655*F
	2.35N	AH7284755*F	AH7584755*F
	2.16N	AH7285555*F	AH7585555*F
Short roller lever	3.14N	AH7285655*F	AH7585655*F
	4.12N	AH7285755*F	AH7585755*F
	1.18N	AH7286555*F	AH7586555*F
Roller lever	1.77N	AH7286655*F	AH7586655*F
	2.35N	AH7286755*F	AH7586755*F

Remark:

When ordering international standard approved types, please insert following number to the * marked position 9: UL/CSA 6×10³ rated

8: VDE/SEMKO (VDE is not available for Side COM terminal SPDT and Side COM terminal SPST-NO type.)

[SPST-NO type]

[SFSI-NO type]			
Actuators	Operating force, max.	Bottom COM terminal	Side COM terminal
	1.96N	AH7380555*F	AH7680555*F
Pin plunger	2.94N	AH7380655*F	AH7680655*F
	3.92N	AH7380755*F	AH7680755*F
	2.16N	AH7381555*F	AH7681555*F
Short hinge lever	3.14N	AH7381655*F	AH7681655*F
	4.12N	AH7381755*F	AH7681755*F
	1.18N	AH7382555*F	AH7682555*F
Hinge lever	1.77N	AH7382655*F	AH7682655*F
	2.35N	AH7382755*F	AH7682755*F
	0.59N	AH7383555*F	AH7683555*F
Long hinge lever	0.88N	AH7383655*F	AH7683655*F
	1.18N	AH7383755*F	AH7683755*F
	1.18N	AH7384555*F	AH7684555*F
Simulated roller lever	1.77N	AH7384655*F	AH7684655*F
	2.35N	AH7384755*F	AH7684755*F
	2.16N	AH7385555*F	AH7685555*F
Short roller lever	3.14N	AH7385655*F	AH7685655*F
	4.12N	AH7385755*F	AH7685755*F
	1.18N	AH7386555*F	AH7686555*F
Roller lever	1.77N	AH7386655*F	AH7686655*F
	2.35N	AH7386755*F	AH7686755*F

Remark:

Hermark:
When ordering international standard approved types, please insert following number to the * marked position
9: UL/CSA 6×10³ rated
8: VDE/SEMKO (VDE is not available for Side COM terminal SPDT and Side COM terminal SPST-NO type.)

Remark:

When ordering international standard approved types, please insert following number to the * marked position 9: UL/CSA 6×10³ rated

[SPST-NC type]

8: VDE/SEMKO (VDE is not available for Side COM terminal SPDT and Side COM terminal SPST-NO type.)

2. Heat resistant type (Au clad contact type)

.187 Quick-connect/solder terminal

[SPDT type]

Actuators	Operating force, max.	Bottom COM terminal	Side COM terminal
	0.49N	AH7150362*	AH7450362*
Pin plunger	0.98N	AH7150462*	AH7450462*
	1.96N	AH7150562*	AH7450562*
	0.59N	AH7151362*	AH7451362*
Short hinge lever	1.08N	AH7151462*	AH7451462*
	2.16N	AH7151562*	AH7451562*
	0.29N	AH7152362*	AH7452362*
Hinge lever	0.59N	AH7152462*	AH7452462*
	1.18N	AH7152562*	AH7452562*
	0.15N	AH7153362*	AH7453362*
Long hinge lever	0.29N	AH7153462*	AH7453462*
	0.59N	AH7153562*	AH7453562*
	0.29N	AH7154362*	AH7454362*
Simulated roller lever	0.59N	AH7154462*	AH7454462*
	1.18N	AH7154562*	AH7454562*
	0.59N	AH7155362*	AH7455362*
Short roller lever	1.08N	AH7155462*	AH7455462*
	2.16N	AH7155562*	AH7455562*
	0.29N	AH7156362*	AH7456362*
Roller lever	0.59N	AH7156462*	AH7456462*
	1.18N	AH7156562*	AH7456562*

Remark:

*: When ordering international standard approved types, please insert following number to the * marked position 9: UL/CSA 6×10³ rated

8: VDE/SEMKO (VDE is not available for Side COM terminal SPDT and Side COM terminal SPST-NO type.)

[SPST-NO type]

Actuators	Operating force, max.	Bottom COM terminal	Side COM terminal
	0.49N	AH7350362*	AH7650362*
Pin plunger	0.98N	AH7350462*	AH7650462*
	1.96N	AH7350562*	AH7650562*
	0.59N	AH7351362*	AH7651362*
Short hinge lever	1.08N	AH7351462*	AH7651462*
	2.16N	AH7351562*	AH7651562*
	0.29N	AH7352362*	AH7652362*
Hinge lever	0.59N	AH7352462*	AH7652462*
	1.18N	AH7352562*	AH7652562*
	0.15N	AH7353362*	AH7653362*
Long hinge lever	0.29N	AH7353462*	AH763462*
	0.59N	AH7353562*	AH7653562*
	0.29N	AH7354362*	AH7654362*
Simulated roller lever	0.59N	AH7354462*	AH7654462*
	1.18N	AH7354562*	AH7654562*
	0.59N	AH7355362*	AH7655362*
Short roller lever	1.08N	AH7355462*	AH7655462*
	2.16N	AH7355562*	AH7655562*
	0.29N	AH7356362*	AH7656362*
Roller lever	0.59N	AH7356462*	AH7656462*
	1.18N	AH7356562*	AH7656562*

Remark:

*: When ordering international standard approved types, please insert following number to the * marked position
9: UL/CSA 6×10³ rated
8: VDE/SEMKO (VDE is not available for Side COM terminal SPDT and Side COM terminal SPST-NO type.)

[SPST-NC type]

Actuators	Operating force, max.	Bottom COM terminal	Side COM terminal
	0.49N	AH7250362*	AH7550362*
Pin plunger	0.98N	AH7250462*	AH7550462*
	1.96N	AH7250562*	AH7550562*
	0.59N	AH7251362*	AH7551362*
Short hinge lever	1.08N	AH7251462*	AH7551462*
	2.16N	AH7251562*	AH7551562*
	0.29N	AH7252362*	AH7552362*
Hinge lever	0.59N	AH7252462*	AH7552462*
	1.18N	AH7252562*	AH7552562*
	0.15N	AH7253362*	AH7553362*
Long hinge lever	0.29N	AH7253462*	AH7553462*
	0.59N	AH7253562*	AH7553562*
	0.29N	AH7254362*	AH7554362*
Simulated roller lever	0.59N	AH7254462*	AH7554462*
	1.18N	AH7254562*	AH7554562*
	0.59N	AH7255362*	AH7555362*
Short roller lever	1.08N	AH7255462*	AH7555462*
	2.16N	AH7255562*	AH7555562*
	0.29N	AH7256362*	AH7556362*
Roller lever	0.59N	AH7256462*	AH7556462*
	1.18N	AH7256562*	AH7556562*

Remark:

*: When ordering international standard approved types, please insert following number to the * marked position

9: UL/CSA 6×103 rated

8: VDE/SEMKO (VDE is not available for Side COM terminal SPDT and Side COM terminal SPST-NO type.)

AH7 **SPECIFICATIONS**

1. Contact rating

Contact	Operating force by pin plunger (max.)	Rating (resistive load)	
Movable contact: AgSnO ₂ alloy Stational contact: AgZnO alloy	0.49N	5A 250V AC, 0.5A 125V DC	
	0.98N	10A 250V AC, 0.6A 125V DC	
	1.96N, 3.92N	15A 250V AC, 0.6A 125V DC	
AgNi alloy + Au clad	0.49 to 1.96N	3A 250V AC	

• Gold clad low level circuit type (resistive load) Minimum load: 6V DC 5mA 12V DC 2mA 24V DC 1mA

2. Characteristics

	Contact			ontact: AgSnO₂ alloy ontact: AgZnO alloy	AgNi alloy + Au clad				
Operating	force by pin plunger (max.)	0.49N	0.98N	1.96N, 2.94N, 3.92N	4N, 3.92N — — 0.49N 0.98N 1.4				1.96N
Expected	Mechanical (at O.T. rated)	Min. 10 ⁷ (at 60 cpm)							
life (min.)	Electrical (at O.T. min.)			Min. 10 ⁵ (at rate	ed load, 20	cpm)			
Insulation	resistance (min.)			Min. 100MΩ	(at 500V D	DC)			
	Between terminals			1,000V A0	C for 1 min.				
Dielectric strength	Between terminals and other exposed metal parts	1,500V AC for 1min.							
	Between terminals and ground			1,500V A0	C for 1min.				
Contact re	sistance (Initial)	Max. 50)m Ω (by vol	tage drop at 1A 6 to 8V DC)	Max. 50 m Ω (by voltage drop at 0.1A 6 to 8			o 8V DC)	
Vibration r	esistance (by pin plunger types)	10	to 55 Hz at	amplitude of 0.75mm (Contac	t opening:	max. 1ms	ec.)		
Shock resi Min.	istance (by pin plunger types)	98m/s²	196m/s ²	294m/s ²		98m/s ²		196m/s ²	294m/s ²
Allowable	operating speed			0.1 to 1,000mm/sec.					
Max. opera	ating cycle rate	600/min.							
Ambient te	emperature	-25°C to +120°C (No freezing below 0°C)							
Unit weigh	ıt			8	g				

3. Operating characteristics

1) Pin plunger

1) Pin plunger						mm
Fifth digit of part number	O.F. max.	R.F. min.	P.T. max.	M.D. max.	O.T. min.	O.P. max.
1	—	—	—	—	_	—
2	_	_	_	_	_	_
3	0.49N	0.12N	1.6	0.4	0.8	14.7±0.6
4	0.98N	0.25N	1.6	0.4	0.8	14.7±0.6
5	1.96N	0.49N	1.6	0.4	0.8	14.7±0.6
6	2.94N	0.74N	1.6	0.4	0.8	14.7±0.6
7	3.92N	0.98N	1.6	0.4	0.8	14.7±0.6

2) Short hinge lever

Fifth digit of part number	O.F. max.	R.F. min.	P.T. max.	M.D. max.	O.T. min.	O.P. max.
3	0.59N	0.098N	1.6	0.5	0.8	15.3±0.8
4	1.08N	0.20N	1.6	0.5	0.8	15.3±0.8
5	2.16N	0.39N	1.6	0.5	0.8	15.3±0.8
6	3.14N	0.59N	1.6	0.5	0.8	15.3±0.8
7	4.12N	0.78N	1.6	0.5	0.8	15.3±0.8

3) Hinge lever

Fifth digit of part number	O.F. max.	R.F. min.	P.T. max.	M.D. max.	O.T. min.	O.P. max.
3	0.29N	0.049N	3.2	1.2	1.2	15.3±1.2
4	0.59N	0.098N	3.2	1.2	1.2	15.3±1.2
5	1.18N	0.20N	3.2	1.2	1.2	15.3±1.2
6	1.77N	0.29N	3.2	1.2	1.2	15.3±1.2
7	2.35N	0.39N	3.2	1.2	1.2	15.3±1.2

4) Long hinge lever

Fifth digit of part number	O.F. max.	R.F. min.	P.T. max.	M.D. max.	O.T. min.	O.P. max.
3	0.15N	0.025N	7.5	2.2	2.2	15.3±2.6
4	0.29N	0.049N	7.5	2.2	2.2	15.3±2.6
5	0.59N	0.098N	7.5	2.2	2.2	15.3±2.6
6	0.88N	0.15N	7.5	2.2	2.2	15.3±2.6
7	1.18N	0.39N	7.5	2.2	2.2	15.3±2.6

5) Simulated roller lever

Fifth digit of part number	O.F. max.	R.F. min.	P.T. max.	M.D. max.	O.T. min.	O.P. max.
3	0.29N	0.049N	3.2	1.2	1.2	18.5±1.2
4	0.59N	0.098N	3.2	1.2	1.2	18.5±1.2
5	1.18N	0.20N	3.2	1.2	1.2	18.5±1.2
6	1.77N	0.29N	3.2	1.2	1.2	18.5±1.2
7	2.35N	0.39N	3.2	1.2	1.2	18.5±1.2

6) Short roller lever

Fifth digit of part number	O.F. max.	R.F. min.	P.T. max.	M.D. max.	O.T. min.	O.P. max.
3	0.59N	0.098N	1.6	0.5	0.8	20.7±0.8
4	1.08N	0.20N	1.6	0.5	0.8	20.7±0.8
5	2.16N	0.39N	1.6	0.5	0.8	20.7±0.8
6	3.14N	0.59N	1.6	0.5	0.8	20.7±0.8
7	4.12N	0.78N	1.6	0.5	0.8	20.7±0.8

7) Roller lever

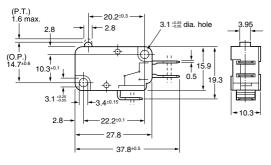
/	-					
Fifth digit of part number	O.F. max.	R.F. min.	P.T. max.	M.D. max.	O.T. min.	O.P. max.
3	0.29N	0.049N	3.2	1.2	1.2	20.7±1.2
4	0.59N	0.098N	3.2	1.2	1.2	20.7±1.2
5	1.18N	0.20N	3.2	1.2	1.2	20.7±1.2
6	1.77N	0.29N	3.2	1.2	1.2	20.7±1.2
7	2.35N	0.39N	3.2	1.2	1.2	20.7±1.2

DIMENSIONS

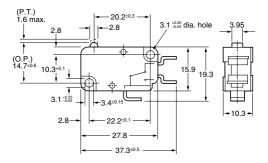
1. Pin plunger Bottom COM terminal



.187 Quick-connect/Solder terminal



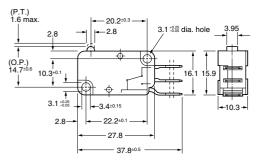
Solder terminal



mm

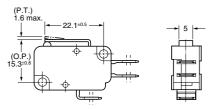


.187 Quick-connect/Solder terminal



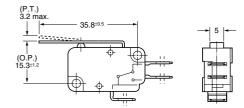
2. Short hinge lever





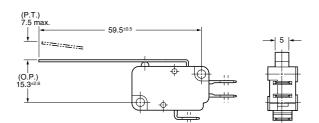
3. Hinge lever





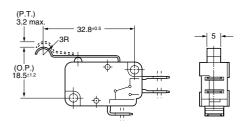
4. Long hinge lever



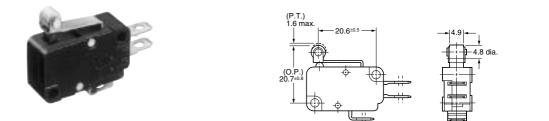


5. Simulated roller lever



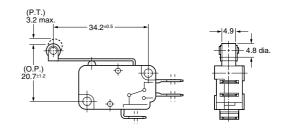


6. Short roller lever



7. Roller lever





NOTES

1. Use M3 screws to mount switches with less than 0.49N·m torque. Use of screw washers or adhesive lock is recommended. Before mounting, check insulation distance between terminals as well as between terminals and ground. If enough distance is not secured, it is

recommended to use insulation material in mounting. 2. Set 70 to 100% overtravel in actual

use. When the operation object is in the free position, force should not be applied directly to the actuator or to the pin plunger. Also force should be applied to the pin plunger from vertical direction to the switch.

3. When specifying AH7 switches, allow $\pm 20\%$ to the listed operating and release forces.

4. Hand soldering should be accomplished in less than 5 seconds, preferably with a 60 watt iron. Avoid contacting the switch case with the soldering iron.

5. Low-level circuit type is recommended for using under low-level current and voltage.

6. Avoid using AH7 switches in the following conditions:

• In corrosive gases, such as hydrogen sulfide.

• In flammable or explosive gases such as gasoline or thinner etc.

- In a dusty environment.
- In an ambient temperature under –25°C
- or over 80°C.
- In an ambient humidity over 85% R.H..



NEW SUBMINIATURE SWITCHES WITH HIGH PRECISION



FS-T

FEATURES

 Consistent quality and high precision through sophisticated automatic fabrication system O.P.: 8.4±0.3 mm (O.P.of conventional subminiature switches: 8.4±0.5) Flux-resistant construction with integrally molded terminals • Solder terminal; Self-standing,

internationally common pitch, right angle, left angle terminals for PC board; Quick connect .110 terminals for easy mounting

• Insulation guard available for safety mounting

----(-1-) - -----PC board thickn 1.6 mm ess: • 2 lever pivot positions available for applications where low operating force is required

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TYPICAL **APPLICATIONS**

AV (FS•

- Communication equipment
- Vending machines
- Security systems
- Data systems
- Medical equipment
- VCR

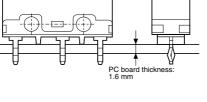
RoHS Directive compatibility information http://www.nais-e.com/

CONSTRUCTION (Example: AV3/AVM3 type)

Standard version 2 lever pivot positions Spring F Solder-terminal Self-standing PC terminal .110 Quick connect terminal Flux resistant construction

Remark: As for FS-T switches, the terminals are the different shape.

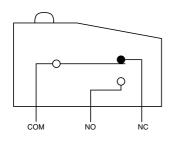
Optional insulation guard



Long life version

Arch-shaped independent spring

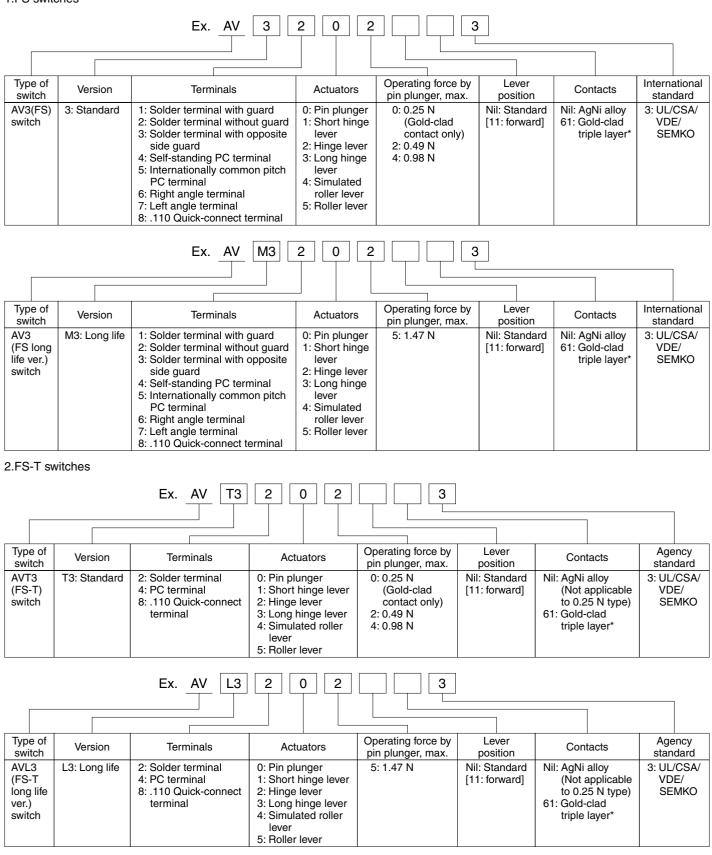
CONTACT ARRANGEMENT





ORDERING INFORMATION

1.FS switches



* Gold-clad triple layer contact

AnNi CuNi

APPLICABLE CURRENT RANGE

Type Contact		Rating			O.F.				
Type	Contact	1mA	100mA	ЗA	5A	0.25 N	0.49 N	0.98 N	1.47 N
Standard	Silver alloy contact			\square			•	•	
version	Gold-clad triple layer contact type					•	•	•	
Long life	Silver alloy contact				\supset				•
version	Gold-clad triple layer contact type								•

Remark: For high capacity contact rating up to 10.1 A, please refer to PS (AVM3 \square P) switches catalog.

PRODUCT TYPES

1. FS switches (In-line terminal type)

Standard type

					Part No.		
	Actuator	Operating force,	Self-st	tanding solder te	rminal	Calf standing	Internationally
		Max.	Without guard	With guard	With opposite side guard	Self-standing PC terminal	common pitch PC terminal
	Dinahungan	0.49N	AV32023	AV31023	AV33023	AV34023	AV35023
	Pin plunger	0.98N	AV32043	AV31043	AV33043	AV34043	AV35043
	Chart binne lever	0.20N	AV32123	AV31123	AV33123	AV34123	AV35123
	Short hinge lever	0.39N	AV32143	AV31143	AV33143	AV34143	AV35143
		0.16N	AV32223	AV31223	AV33223	AV34223	AV35223
AgNi alloy contact	Hinge lever	0.34N	AV32243	AV31243	AV33243	AV34243	AV35243
type		0.12N	AV32323	AV31323	AV33323	AV34323	AV35323
	Long hinge lever	0.25N	AV32343	AV31343	AV33343	AV34343	AV35343
	Simulated roller lever	0.16N	AV32423	AV31423	AV33423	AV34423	AV35423
	Simulated roller lever	0.34N	AV32443	AV31443	AV33443	AV34443	AV35443
	Roller lever	0.20N	AV32523	AV31523	AV33523	AV34523	AV35523
		0.39N	AV32543	AV31543	AV33543	AV34543	AV35543
	Pin plunger	0.25N	AV3200613	AV3100613	AV3300613	AV3400613	AV3500613
		0.49N	AV3202613	AV3102613	AV3302613	AV3402613	AV3502613
		0.98N	AV3204613	AV3104613	AV3304613	AV3404613	AV3504613
		0.098N	AV3210613	AV3110613	AV3310613	AV3410613	AV3510613
	Short hinge lever	0.20N	AV3212613	AV3112613	AV3312613	AV3412613	AV3512613
		0.39N	AV3214613	AV3114613	AV3314613	AV3414613	AV3514613
		0.078N	AV3220613	AV3120613	AV3320613	AV3420613	AV3520613
Gold-clad triple layer contact type	Hinge lever	0.16N	AV3222613	AV3122613	AV3322613	AV3422613	AV3522613
contact type		0.34N	AV3224613	AV3124613	AV3324613	AV3424613	AV3524613
		0.12N	AV3232613	AV3132613	AV3332613	AV3432613	AV3532613
	Long hinge lever	0.25N	AV3234613	AV3134613	AV3334613	AV3434613	AV3534613
	Simulated rollar laver	0.16N	AV3242613	AV3142613	AV3342613	AV3442613	AV3542613
	Simulated roller lever	0.34N	AV3244613	AV3144613	AV3344613	AV3444613	AV3544613
	Dellar lavar	0.20N	AV3252613	AV3152613	AV3352613	AV3452613	AV3552613
	Roller lever	0.39N	AV3254613	AV3154613	AV3354613	AV3454613	AV3554613

	Actuator	Operating force,	Part No.				
	Actuator	Max.	Right angle terminal	Left angle terminal	.110 Quick-connect		
	Dinahunan	0.49N	AV36023	AV37023	AV38023		
	Pin plunger	0.98N	AV36043	AV37043	AV38043		
	Oh ant him and lawar	0.20N	AV36123	AV37123	AV38123		
	Short hinge lever	0.39N	AV36143	AV37143	AV38143		
		0.16N	AV36223	AV37223	AV38223		
gNi alloy contact	Hinge lever	0.34N	AV36243	AV37243	AV38243		
vpe	Long hingo lover	0.12N	AV36323	AV37323	AV38323		
	Long hinge lever	0.25N	AV36343	AV37343	AV38343		
	Simulated roller lever	0.16N	AV36423	AV37423	AV38423		
	Simulated roller lever	0.34N	AV36443	AV37443	AV38443		
	Roller lever	0.20N	AV36523	AV37523	AV38523		
		0.39N	AV36543	AV37543	AV38543		
	Pin plunger	0.25N	AV3600613	AV3700613	AV3800613		
		0.49N	AV3602613	AV3702613	AV3802613		
		0.98N	AV3604613	AV3704613	AV3804613		
		0.098N	AV3610613	AV3710613	AV3810613		
	Short hinge lever	0.20N	AV3612613	AV3712613	AV3812613		
		0.39N	AV3614613	AV3714613	AV3814613		
		0.078N	AV3620613	AV3720613	AV3820613		
old-clad triple layer	Hinge lever	0.16N	AV3622613	AV3722613	AV3822613		
onact type		0.34N	AV3624613	AV3724613	AV3824613		
		0.12N	AV3632613	AV3732613	AV3832613		
	Long hinge lever	0.25N	AV3634613	AV3734613	AV3834613		
	Simulated roller lever	0.16N	AV3642613	AV3742613	AV3842613		
	Simulated foller lever	0.34N	AV3644613	AV3744613	AV3844613		
	Roller lever	0.20N	AV3652613	AV3752613	AV3852613		
	Holler lever	0.39N	AV3654613	AV3754613	AV3854613		

Remark: When ordering, please refer to "Remarks" of ordering information.

2. FS-T switches (Cross-line terminal type) Standard type

		Operating force		Part No.				
	Actuator	Operating force, Max.	Solder terminal without guard	PC terminal	.110 Quick-connect terminal			
	Din nlunger	0.49N	AVT32023	AVT34023	AVT38023			
	Pin plunger	0.98N	AVT32043	AVT34043	AVT38043			
	Chart bings lover	0.20N	AVT32123	AVT34123	AVT38123			
	Short hinge lever	0.39N	AVT32143	AVT34143	AVT38143			
	Hinge lever	0.16N	AVT32223	AVT34223	AVT38223			
AgNi alloy contact		0.34N	AVT32243	AVT34243	AVT38243			
ype	Long hinge lever	0.12N	AVT32323	AVT34323	AVT38323			
		0.25N	AVT32343	AVT34343	AVT38343			
	Simulated roller lever	0.16N	AVT32423	AVT34423	AVT38423			
	Simulated roller lever	0.34N	AVT32443	AVT34443	AVT38443			
	Roller lever	0.20N	AVT32523	AVT34523	AVT38523			
		0.39N	AVT32543	AVT34543	AVT38543			
		0.25N	AVT3200613	AVT3400613	AVT3800613			
	Pin plunger	0.49N	AVT3202613	AVT3402613	AVT3802613			
	-	0.98N	AVT3204613	AVT3404613	AVT3804613			
		0.098N	AVT3210613	AVT3410613	AVT3810613			
	Short hinge lever	0.20N	AVT3212613	AVT3412613	AVT3812613			
		0.39N	AVT3214613	AVT3414613	AVT3814613			
		0.078N	AVT3220613	AVT3420613	AVT3820613			
Gold-clad triple layer contact type	Hinge lever	0.16N	AVT3222613	AVT3422613	AVT3822613			
contact type		0.34N	AVT3224613	AVT3424613	AVT3824613			
	Long hingo lover	0.12N	AVT3232613	AVT3432613	AVT3832613			
	Long hinge lever	0.25N	AVT3234613	AVT3434613	AVT3834613			
	Simulated roller lever	0.16N	AVT3242613	AVT3442613	AVT3842613			
	Simulated roller lever	0.34N	AVT3244613	AVT3444613	AVT3844613			
	Roller lever	0.20N	AVT3252613	AVT3452613	AVT3852613			
		0.39N	AVT3254613	AVT3454613	AVT3854613			

3. FS switches (In-line terminal type)

Long life version

					Part No.		
	Actuator	Operating force, Max.	Self-s	tanding solder te	Self-standing	Internationally	
			Without guard	With guard	With opposite side guard	PC terminal	common pitch PC terminal
	Pin plunger	1.47N	AVM32053	AVM31053	AVM33053	AVM34053	AVM35053
	Short hinge lever	0.59N	AVM32153	AVM31153	AVM33153	AVM34153	AVM35153
AgNi alloy contact	Hinge lever	0.54N	AVM32253	AVM31253	AVM33253	AVM34253	AVM35253
type	Long hinge lever	0.44N	AVM32353	AVM31353	AVM33353	AVM34353	AVM35353
	Simulated roller lever	0.54N	AVM32453	AVM31453	AVM33453	AVM34453	AVM35453
	Roller lever	0.59N	AVM32553	AVM31553	AVM33553	AVM34553	AVM35553
	Pin plunger	1.47N	AVM3205613	AVM3105613	AVM3305613	AVM3405613	AVM3505613
	Short hinge lever	0.59N	AVM3215613	AVM3115613	AVM3315613	AVM3415613	AVM3515613
Gold-clad triple layer	Hinge lever	0.54N	AVM3225613	AVM3125613	AVM3325613	AVM3425613	AVM3525613
contact type	Long hinge lever	0.44N	AVM3235613	AVM3135613	AVM3335613	AVM3435613	AVM3535613
	Simulated roller lever	0.54N	AVM3245613	AVM3145613	AVM3345613	AVM3445613	AVM3545613
	Roller lever	0.59N	AVM3255613	AVM3155613	AVM3355613	AVM3455613	AVM3555613

				Part No.		
	Actuator	Operating force, Max.	Right angle terminal	Left angle terminal	.110 Quick-connect	
		Iviax.	Without guard	With guard	With opposite side guard	
	Pin plunger	1.47N	AVM36053	AVM37053	AVM38053	
	Short hinge lever	0.59N	AVM36153	AVM37153	AVM38153	
AgNi alloy contact	Hinge lever	0.54N	AVM36253	AVM37253	AVM38253	
type	Long hinge lever	0.44N	AVM36353	AVM37353	AVM38353	
	Simulated roller lever	0.54N	AVM36453	AVM37453	AVM38453	
	Roller lever	0.59N	AVM36553	AVM37553	AVM38553	
	Pin plunger	1.47N	AVM3605613	AVM3705613	AVM3805613	
	Short hinge lever	0.59N	AVM3615613	AVM3715613	AVM3815613	
Gold-clad triple layer	Hinge lever	0.54N	AVM3625613	AVM3725613	AVM3825613	
contact type	Long hinge lever	0.44N	AVM3635613	AVM3735613	AVM3835613	
	Simulated roller lever	0.54N	AVM3645613	AVM3745613	AVM3845613	
	Roller lever	0.59N	AVM3655613	AVM3755613	AVM3855613	

Remark: When ordering, please refer to "Remarks" of ordering information.

4. FS-T switches (Cross-line terminal type)

Long life version

		Operating force,		Part No.	
	Actuator Max.		Solder terminal Without guard	PC terminal	.110 Quick-connect terminal
	Pin plunger	1.47N	AVL32053	AVL34053	AVL38053
	Short hinge lever	0.59N	AVL32153	AVL34153	AVL38153
AgNi alloy contact	Hinge lever	0.54N	AVL32253	AVL34253	AVL38253
type	Long hinge lever	0.44N	AVL32353	AVL34353	AVL38353
	Simulated roller lever	0.54N	AVL32453	AVL34453	AVL38453
	Roller lever	0.59N	AVL32553	AVL34553	AVL38553
	Pin plunger	1.47N	AVL3205613	AVL3405613	AVL3805613
	Short hinge lever	0.59N	AVL3215613	AVL3415613	AVL3815613
Gold-clad triple layer	Hinge lever	0.54N	AVL3225613	AVL3425613	AVL3825613
contact type	Long hinge lever	0.44N	AVL3235613	AVL3435613	AVL3835613
	Simulated roller lever	0.54N	AVL3245613	AVL3445613	AVL3845613
	Roller lever	0.59N	AVL3255613	AVL3455613	AVL3855613

Remark: When ordering, please refer to "Remarks" of ordering information.

SPECIFICATIONS

1.Contact rating

		Standard version		Long life version			
Voltage	AgNi alloy	AgNi alloy contact type		AgNi alloy	Gold-clad contact type Triple layer		
	Resistive load (cos¢≒1)	Inductive load (cos¢≒0.6-0.7)	Triple layer Resistive load (cos¢≒1)	Resistive load (cos <i>φ</i> ≒1)	Inductive load $(\cos\phi = 0.6-0.7)$	Resistive load (cos¢≒1)	
125V AC	ЗA	2A	0.1A	5A	3A	0.1A	
250V AC	ЗA	2A	0.1A	5A	3A	0.1A	
30V DC	ЗA	2A	0.1A	5A	3A	0.1A	
125V DC	0.4A	0.05A	_	0.4A	0.05A	_	

Remark: Time constant shall be less than 7 msec. for DC inductive loads.

2.Characteristics

	Standard	d version	Long life	version		
	AgNi alloy contact type	Gold-clad contact type	AgNi alloy contact type	Gold-clad contact type		
Electrical life at rated load (O.T.max.)	5×10^4 at 20 cpm	2 × 10⁵ at 20 cpm	5×10^4 at 20 cpm	2 × 10⁵ at 20 cpm		
Mechanical life	5 × 10⁵ at 60 c	pm (O.T.max.)	3 × 107 (O.T.: Specified value) 107 (O.T.max.) at 60 cpm			
Insulation resistance		Min.100MΩ	at 500V DC			
Dielectric strength Between non-continuous terminals Between each terminal and other exposed metal parts Between each terminal and ground	1,000 Vrms 1,500 Vrms 1,500 Vrms					
Vibration resistance (Pin plunger type)	10 to 55 H	z at single amplitude of 1.	5mm (Contact opening: ma	x.1 msec.)		
Shock resistance (Pin plunger type) (Contact opening: less than 1 msec.)	294 m/s² min. (O.F. 0.98 N) 147 m/s² min. (O.F. 0.49 N)	294 m/s ² min. (O.F. 0.98 N) 147 m/s ² min. (O.F. 0.49 N) 49 m/s ² min. (O.F. 0.25 N)	294 m/s ² min.			
Contact resistance (Initial)	50 mΩ max. (by voltage drop 1 A 6 to 8V DC)	100 mΩ max. (by voltage drop 0.1 A 6 to 8V DC)	Au: 50 m Ω max. (by voltaged Ag: 50 m Ω max. (by voltaged by vo			
Allowable operating speed		0.1 to 1,00	00 mm/sec.			
Max.operating cycle rate		300	cpm			
Ambient temeprature		–25°C to +85°C (no	freezing below 0°C)			
Unit weight	Approx.2g					

1) Pin plunger

4th digit number of Part No.	O.F.max.	R.F.min.	P.T.max.	M.D.max.	O.T.max.	O.P.	
0	0.25N	0.020N					
2	0.49N	0.074N	0.000	0.1mm	0.4mm	Distance from mounting holes: 8.4±0.3mm Distance from stand-off: FS 11.8±0.4mm FS-T 11.7±0.4mm	
4	0.98N	0.15N	0.6mm				
5	1.47N	0.20N					

2) Short hinge lever

4th digit number of Part No.	O.F.max.	R.F.min.	P.T.max.	M.D.max.	O.T.max.	O.P.
0	0.098N	0.004N				
2	0.20N	0.017N	0.5	0.5	0.8mm	Distance from mounting holes: 8.8±0.8mm Distance from stand-off: FS 12.2±0.9mm FS-T 12.1±0.9mm
4	0.39N	0.034N	2.5mm	0.5mm		
5	0.59N	0.039N				

3) Hinge lever

4th digit number of Part No.	O.F.max.	R.F.min.	P.T.max.	M.D.max.	O.T.max.	O.P.
0	0.078N	0.003N				
2	0.16N	0.015N	0.0	0.000	1.0	Distance from mounting holes: 8.8±0.8mm Distance from stand-off: FS 12.2±0.9mm FS-T 12.1±0.9mm
4	0.34N	0.029N	- 2.8mm	0.8mm	1.2mm	
5	0.54N	0.034N				

4) Long hinge lever

.,						
4th digit number of Part No.	O.F.max.	R.F.min.	P.T.max.	M.D.max.	O.T.max.	O.P.
0	_	_				
2	0.12N	0.012N	0.5mm	1.0mm	m 1.6mm	Distance from mounting holes: 8.8±1.2mm Distance from stand-off: FS 12.2±1.3mm FS-T 12.1±1.3mm
4	0.25N	0.025N	3.5mm	1.0mm		
5	0.44N	0.029N				

5) Simulated roller lever

4th digit number of Part No.	O.F.max.	R.F.min.	P.T.max.	M.D.max.	O.T.max.	O.P.
0	_	_				
2	0.16N	0.015N	2.8mm	0.8mm	1.0mm	Distance from mounting holes: 11.65±0.8mm Distance from stand-off:
4	0.34N	0.029N	2.800	0.omm	1.2mm	FS 15.05±0.9mm FS-T 14.95±0.9mm
5	0.54N	0.034N				

6) Roller lever

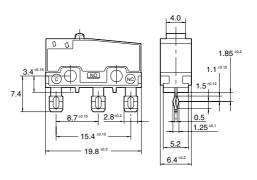
4th digit number of Part No.	O.F.max.	R.F.min.	P.T.max.	M.D.max.	O.T.max.	O.P.
0	_					
2	0.20N	0.017N	0.5mm	0.5mm	0.0	Distance from mounting holes: 14.5±0.8mm Distance from stand-off: FS 17.9±0.9mm FS-T 17.8±0.9mm
4	0.39N	0.034N	2.5mm	0.5mm	0.8mm	
5	0.59N	0.039N				

DIMENSIONS

1. FS switches (In-line terminal type)

1-(1) Solder terminal (without guard)



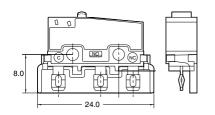


mm General tolerance: ±0.25

Dimensions other than drawn above is same as self-standing PC board terminal.

1-(2) Solder terminal (with guard)

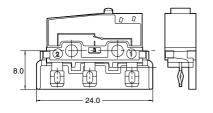




Dimensions other than drawn above is same as guardless type.

1-(3) Solder terminal (with opposite side guard)

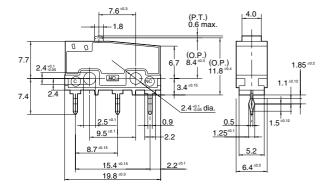




Dimensions other than drawn above is same as guardless type.

1-(4) Self-standing PC terminal Pin plunger





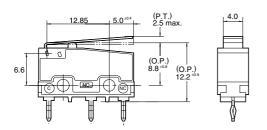
PC board pattern



Pretravel, M	0.6			
Movement d	0.1			
Overtravel, I	0.4			
Operating position	Distance from mounting hole, mm	8.4±0.3		
	Distance from standoff, mm	11.8±0.4		

Short hinge lever

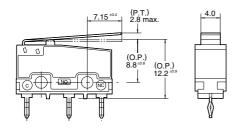




Pretravel, M	ax. mm	2.5
Movement of	0.5	
Overtravel,	0.8	
Operating	Distance from mounting hole, mm	8.8±0.8
position	Distance from standoff,	12.2±0.9

Hinge lever





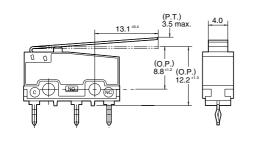
Pretravel, M	2.8		
Movement of	0.8		
Overtravel,	Overtravel, Min. mm		
Operating	Distance from mounting hole, mm	8.8±0.8	
position	Distance from standoff, mm	12.2±0.9	

mm General tolerance: ±0.25

mm General tolerance: ±0.25

Long hinge lever

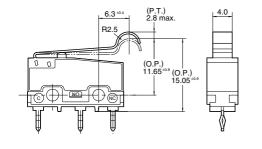




Pretravel, M	3.5	
Movement d	1.0	
Overtravel, I	1.6	
Operating	Distance from mounting hole, mm	8.8±1.2
position	Distance from standoff, mm	12.2±1.3

Simulated roller lever

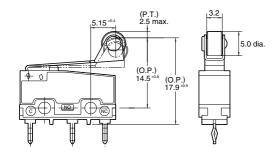




Pretravel, Ma	2.8			
Movement d	0.8			
Overtravel, N	1.2			
Operating	Distance from mounting hole, mm	11.65±0.8		
position Distance from standoff, mm		15.05±0.9		

Roller lever

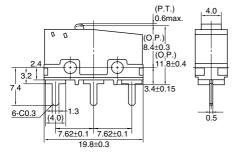




Pretravel, M	2.5			
Movement d	0.5			
Overtravel, N	Overtravel, Min. mm			
Operating	Distance from mounting hole, mm	14.5±0.8		
position	17.9±0.9			

1-(5) Internationally common pitch PC terminal



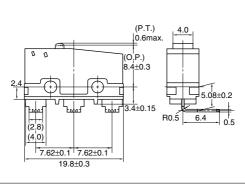


PC board pattern

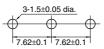


1-(6) Right angle terminal

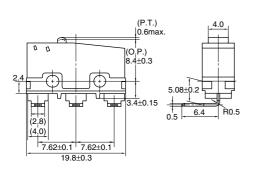








1-(7) Left angle terminal

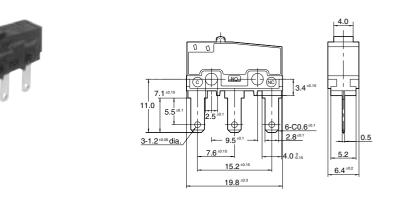


mm General tolerance: ±0.25





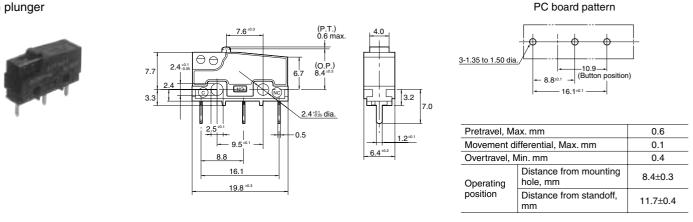
1-(8) .110 Quick-connect terminal



Dimensions other than drawn above is same as self-standing PC board terminal.

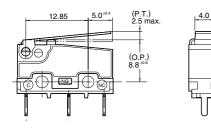
2.FS-T switches (Cross-line terminal type) 2-(1) PC board terminal

Pin plunger



Short hinge lever



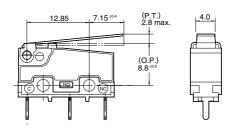


Pretravel, M	2.5			
Movement of	0.5			
Overtravel,	0.8			
Operating position	Distance from mounting hole, mm	8.8±0.8		
	Distance from standoff, mm	12.1±0.9		

mm General tolerance: ±0.25

Hinge lever

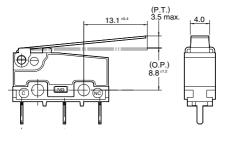




Pretravel, M	2.8	
Movement of	0.8	
Overtravel,	1.2	
Operating	Distance from mounting hole, mm	8.8±0.8
position	Distance from standoff, mm	12.1±0.9

Long hinge lever

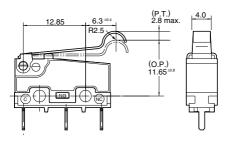




Pretravel, M	3.5	
Movement d	1.0	
Overtravel, I	1.6	
Operating position	Distance from mounting hole, mm	8.8±1.2
	Distance from standoff, mm	12.1±1.3

Simulated roller lever

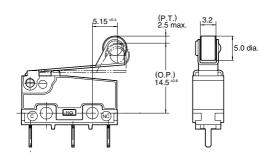




		-
Pretravel, M	2.8	
Movement of	0.8	
Overtravel, I	1.2	
Operating position	Distance from mounting hole, mm	11.65±0.8
	Distance from standoff, mm	14.95±0.9

Roller lever

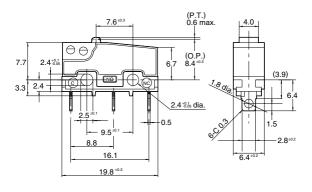




Pretravel, M	2.5	
Movement d	0.5	
Overtravel, I	0.8	
Operating position	Distance from mounting hole, mm	14.5±0.8
	Distance from standoff, mm	17.8±0.9

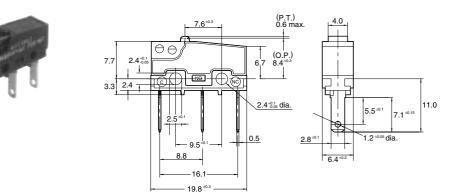
2-(2) Solder terminal





As for the dimensions of lever types, dimensions other than terminals are same as self-standing solder terminal.

2-(3) .110 Quick-connect terminal



As for the dimensions of lever types, dimensions other than terminals are same as self-standing solder terminal.

NOTES

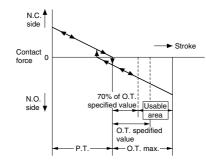
1.Regarding fastening of switch body

In fastening the switch body, use flat filister head M2.3 screws, with tightening torque of not more than 0.29N·m.To prevent loosening of the screws, it is recommended that spring washers be used with the screws and adhesive be applied to lock the screws.

After mounting the switch and making wiring connections, the insulation distance between ground and each terminal should be confirmed as sufficient.

The positioning of the switch should be such that the pushbutton or actuator for the switch should not directly apply force to the operating section in the free condition.For a pushbutton, the force from the pushbutton should be applied in a perpendicular direction.

In setting the movement after operation, the over-travel should be set not less than 70% as a standard.Setting the movement at less than 70% of O.T.may cause troubles such as mis-contact and welding due to small contact force of the switch.



2.Soldering operation

For manual soldering: 60W soldering iron, soldering completed within 3 seconds; do not apply force to the terminals.

For automatic soldering tank: 250°C immersion, completed within 6 seconds, 350°C immersion, completed within 3 seconds.

Terminal portions must not be moved in min.1 minute after soldering. Also no tensile strength of lead wires should be applied to terminals.

3.Regarding connector connections (.110 quick connect terminals)

For making connections, a dedicated receptacle for .110 quick connect terminals should be used, and the terminals should be inserted parallel to the receptacle.Consideration should be given to mounting so that no tensile load is applied to the lead wires.

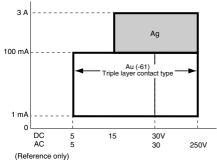
4.In making the switch selection
Consideration should be given to provide for no interference up to +20% variation of the standard characteristics values.
5.Environment

Locations where corrosive gases having a bad influence on contacts are present, and locations where there is an excessive amount of siliceous or other abrasive dust should be avoided.

6.Cautions regarding use

This subminiature switch has been designed as a dedicated switch for AC use, but it can be used for low capacity DC circuits.

Please select gold-clad contact types when loads are in the low-level area of 1mA up to 100mA and 5V up to 30V.



For switching of inductive loads (relays, solenoids, buzzers, etc.), in order to prevent damage to contacts due to the occurrence of arcing, an arc absorbing circuit should be applied

7.Quality check under Actual Loading Condition

To assure reliability, check the switch under actual loading conditions. Avoid any situation that may adversely affect switching performance.

8.When using lever type switch, care should be taken not to apply undue force on the body from the opposite side or side ways to its operating direction.



SUBMINIATURE SWITCHES (Contact gap: more than 1mm type)





FEATURES

- Conforming to IEC950
- Contact gap of greater than 1mm
- UL/CSA/VDE/SEMKO under application

TYPICAL APPLICATIONS

Office equiment (printers, copiers)

RoHS Directive compatibility information http://www.nais-e.com/

ORDERING INFORMATION

Ex. AV 3 2 5 5 G 3							
Type of swite	ch Version	Terminals	Actuators	Operating force by pin plunger, max.	Contact gap	Agency standard	
FS switch	3: Standard	 2: Self-standing solder terminal without guard 4: Self-standing PC terminal 8: .110 Quick-connect terminal 	0: Pin plunger 1: Short hinge lever 2: Hinge lever 3: Long hinge lever 4: Simulated roller lever 5: Roller lever	5: 1.47 N	G: More than 1 mm type	3: UL/CSA/ TÜV/SEMKO	

PRODUCT TYPES

Actuator	Operating force	Solder terminal		110 Quiele connect terminal
	Max.	Without guard	PC board terminal	.110 Quick- connect terminal
Pin plunger	1.47 N	AV3205G3	AV3405G3	AV3805G3
Short hinge lever	0.59 N	AV3215G3	AV3415G3	AV3815G3
Hinge lever	0.54 N	AV3225G3	AV3425G3	AV3825G3
Long hinge lever	0.44 N	AV3235G3	AV3435G3	AV3835G3
Simulated roller lever	0.54 N	AV3245G3	AV3445G3	AV3845G3
Roller lever	0.59 N	AV3255G3	AV3455G3	AV3855G3

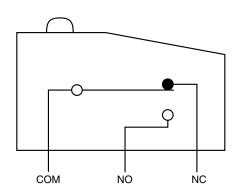
Remark: Unless you request otherwise, the switch comes with a stamp indicating its conformance to standards.

SPECIFICATIONS

1. Contact rating

Silver alloy contact type

Voltage	Resistive road (cos $\phi = 1$)
30 V DC	3 A



AV3

2. Characteristics

Item		Characteristics		
Even a start life	Mechanical (O.T.: Specified value)	Min. 5 × 10 ⁵ (at 60cpm)		
Expected life	Electrical (O.T. max.)	Min. 10 ⁴ (at 20cpm)		
	Between non-continuous terminals	1,000 Vrms for 1 min. (at 10mA)		
Breakdown voltage	Between each terminal and other exposed metal parts	2,000 Vrms for 1 min. (at 10mA)		
	Between each terminal and ground	2,000 Vrms for 1 min. (at 10mA)		
Insulation resistance		Min. 100MΩ (at 500 V DC)		
Contact resistance (I	nitial)	Max. 50m Ω (by voltage drop 6 to 8 V DC 1A)		
Vibration resistance		10 to 55 Hz at single amplitude of 0.75 mm (Contact opening: Max. 1 msec.)		
Chask vasiatavas	Pin plunger type	294m/s ² (Contact distance: Max. 1 msec.)		
Shock resistance	Lever type	147m/s ² (Contact distance: Max. 1 msec.)		
Allowable operation	speed (No load)	0.1 to 1,000 mm/s		
Max. switching frequ	ency (No load)	300 cpm.		
Ambient temperature	9	-25°C to +85°C (Not freezing below 0°C)		

Remark: Test conditions are in accordance with JIS C 4505.

3. Operating characteristics

Actuator	Operating force, Max.	Release force, Min.	Pretravel, Max. mm	Movement differential, Max. mm	Overtravel, Min. mm	Operating position, mm
Pin plunger	1.47 N	0.064 N	0.7	0.2	0.3	8.4±0.3
Short hinge lever	0.59 N	0.015 N	2.5	0.8	0.6	8.8±0.8
Hinge lever	0.54 N	0.013 N	2.8	1.0	0.8	8.8±0.8
Long hinge lever	0.44 N	0.0098 N	3.5	1.2	1.2	8.8±1.2
Simulated roller lever	0.54 N	0.013 N	2.8	1.0	0.8	11.65±0.8
Roller lever	0.59 N	0.015 N	2.5	0.8	0.6	14.5±0.8

DIMENSIONS

The same size as the standard FS/FS-T switches. Please refer to "FS/FS-T switches pages" or our web site. URL: http://www.nais-e.com/





RoHS Directive compatibility information http://www.nais-e.com/

HIGH CAPACITY, LONG LIFE SUBMINIATURE SWITCH



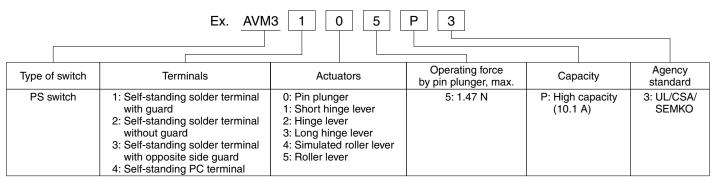
FEATURES

- 10.1 Amp. high contact capacity is available
- Long life
- Precise operating position (±0.25mm: Pin plunger type)
- Flux-resistant construction with integrally molded terminals
- In-line terminals make soldering works easy
- UL/CSA/(VDE)/SEMKO approved

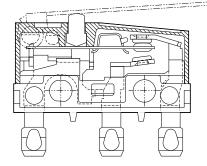
TYPICAL APPLICATIONS

- Heaters
- Electric rice cookers
- Copiers
- Printers
- Facsimiles
- Vending machines
- Measuring equipment
- Audio equipment

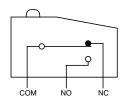
ORDERING INFORMATION



CONSTRUCTION

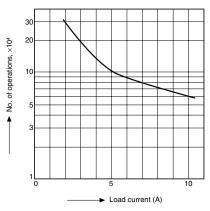


CONTACT ARRANGEMENT: SPDT



DATA

Electrical life curve



AVM3

PRODUCT TYPES

			Par	t No.	
Contact	Actuator	Se	Self-standing solder terminal		
	Actualor	Without guard	With guard	With opposite side guard	Self-standing PC terminal
Gold-clad	Pin plunger	AVM3205P3	AVM3105P3	AVM3305P3	AVM3405P3
	Short hinge lever	AVM3215P3	AVM3115P3	AVM3315P3	AVM3415P3
	Hinge lever	AVM3225P3	AVM3125P3	AVM3325P3	AVM3425P3
	Long hinge lever	AVM3235P3	AVM3135P3	AVM3335P3	AVM3435P3
	Simulated roller lever	AVM3245P3	AVM3145P3	AVM3345P3	AVM3445P3
	Roller lever	AVM3255P3	AVM3155P3	AVM3355P3	AVM3455P3

SPECIFICATIONS

1. Contact rating

Resistive load (cos $\phi = 1$)	10.1A, 250V AC

2. Characteristic	s
-------------------	---

Europete el life	Electrical	Min. 5×10^4 (at 20 cpm) (O.T. max.)	
Expected life	Mechanical	Min. 3×10^7 (O.T.: Specified value), at 60 cpm	
	Between terminals	1,000 Vrms for 1 min. (at 10 mA)	
Dielectric strength	Between terminals and other exposed metal parts	2,000 Vrms for 1 min. (at 10 mA)	
Stiength	Between terminals and ground	2,000 Vrms for 1 min. (at 10 mA)	
Insulation resis	tance	Min. 100MΩ (at 500V DC)	
Contact resista	nce (initial)	Max. 50mΩ (By voltage drop, 1A 6 to 8V DC)	
Allowable opera	ating speed (at no load)	0.1 to 1,000 mm/sec.	
Max. operating	cycle rate (at no load)	300 cpm	
Ambient tempe	rature	-25 to +85°C (Not freezing below 0°C)	
Unit weight		Approx. 2g	
Contact materia	al	AgNi alloy	

3. Operating characteristics

Actuator	Operating force, Max.	Release force, Min.	Pretravel, Max. mm	Movement differential, Max. mm	Overtravel, Min. mm	Operating position mm
Pin plunger	1.47 N	0.20 N	0.6 mm	0.1 mm	0.4 mm	8.4±0.25 mm
Short hinge lever	0.59 N	0.039 N	2.5 mm	0.5 mm	0.8 mm	8.8±0.8 mm
Hinge lever	0.54 N	0.034 N	2.8 mm	0.8 mm	1.2 mm	8.8±0.8 mm
Long hinge lever	0.44 N	0.029 N	3.5 mm	1.0 mm	1.6 mm	8.8±1.2 mm
Simulated roller lever	0.54 N	0.034 N	2.8 mm	0.8 mm	1.2 mm	11.65±0.8 mm
Roller lever	0.59 N	0.039 N	2.5 mm	0.5 mm	0.8 mm	14.5±0.8 mm

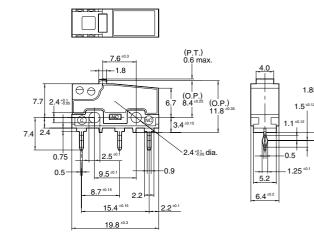
1.85 ±0.2

DIMENSIONS

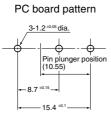
1. Self-standing PC terminal (Without guard)

Pin plunger





mm General tolerance: ±0.25



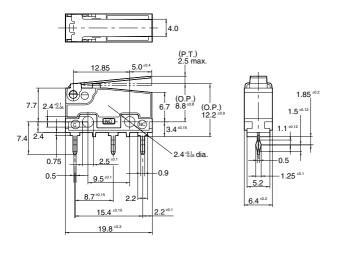
Pretravel, Ma	0.6				
Movement di Max. mm	0.1				
Overtravel, N	0.4				
Operating position	Distance from mounting hole, mm	8.4±0.25			

AVM3

mm General tolerance: ±0.25

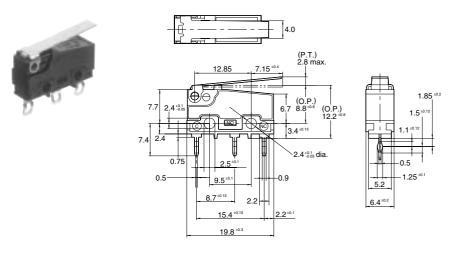
Short hinge lever





Pretravel, Ma	2.5		
Movement differential, Max.mm		0.5	
Overtravel, N	Overtravel, Min mm		
Operating position	Distance from mounting hole, mm	8.8±0.8	

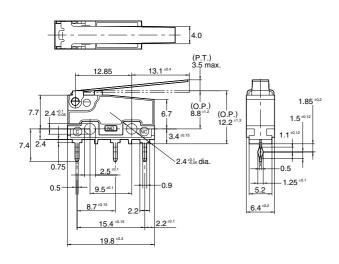
Hinge lever



Pretravel, Ma	Pretravel, Max. mm		
Movement di Max. mm	0.8		
Overtravel, N	Overtravel, Min mm		
Operating position	Distance from mounting hole, mm	8.8±0.8	

Long hinge lever





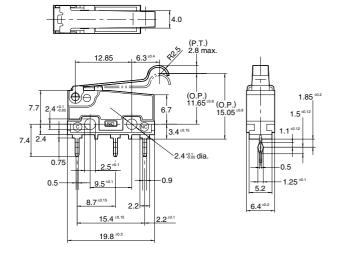
Pretravel, Ma	ax. mm	3.5
Movement d Max. mm	1.0	
Overtravel, N	1.6	
Operating position	Distance from mounting hole, mm	8.8±1.2



Simulated roller lever

mm General tolerance: ±0.25



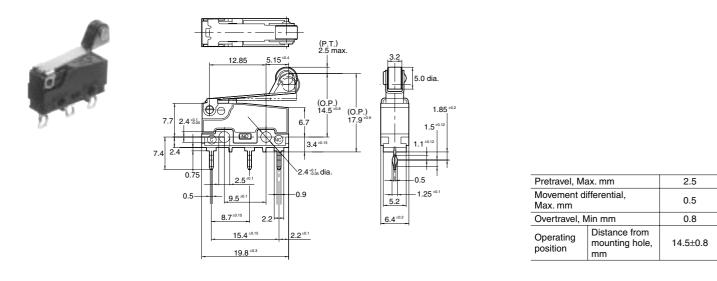


Pretravel, Ma	2.8				
Movement d Max. mm	0.8				
Overtravel, N	1.2				
Operating position Distance from mounting hole, mm		11.65±0.8			

With opposite

8*

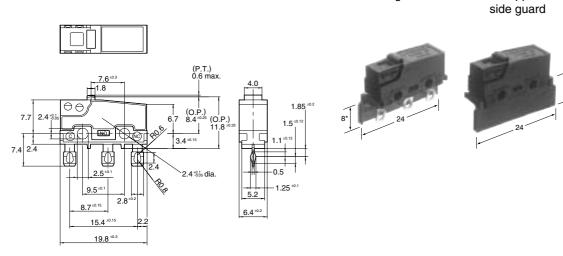
Roller lever



2. Self-standing solder terminal

Pin plunger





* The height from the center of mounting hole to the edge of guard.

With guard



NOTES

1. Fastening of the switch body

1) Use flat filister head M2.3 screws to mount switches with less than a 0.29 N·m torque. Use of screws washers or adhesive lock is recommended to prevent loosening of the screws.

2) Check insulation distance between ground and each terminal.

3) When the operation object is in the free position, force should not be applied directly to the actuator or pin plunger from vertical direction to the switch.

4) In setting the movement after operation, the over-travel should be set more than 70% as a standard. Setting the movement at less than 70% of O.T. may cause troubles such as miscontact and welding due to small contact force of the switch.

5) For a lever type, the force from the reverse and side to the operation direction should not be applied.

2. Soldering operations

For manual soldering:

Soldering should be accomplished in less than 3 seconds, with a 60 watt iron. Care should be taken not to apply force to the terminal during soldering. For automatic soldering:

Soldering should be done less than 6 seconds in 260°C soldering bath or less than 3 seconds in 350°C soldering bath. Terminal portions should not be moved within 1 minute after soldering. Also no tensile strength of lead wires should be applied to the terminals.

3. Selection of the switch

When specifying the switch, allow $\pm 20\%$ to the listed operating characteristics. **4. Environment**

4. Environment Avoid using the switches in the following conditions;

In corrosive gases, such as silicon gas

• In a dusty environment

5. Cautions regarding use

When switching low-level circuits (6V DC 5mA, 12V DC 2mA, 24V DC 1mA), AV, AV3/AVT3, AVL3 Au clad contact type switches are recommended. When used to switch inductive loads (relays, solenoids, buzzers, etc.), it is recommended that a proper spark quench circuit is inserted in the switch to prevent contact faults caused by electric arcs. Care should be taken that occurrence in AC load possibly shorten the expected life.

6. Quality check under actual loading conditions

To assure reliability, check the switch under actual loading conditions. Avoid any situation that may adversely affect switching performance.









S Model Switch Connector Type

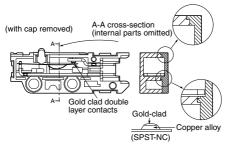


FEATURES

• Using a connector for connections significantly improves operation effectiveness.

Applicable connector:

- XA connector produced by JST Mfg. Co., Ltd.
- Contact: SXA-001T-P0.6 - Housing: XAP-02V-1
- Contact reliability is achived by simple dust prevension guard and gold-clad double layer contacts

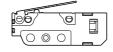


RoHS Directive compatibility information http://www.nais-e.com/ • The contact arrangement is available in two types, the SPST-NC and the SPST-NO.

• The lever position is available in two types.

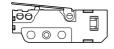
Standard lever position

"Standard lever position" refers to a position in which the lever is installed with the plunger close to the reference.



Backward lever position

"Backward lever position" refers to a position in which the lever is installed with the plunger far away from the reference.



TYPICAL APPLICATIONS

 Detection of vending machine condition whether cans are out of stock

- Ball detection of pinball game machine
- PPC (Plain Paper Copier)
- LBP (Laser Beam Printer)

ORDERING INFORMATION

		Ex. AV6 2	2 2 12	64	
Type of switch	Contact arrangement	Actuators	O.F. (by pin plunger)	Lever position	Contacts
AV6: CS switch	2: SPST-NC 3: SPST-NO	0: Pin plunger 2: Hinge lever 4: Simulated roller lever 5: Roller lever	2: 0.50 N 5: 1.50 N	Nil: Standard 12: Backward	64: Gold clad double layer

Remarks: 1. Standard packing Inner carton: 100 pcs. Outer carton: 1,000 pcs.

2. When ordering UL, CSA and TÜV approved types, please attach suffix "3" to the part no.

PRODUCT TYPES

1. Lever	position:	Standard
----------	-----------	----------

Operating force, Max.	Contact arrangement		
	SPST-NC	SPST-NO	
0.50N	AV620264	AV630264	
1.50N	AV620564	AV630564	
0.20N	AV622264	AV632264	
0.50N	AV622564	AV632564	
0.20N	AV624264	AV634264	
0.50N	AV624564	AV634564	
0.20N	AV625264	AV635264	
0.50N	AV625564	AV635564	
	0.50N 1.50N 0.20N 0.50N 0.20N 0.50N 0.20N 0.20N	Operating force, Max. SPST-NC 0.50N AV620264 1.50N AV620564 0.20N AV622264 0.50N AV622264 0.50N AV622264 0.50N AV624264 0.20N AV624264 0.50N AV624564 0.50N AV624264 0.20N AV624564 0.20N AV625264	

Remarks: 1. When ordering UL, CSA and TÜV approved (under application) types, please attach suffix "3" to the part no.

2. Lever position: Backward

Actuator		Contact arrangement		
Actuator	Operating force, Max.	SPST-NC	SPST-NO	
	0.35N	AV62221264	AV63221264	
Hinge lever	1.00N	AV62251264	AV63251264	
Circulated valley laws	0.35N	AV62421264	AV63421264	
Simulated roller lever	1.00N	AV62451264	AV63451264	
Dellerier	0.35N	AV62521264	AV63521264	
Roller lever	1.00N	AV62551264	AV63551264	

Remarks: 1. When ordering UL, CSA and TÜV approved (under application) types, please attach suffix "3" to the part no.

SPECIFICATIONS

1. Contact rating

Contact	Voltage	Resistive load (cos $\phi \doteq 1$)
	30[V] DC	0.1[A]
Gold clad double layer	5[V] DC	1[mA] Low-level circuit rating

2. Characteristics

		I				
Expected Mechanical		Min. 5 × 10⁵ (at 60 cpm) (O.T. max.)				
life	Electrical (Rated load)	Min. 2 × 10⁵ (at 20 cpm) (O.T. max.)				
Insulation resistance		Min. 100MΩ				
	Between terminals	1,000 Vrms for 1 min.				
Dielectric strength	Between terminals and other exposed metal parts	1,500 Vrms for 1 min.				
	Between terminals and ground	1,500 Vrms for 1 min.				
Contact resistance (initial)		100M Ω max. (by voltage drop 0.1A 6 to 8 VDC) Value includes the resistance between the connector and the lead (#AWG28, length: 50 mm)				
Viblation resistance		10 to 55 Hz at single amplitude of 0.75mm (Contact opening: max. 1msec.)				
Shock resistance		Applied shock 1.50N type: Min.300m/s ² {Contact opening: Max. 1msec.} 0.50N type: Min.150m/s ² {Contact opening: Max. 1msec.}				
Connector insertion force		Max. 20N (inserted in removal direction)				
Connector holding force		Min. 20N (extracted by static load, in removal direction)				
Connector removal operating times		Max. 5 times (in removal direction)				
Allowable operating speed (No load)		0.1 to 1,000 mm/s (at pin plunger)				
Max. operating cycle rate (No load)		300 cpm				
Ambient temperature		-25 to +85°C (No freezing and condensing)				
Unit weight		Approx. 2.5g (pin plunger type)				

3. Operating characteristics

1) Lever position: Standard

Type of actuator	Operating force, Max.	Release force, Min.	Pretravel, Max. mm	Movement differential, Max, mm	Overtravel, Min. mm	Operating position, mm
Pin plunger	0.50N	0.04N	0.6	0.1	0.4	8.4±0.3
	1.50N	0.25N				
Hinge lever	0.20N	0.02N	2.6	0.8	1.2	10.0±0.8
	0.50N	0.06N				
Simulated roller lever	0.20N	0.02N	2.6	0.8	1.2	12.2±0.8
	0.50N	0.06N				
Roller lever	0.20N	0.02N	2.6	0.8	1.2	15.7±0.8
	0.50N	0.06N				

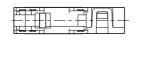
2) Lever position: Backward

Type of actuator	Operating force, Max.	Release force, Min.	Pretravel, Max. mm	Movement differential, Max, mm	Overtravel, Min. mm	Operating position, mm
Hinge lever	0.35N	0.03N	- 1.4	0.6	0.7	9.2±0.6
	1.00N	0.10N{				
Simulated roller lever	0.35N	0.03N	1.4	0.6	0.7	11.3±0.6
	1.00N	0.10N				
Roller lever	0.35N	0.03N	1.4	0.6	0.7	14.9±0.6
	1.00N	0.10N				

DIMENSIONS

1. Pin plunger





Ð

2.4 +0.05

7.6

6

29.2

2.4 -0.1

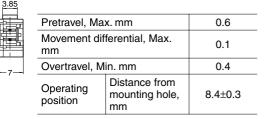
-5.7 - 9.5^{±0.0€}

Pin plunger type P.T 0.6 max.

Pin plunger type O.P 10 8.4^{±0.3}

10.0 7.7

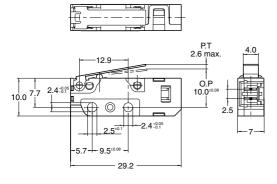
Base line



mm General tolerance: ±0.25

2. Hinge lever Lever position: Standard

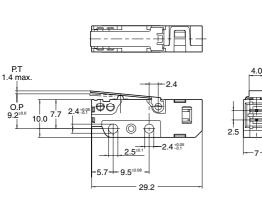




Pretravel, Ma	2.6	
Movement dif	0.8	
Overtravel, M	1.2	
Operating position	Distance from mounting hole, mm	10.0±0.8

Lever position: Backward

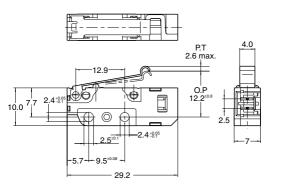




Pretravel, Ma	1.4	
Movement dif	0.6	
Overtravel, M	0.7	
Operating position	Distance from mounting hole, mm	9.2±0.6

3. Simulated roller lever Lever position: Standard

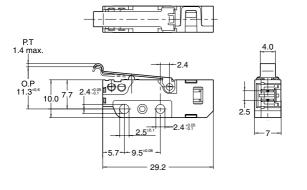




Pretravel, Ma	2.6				
Movement di mm	0.8				
Overtravel, N	1.2				
Operating position	12.2±0.8				

Lever position: Backward

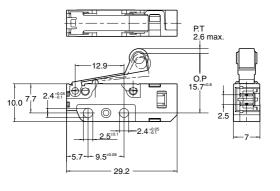




Pretravel, Ma	1.4		
Movement dif	0.6		
Overtravel, M	0.7		
Operating position	Operating Distance from		

4. Roller lever Lever position: Standard

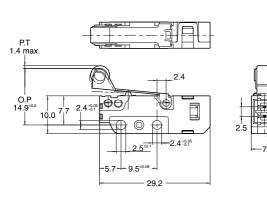




Pretravel, Ma	2.6	
Movement dit	0.8	
Overtravel, M	1.2	
Operating position	15.7±0.8	

Lever position: Backward





Pretravel, Ma	Pretravel, Max. mm			
Movement dif mm	0.6			
Overtravel, M	Overtravel, Min. mm			
Operating position	14.9±0.6			

AV6

NOTES

1. Fastening of the switch body

1) Use flat filister head M2.3 screws to mount switches with less than a 0.29N·m torque. Use of screws washers or adhesive lock is recommended to prevent loosening of the screws.

2) Check insulation distance between ground and each terminal.

3) When the operation object is in the free position, force should not be applied directly to the actuator or pin plunger. Also force should be applied to the pin plunger from vertical direction to the switch.

4) In setting the movement after operation, the over-travel should be set more than 70% as a standard.With the lever type, do not apply excessive force in the direction opposite

to the movement, or from the horizontal direction.

5) For a lever type, the force from the reverse to the operation direction should not be applied.

2. About the connector

1) The connector on the AV6 switch is designed to fit with the XA connector produced by JST Mfg. Co., Ltd. Do not use any connector other than the specified connector, or solder the terminals directly.

2) Make sure leads are arranged so that no constant force is applied to them when the connectors are mated.

3) Keep the connector straight when inserting it. If it is inserted at an angle, it may snag near the entrance, or it may be inserted too forcefully.

4) Problems thought to be caused by the XA connector, which is specified as conforming to the AV6 switch connector, are not covered by the warranty. Please contact JST Mfg., Co., Ltd. and request cooperation in resolving the problem.

3. Selection of the switch

When specifying the switch, allow $\pm 20\%$ to the listed operating characteristics.

4. Environment

Avoid using the switches in the following conditions;

In corrosive gases, such as silicon gasIn a dusty environment

When cleaning the switch, use a diluted form of a neutral cleaning agent. Using acidic or alkali solvents can adversely affect the performance of the switch.

5. Precautions concerning circuits

The AV6 switch is designed specifically for low-voltage, low-current loads. Avoid using it at loads that exceed the resistive load.

6. Quality check under actual loading conditions

To assure reliability, check the switch under actual loading conditions. Avoid any situation that may adversely affect switching performance.

ULTRA-MINIATURE SWITCHES WITH HIGH PRECISION



AH1 (FJ)

Panasonic

ideas for life

FEATURES

• Integrally molded terminal block prevents soldering flux from entering into housing

- Compact size minimizes size of equipment
- Flat terminal shape makes
- soldering easy
- Low-level circuit type available
- Self-standing PC board terminal type
 available

TYPICAL APPLICATIONS

- Computer mouse
- Charger unit for mobile phone
- Detection of key position for

automobiles

RoHS Directive compatibility information http://www.nais-e.com/

ORDERING INFORMATION

	Ex. AH 1		61 9		
Product Name	Terminal	Operating force by pin plunger (max.)	Actuator	Contact	Agency standard
FJ	4: 2.0 mm Self-standing PC board terminal with stand off 5: Straight PC board terminal with stand off 6: 2.0 mm solder terminal with stand off 7: 2.0 mm PC board right angle terminal 8: 2.0 mm PC board left angle terminal	6: 1.47 N with stand off 8: 0.74 N with stand off	 Pin plunger Hinge lever Simulated roller lever 	Nil: AgNi alloy 61: AgNi alloy + Gold-clad	9: UL/CSA

Remark: 2.0 mm PC board terminal straight type is available. For details, please consult us.

PRODUCT TYPES

The color of:

Color Type	Body	Сар	Plunger
Standard	Black	Black	White
Low-level circuit	Black	Black	Red

1. Self-standing PC board terminal

Actuators	Operating force,	Standard (AgNi alloy contact)	Low-level circuit (AgNi alloy + Gold-clad contact)
	Max.	SPDT	SPDT
Die alveere	0.74 N	AH14809	AH1480619
Pin plunger 1.47	1.47 N	AH14609	AH1460619
	0.25 N	AH14829	AH1482619
Hinge lever	0.49 N	AH14629	AH1462619
	0.26 N	AH14849	AH1484619
Simulated roller lever	0.54 N	AH14649	AH1464619

AH1

2. Solder terminal

Actuators	Operating force,	Standard (AgNi alloy contact)	Low-level circuit (AgNi alloy + Gold-clad contact)
	Max.	SPDT	SPDT
Die alverer	0.74 N	AH16809	AH1680619
Pin plunger 1.47 N	1.47 N	AH16609	AH1660619
	0.25 N	AH16829	AH1682619
Hinge lever	0.49 N	AH16629	AH1662619
	0.26 N	AH16849	AH1684619
Simulated roller lever	0.54 N	AH16649	AH1664619

3. Straight PC board terminal

Actuators	Operating force,	Standard (AgNi alloy contact)	Low-level circuit (AgNi alloy + Gold-clad contact)
	Max.	SPDT	SPDT
Pin plunger	0.74 N	AH15809	AH1580619
Pin plunger	1.47 N	AH15609	AH1560619
Hinge lever	0.25 N	AH15829	AH1582619
Hinge lever	0.49 N	AH15629	AH1562619
Simulated roller lever	0.26 N	AH15849	AH1584619
Simulated roller lever	0.54 N	AH15649	AH1564619

4. PC board terminal right angle

Actuators	Operating force, Max.	Standard (AgNi alloy contact)	Low-level circuit (AgNi alloy + Gold-clad contact)
	Max.	SPDT	SPDT
Pin plunger	0.74 N	AH17809	AH1780619
Pin plunger	1.47 N	AH17609	AH1760619
Hinge lever	0.25 N	AH17829	AH1782619
Hinge lever	0.49 N	AH17629	AH1762619
Simulated roller lever	0.26 N	AH17849	AH1784619
Simulated roller lever	0.54 N	AH17649	AH1764619

5. PC board terminal left angle

Actuators	Operating force,	Standard (AgNi alloy contact)	Low-level circuit (AgNi alloy + Gold-clad contact)
	Max.	SPDT	SPDT
Dia altra ant	0.74 N	AH18809	AH1880619
Pin plunger	1.47 N	AH18609	AH1860619
	0.25 N	AH18829	AH1882619
Hinge lever	0.49 N	AH18629	AH1862619
	0.26 N	AH18849	AH1884619
Simulated roller lever	0.54 N	AH18649	AH1864619

Remarks: 1. The appearance of right and left angle types are as below.

Right angle Left angle



Standard packing: 50 pcs./tube.
 Please consult us for the delivery schedule of PC board terminal SPST-NO type.

APPLICABLE CURRENT RANGE

Ourstaat	Applicable current range				Max. operating force for operation (at pin plunger)		
Contact	1 mA	0.1	A 1	A 3	А	0.74 N	1.47 N
Standard type		K		,		•	
(AgNi alloy)		K	<				•
Low level circuit type						•	
(AgNi alloy + Gold-clad)							•

SPECIFICATIONS

1. Contact rating (resistive load)

		Standard rating	Minimum rating		
Standard type	O.F. 0.74N	1A 125V AC, 1A 30V DC	_		
Standard type	O.F. 1.47N	3A 125V AC, 2A 30V DC	_		
Low-level circuit typ	e	0.1A 125V AC, 0.1A 30V DC	5mA 6V DC, 2mA 12V DC, 1mA 24V DC		
2. Characteristics	3				
Contact arrangeme	nt	Standard type	Low-level circuit type		
Expected life (Min. o Electrical (at rated	pperations) I load, 20 cpm) (O.T.: Max.)	3×10^4	10 ⁵		
Expected life (Min. operations) Mechanical (at 60 cpm) (O.T.: Specified value)			O.F. 0.74 N: 10 ⁶ O.F. 1.47 N: 5 × 10 ⁵		
Dielectric strength (initial) Between terminals Between terminals and other exposed parts Between terminals and ground		600 Vrms for 1 min. 1,500 Vrms for 1 min. 1,500 Vrms for 1 min.			
Insulation resistanc	e (Min. at 500V DC)	100 MΩ			
Initial contact resistance		Max. 30 m Ω (by voltage drop, 1A 6 to 8V DC)	Max. 100 mΩ (by voltage drop, 0.1A 6 to 8V DC)		
Allowable operating	speed (No load)	1 to 500	1 to 500 mm/sec.		
Max. operating cycl	e rate (No load)	120 cpm			
Ambient temperatur	e	-25 to +85°C (Not freezing below 0°C)			
Shock resistance (Pin plunger type)		Min. 294 m/s ² (Contact opening: Max. 1 msec.)			
Vibration resistance (Pin pluger type)		10 to 55 Hz at single amplitude of 0.75mm (Contact opening: Max. 1 msec.)			

3th digit of Part No.	Operating force, Max.	Release force, Min.	Pretravel, Max. mm	Movement differential, Max. mm	Overtravel, Min. mm	Operating position mm		
1	1.47 N	0.29 N			0.2	5.5±0.2 (Distance from mounting hole)		
6	0.47 N	0.20 N	0.5	0.5		0.12	0.25	7±0.3 (Distance from stand off) 5.5±0.2 (Distance from mounting hole)
8	0.74 N	0.098 N			0.25	7±0.3 (Distance from stand off) 5.5±0.2 (Distance from mounting hole)		

2) Hinge lever

3th digit of Part No.	Operating force, Max.	Release force, Min.	Pretravel, Max. mm	Movement differential, Max. mm	Overtravel, Min. mm	Operating position mm	
1	0.74 N	0.098 N				6.8±1.5 (Distance from mounting hole)	
6	0.49 N	0.049 N	2.1	2.1	0.5	0.55	8.3±1.2 (Distance from stand off) 6.8±1.0 (Distance from mounting hole)
8	0.25 N	0.025 N				8.3±1.2 (Distance from stand off) 6.8±1.0 (Distance from mounting hole)	

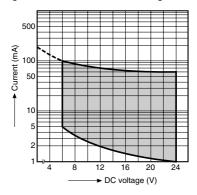
3) Simulated roller lever

3th digit of Part No.	Operating force, Max.	Release force, Min.	Pretravel, Max. mm	Movement differential, Max. mm	Overtravel, Min. mm	Operating position mm
6	0.54 N	0.039 N				11.0±1.2 (Distance from stand off) 9.5±1.0 (Distance from mounting hole)
8	0.26 N	0.020 N	2.1	0.5	0.5	11.0±1.2 (Distance from stand off) 9.5±1.0 (Distance from mounting hole)

DATA

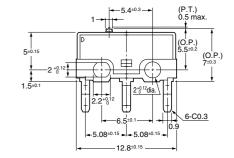
Gold-clad type

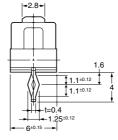
Range of low-level current voltage



DIMENSIONS

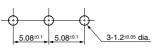
1. Self-standing PC board terminal (Standard type) Pin plunger





PC board pattern

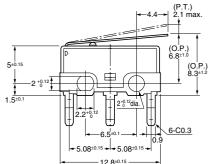
mm

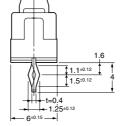


Pretravel, Ma	0.5	
Movement di	0.12	
Overtravel, N	0.25	
Operating	Distance from mounting hole, mm	5.5±0.2
position	Distance from standoff, mm	7±0.3

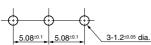
Hinge lever







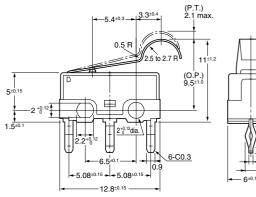
PC board pattern

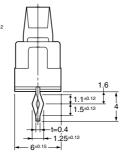


Pretravel, Ma	2.1	
Movement d	0.5	
Overtravel, N	0.5	
Operating	Distance from mounting hole, mm	6.8±1.0
position	Distance from standoff, mm	8.3±1.2

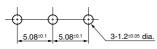
Simulated roller lever







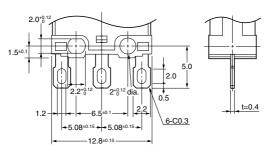
PC board pattern



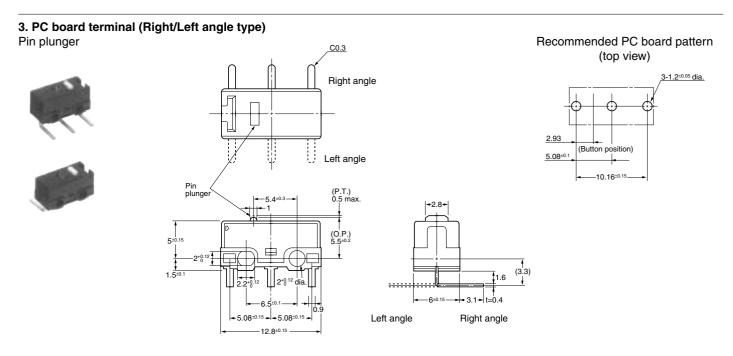
Pretravel, M	2.1	
Movement of	0.5	
Overtravel, I	0.5	
Operating	Distance from mounting hole, mm	9.5±1.0
position	Distance from standoff, mm	11.0±1.2

2. Solder terminal Pin plunger





Remark: As for other actuator types, dimensions are the same as those of corresponding standard PC board terminal type.



Remark: As for other actuator types, dimensions are the same as those of corresponding standard PC board terminal type.

NOTES

1. Fixing

1) Use 2mm mounting screws to attach switches with Max. 0.098 N·m torque. Use of screw washers or adhesive lock is recommended.

2) When the operation object is in the free position, force should not be applied directly to the actuator or to the pin plunger. Also force should be applied to the pin plunger from vertical direction to the switch.

3) In setting the movement after operation, the over-travel should be set from 70% to 100%. Setting the movement less than 70% may cause degrading of the electrical mechanical performance.

2. When specifying AH1 switches, allow $\pm 20\%$ to the listed operating and release forces.

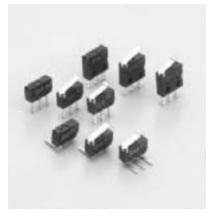
3. Soldering operation

1) For manual soldering: 18 W soldering iron, soldering completed within 3 seconds; do not apply force to the terminals.

2) For automatic soldering tank: 260°C immersion, completed within 5 seconds, 350°C immersion, completed within 3 seconds.

4. When switching low-level circuits, AH1 low-level circuit type is recommended.





ONE OF THE SMALLEST SNAP-ACTION SWITCHES IN THE WORLD

AV4 SWITCHES

FEATURES

• Superminiature type, light-weight snap action switch PC board terminal type

• Mechanical life of 300,000 operations

Stainless steel plated silver or gold is

• Switches can be mounted close together in any directions

(0.2g)



Solder terminal type with mounting holes (0.3g)

used for actuating spring

minimum



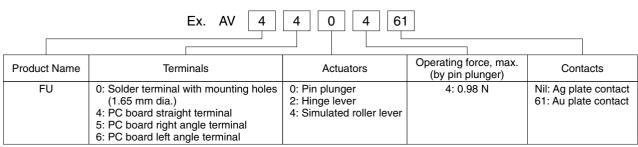
mm

TYPICAL APPLICATIONS

Compact visual equipment
Camera, portable VCR
Small-sized audio equipment
Cassette tape recorder, Car stereo
Office automation equipment
Light pen for personal computer, floppy
disc apparatus, printer, computer

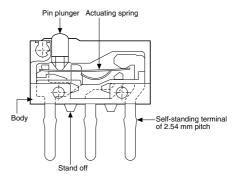
RoHS Directive compatibility information http://www.nais-e.com/

ORDERING INFORMATION

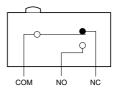


CONSTRUCTION

PC board straight terminal type



CONTACT ARRANGEMENT



PRODUCT TYPES

		Actuator Operating	Туре No.					
Type of contacts	Actuator			Solder terminal				
	Actuator	force, Max.	Straight terminal	Angle terminal	Reverse angle terminal	with mounting holes		
O	Pin plunger	0.98 N	AV4404	AV4504	AV4604	AV4004		
Silver plated contact type	Hinge lever	0.25 N	AV4424	AV4524	AV4624	AV4024		
type	Simulated roller lever	0.29 N	AV4444	AV4544	AV4644	AV4044		
Gold plated contact type	Pin plunger	0.98 N	AV440461	AV450461	AV460461	AV400461		
	Hinge lever	0.25 N	AV442461	AV452461	AV462461	AV402461		
	Simulated roller lever	0.29 N	AV44461	AV454461	AV464461	AV404461		

SPECIFICATIONS

1. Contact rating

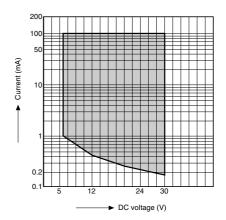
Type of contact	Resistive load ($\cos\phi = 1$)
Silver plated contact	0.5A 30V DC
Gold plated contact	0.1A 30V DC

2. Characteristics

		Items	Characteristics	
	Mechanical		Min. 3 × 10 ⁵ operations (at 60 cpm)	
Life	Flootrical	Silver plated contact	Min. 2 × 10 ⁴ operations (0.5A 30V DC; at 20 cpm)	
	Electrical	Gold plated contact	Min. 2 × 10 ⁵ operations (0.1A 30V DC; at 20 cpm)	
Insulation re	esistance		Min. 100 M Ω (250V DC by insulation resistance meter)	
	Between non-	continuous terminals	500V AC for 1 min.	
Voltage withstand	Between each	terminal and other exposed metal parts	500V AC for 1 min.	
withstand	Between each	terminal and ground	500V AC for 1 min.	
Vibration resistance Pin plunger type		Pin plunger type	10 to 55 Hz at single amplitude of 0.75mm (contact opening: max. 1 mse	
vibration re	sistance	Lever type	10 to 55 Hz at single amplitude of 0.15mm (contact opening: max. 1 msec.)	
		Pin plunger type	Min. 294m/s ² (contact opening: max. 1 msec.)	
Shock resis	tance	Lever type	Min. 147m/s ² (contact opening: max. 1 msec.)	
Contact res	istance (initial va	alue)	Max. 200 mΩ (by YHP4328A)	
Allowable o	peration speed		0.1mm/s to 500mm/s (pin plunger type)	
Mechanical max. switching frequency		frequency	60 operations/min.	
Ambient temperature			-25 to +80°C (Not freezing below 0°C)	
Unit weight			PC board terminal type: Approx. 0.2g Solder terminal with mounting holes type: Approx. 0.3g	

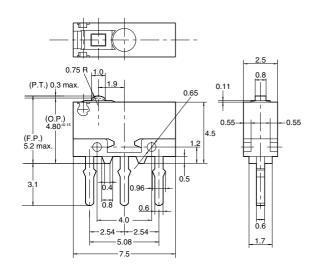
DATA

Gold plate contact type Range of low-level current and voltage (Reference only)



AV4 DIMENSIONS

1. PC board terminal Straight terminal Pin plunger type



mm General tolerance: ± 0.15

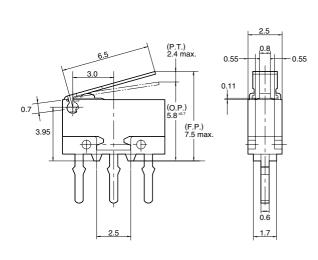
PC board pattern



Pretravel	0.3 max.
Movement Differential	0.1 max.
Overtravel	0.1 min.
Operating Position	4.8±0.15
Free Position	5.2 max.

Hinge lever type



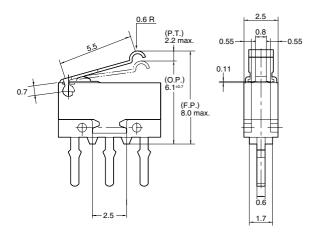


Pretravel	2.4 max.
Movement Differential	0.7 max.
Overtravel	0.4 min.
Operating Position	5.8±0.7
Free Position	7.5 max.

Note: All other dimensions are the same as those of pin plunger type.

Simulated roller lever type





Pretravel	2.2 max.
Movement Differential	0.7 max.
Overtravel	0.3 min.
Operating Position	6.1±0.7
Free Position	8.0 max.

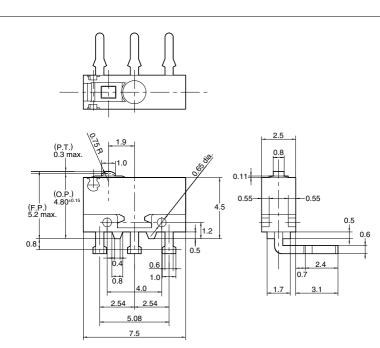
Note: All other dimensions are the same as those of pin plunger type.

mm General tolerance: ±0.15

2. Angle terminal Right angle terminal

Pin plunger type



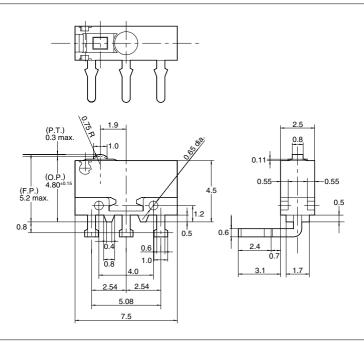


Pretravel	0.3 max.
Movement Differential	0.1 max.
Overtravel	0.1 min.
Operating Position	4.8±0.15
Free Position	5.2 max.

Note: All other dimensions of hinge lever type and simulated roller lever type are the same as those of straight terminal types.

Left angle terminal Pin plunger type





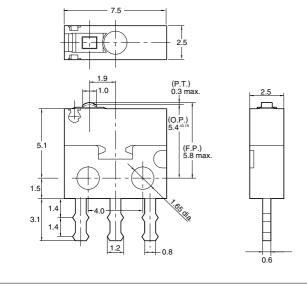
Pretravel	0.3 max.
Movement Differential	0.1 max.
Overtravel	0.1 min.
Operating Position	4.8±0.15
Free Position	5.2 max.

Note: All other dimensions of hinge lever type and simulated roller lever type are the same as those of straight terminal types.

3. Solder terminal with mounting holes

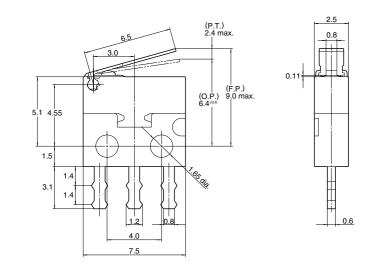
Pin plunger type





0.3 max.
0.1 max.
0.1 min.
5.4±0.15
5.8 max.

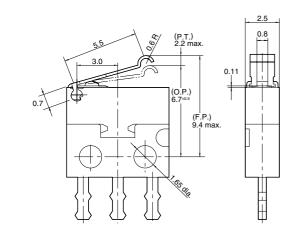
Hinge lever type



2.4 max.
0.7 max.
0.4 min.
6.4±0.6
9.0 max.

Note: All other dimensions are the same as those of pin plunger type.

Simulated roller lever type



Pretravel	2.2 max.
Movement Differential	0.7 max.
Overtravel	0.3 min.
Operating Position	6.7±0.5
Free Position	9.4 max.

Note: All other dimensions are the same as those of pin plunger type.

NOTES

1. Mounting

1) After mounting and wiring, the insulation distance between ground and each terminal should be confirmed as sufficient.

2) When the operation object is in the free position, force should not be applied to the actuator or to the pin plunger. Also force should be applied to the pin plunger from vertical direction to the switch. 3) In setting the movement after operation, the over-travel should be set within the range of the specified O.T.

value.

4) In fastening the switch body, use the M1.4 screw, with tightening torque of not more than 0.098 N·m.

2. Soldering

1) Hand soldering should be accomplished in less than 5 seconds with an iron below 18 watts. Keep the soldering tip temperature less than 320°C. Avoid applying force to the terminals.

2) Terminal portion must not be moved within 1 minute after soldering. Also no tensile strength of lead wires should be applied to the terminals.

3) When using the angle terminal type, insert an insulation separator between the switch body and the printed circuit board (Insulation separator 0.2 to 0.4mm thick) to prevent the soldering flux from flowing under the PC board.

3. Cleaning

As AV4 switch is not completely sealed construction, avoid cleaning.

4. Selection of switch

When specifying AV4 switches, allow $\pm 20\%$ to the listed operating characteristics.

5. Avoid using and keeping switches

- in the following conditions:
- In corrosive gases
- In a dusty environment

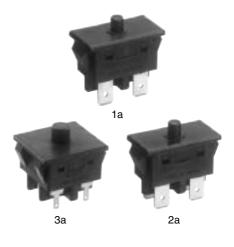
 Where silicon atmosphere prevails 6. When switching low-level circuits

(max. 100 mA), gold plate contact types are recommended.

7. When using the lever type, avoid applying force from the reverse and side direction of actuating.

mm General tolerance: ±0.15





RoHS Directive compatibility information http://www.nais-e.com/

SAFETY INTERLOCK SWITCH SMALL SIZE & LIGHT FORCE



FEATURES

Constructed with dual restoration springs and double cut-off for safety
Contact gap of greater than 4mm (Conforming to IEC 950)

• As for 3 Form A type, combination of power contact and signal contact is available

• UL/CSA/SEMKO/T V/VDE approved

TYPICAL APPLICATIONS

• Door interlock of copiers, printers, facsimiles

• Door interlock of other compact appliances

We have introduced Cadmium free type products to reduce the material which is not good for our environment. (The suffix "F" should be added to the part number.) If you are still using Cadmium containing parts, which don't have "F" on the suffix of the part number, please use Cadmium free parts from now on. The life of the Cadmium free parts may be shorter than the Cadmium containing parts based on the load condition, so please evaluate the Cadmium free parts with your actual

ORDERING INFORMATION

	Ex. AG	×	F	
Product Name	Contact arrangement	Capacity and mounting method	Terminals	Contact
GX	 1: 1 Form A Power switching contact 2: 2 Form A Power switching contact 3: 3 Form A Power switching contact 6: 1 Form A Power switching contact and 2 Form A Signal switching contact 7: 2 Form A Power switching contact and 1 Form A Signal switching contact 	0: Standard type 10.1 A (Snap-in mounting)	 5: .250 Quick-connect terminal (O.T. 2 mm) 6: .250 Quick-connect terminal (O.T. 4 mm) 	F: Cadmium free

PRODUCT TYPES

Rating Overtravel (O.T.)		Contact arrangement		Switching timing		Part number
Raing	Min. mm	Contact arrangement		1st ON	2nd ON	Part number
	0	1 Form A Power switching contact		_	_	AGX105F
	2	2 Form A Power switching contact		_	_	AGX205F
		1 Form A Power switching contact 2 Form A Power switching contact		—	—	AGX106F
				—	—	AGX206F
Standard type 10.1A 250V AC 4	AC		3 Form A Power switching contact	3a power	_	AGX306F
		1 Form A Power switching contact 2 Form A Signal switching contact	1a power	2a signal	AGX606F	
			2 Form A Power switching contact 1 Form A Signal switching contact	2a power	1a signal	AGX706F

AGX SPECIFICATIONS

1. Contact rating

Number of contact	Resistive load $(\cos \phi \Rightarrow 1)$	Motor load* (EN61058-1) ($\cos \phi \doteq 0.6$)
Standard type power switching contact	10.1A 125V AC 10.1A 250V AC 6A 30V DC 3A 48V DC (3 Form A type only)	3A 125V AC 3A 250V AC
Signal switching contact (3 Form A only)	0.1A 48V DC Contact Low-level circuit: 1mA 5V DC	_

Remark: Motor load designates an inrush current switching capability of 6 times the indicated rating

2. Characteristics

Туре		Standard type		
Expected	Mechanical (at 60 cpm)	10 ⁶ min.		
life	Electrical (at 20 cpm, operating speed: 10mm/sec.)	10⁵ (at 10.1A 250V AC)		
Insulation I	resistance	100MΩ at 500V DC		
	Between terminals	2,000Vrms for 1 minute		
Dielectric strength	Between terminals and other exposed metal parts	2,500Vrms for 1 minute		
	Between terminals and ground	2,000Vrms for 1 minute		
Initial conta	act resistance	100m Ω Max. (by voltage drop at 1A, 6 to 8V DC)		
Temperatu	re rise (terminal portion)	Initial 45 deg. Max., After test 55 deg. Max.		
Vibration resistance		10 to 55Hz at single amplitude of 0.75mm		
Shock resistance		Min. 294m/s ²		
Actuator strength		49N for 1 minute (For operating direction)		
Tensile ter	minal strength	Min. 147N (Pulling for operating direction)		
Allowable	operating speed	Min. 10 to 300mm/second		
Allowable	operating cycle rate	60 cpm		
Temperatu	re resistance	-40°C to -45°C: 48 hours, +80°C to +90°C: 48 hours		
Ambient temperature		-25°C to +85°C (Not freezing nor condensing)		
Flame reta	Irdancy	Min. UL 94V-1		
Tracking re	esistance (CTI)	Min. 175		
Contact ma	aterial	AgCuO alloy		

*Remark: Test condition and judgement are complying with "JIS C4505", "EN61058" and "UL1054".

3. Operating characteristics

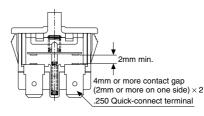
Contac arrangen		Part number	Operating force (O.F.) Max.	Total operating force (T.F) Max. Push button position: 2.4mm	Free position (F.P.) Max. mm	Operating position (O.P.) mm	Total travel position (T.T.P.) mm	Over travel (O.T.) Min. mm
	1 Form A	AGX105	3.92 N	4.90 N	8	4.8±0.4	2.4	2.0
	2 Form A	AGX205	3.92 N	4.90 N	8	4.8±0.4	2.4	2.0
Standard type 10.1A 250V AC	1 Form A	AGX106	3.92 N	6.86 N	10	7.0±0.4	2.4	4.0
10.17(2007710	2 Form A	AGX206	3.92 N	6.86 N	10	7.0±0.4	2.4	4.0
	3 Form A	AGX306	2.94 N	5.88 N	10	7.0±0.4	2.4	4.0

Remark: With the 3 Form A type sequence operation type, the specifications for the contact where the operation position turns ON first are as per the above table. However, the specifications for the contact where the operation position turns ON later are delayed by approximatery 0.8 mm compared with the above table.

CONSTRUCTION

Dual safety construction

- Dual restoration spring
- Double cut-off type



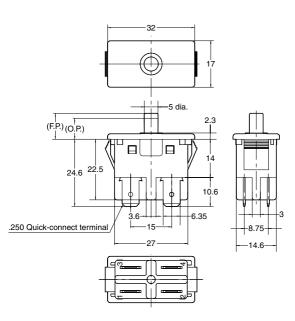
DIMENSIONS

1 Form A



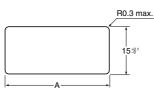
2 Form A





mm General tolerance: ±0.4

Hole cutting dimension



Panel thickness	1.0 to 1.75	1.75 to 2.5
Dimension A	30.2 ^{+0.1}	$30.5^{+0.1}_{-0}$

(Copper is standard as panel material)

Remark: 1 Form A type does not have terminal No.1 nor No.2

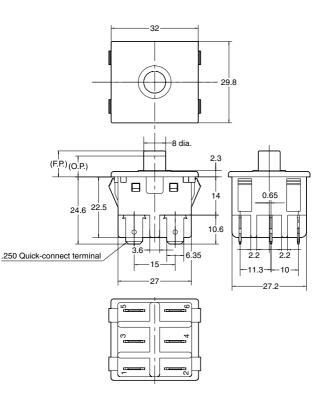
3 Form A



Power switching contact



Signal switching contact



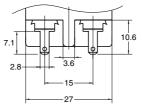
Hole cutting dimension



Panel thickness	0.8 to 1.75	1.75 to 2.5
Dimension A	30.2 ^{+0.1}	$30.5^{+0.1}_{-0}$

(Copper is standard as panel material)

• Signal switching contact



Remark: Power switching contact type has .250 Quick-connect terminal and signal switching contact type has .110 Quick-connect terminal.

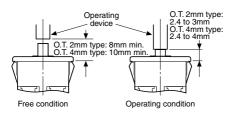
AGX

NOTES

1. Switch mounting

Mount the switch with the hole cutting dimensions shown in the drawing.

2. Adjustment of the operating device: With respect to the position of the operating device and the switch body, set the position as indicated in the condition on the right. If this condition is exceeded, the mechanical and electrical performance will be impaired. In addition, the force applied by the operating device should be in a perpendicular direction. Even if the pushbutton is used in the full total travel position, there will be no influence on the life of the switch.



REFERENCE 1. Outline of UL1054 test

Overload test Standard type: 12.5A 250V AC (Power factor 0.75 to 0.8) Endurance test Standard type: 10A 250V AC (Power factor 0.75 to 0.8) After testing, temperature rise of terminals should be less than 30°C and no abnormality should be observed in characteristics.

3. Confirming insulating distance

Before mounting and wiring, the insulating distance between terminals and between the terminals and ground should be checked for assurance of proper distance. With respect to the terminal connections, it is recommended that receptacles with insulating sleeves or "Positive Lock Connector*" be used. Also consideration should be given to the wiring not to apply force to the terminal section normally.

*Registered by AMP, Ltd. 4. Regarding fastening lead wires to terminals

Use .250 receptacle (terminal thickness 0.8mm) or .110 receptacle (terminal thickness 0.5mm) should be used for connection. Make sure the sockets are straight. If they are skewed, the terminals will require excessive insertion force. The insertion force varies according to manufacturer's specifications. Check it for

the sockets you are using. 5. Material of the panel

Steel sheet is recommended as the panel material. When using soft material, confirm the condition for actual use.

6. Quality check under actual loading conditions

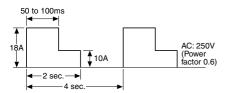
To improve reliability, check the switch under actual loading conditions. Avoid any situation that may adversely affect switching performance.

7. Avoid using and keeping switches in the following conditions.

- In corrosive gases
- In a dusty environment
- Where silicon atomosphere prevails

2. Outline of EN61058-1 test

After switching 25,000 times on the above load condition at both $85^{+5}_{0}^{\circ}$ C and $25\pm10^{\circ}$ C, temperature rise of terminals should be less than 55°C and no abnormality should be observed in characteristics.



INTRODUCTION OF CONNECTORS (made by Nippon Tanshi co.,Ltd)

1. For 2 Form A power switching contact type



Applicable AGX switch part No.: AGX205F, AGX206F

- * Housing
- Model number: N1620-4204
- * Receptacle
- Model numbers
- 17168-2 (for narrow wires, post-plated product) 17168-M2 (for narrow wires, wood veneer
- plated product)
- 172131-M2 (for thick wires)

2. For 2 Form A power switching contact type of 2 Form A power switching contact + 1 Form A signal switching contact



For 2 Form A power switching contact type of 2 Form A power switching contact type

Applicable AGX switch part No.: AGX706F * Housing Model number: N3220-4204 * Receptacle Model numbers 17901-M2, 17902-M2, 17903-M3 (wire size differences)

Remark: Please consult us if you need above connectors.





SAFETY INTERLOCK SWITCH CONSTRUCTED WITH DUAL RESTORATION SPRINGS

FEATURES

• 8mm or more is assured as insulation distance between contacts (Snap-in mounting 2 Form A and 3 Form A type)

• Durability of 100,000 times (10.1A 250V AC) is assured for UL interlock circuit

Constructed with easy-to-connect terminals

Terminal specifications is .250 Quick-Connect (based on DIN standards) Connection can be made with insulating sleeve on connecting lug

UL/CSA/VDE (ENEC) approved

TYPICAL APPLICATIONS

AV1 (G)

SWITC

91 🕃 🛞 IR

1. Office equipment

- Copiers
- Facsimiles
- Projectors
- 2. Home appliances
- Microwave ovens
- Refrigerators

We have introduced Cadmium free type products to reduce the material which is not good for our environment. (The suffix "F" should be added to the part number.) If you are still using Cadmium containing parts, which don't have "F" on the suffix of the part number, please use Cadmium free parts from now on. The life of the Cadmium free parts may be shorter than the Cadmium containing parts based on the load condition, so please evaluate the Cadmium free parts with your actual

RoHS Directive compatibility information http://www.nais-e.com/

ORDERING INFORMATION

Ex. AV1 4 6 5 3 F								
Type of switch	Contact arrangement	Mounting method	Agency standard	Contact				
AV1: GW switch	1: 3 Form A (contact gap: 8 mm) 2: 2 Form A (contact gap: 8 mm) 3: 2 Form A (contact gap: 6 mm) 4: 1 Form A 1 Form B 5: 1 Form B 6: 1 Form A	6: Screw mounting (10.1 A) 7: Snap-in mounting type (10.1 A) 8: Snap-in mounting type with button guard (10.1 A)	3: UL/CSA/VDE (ENEC) (10.1 A 250 V AC 1 × 10 ⁵)	F: Cadmium free				

PRODUCT TYPES

	Part number			
Mounting method	Button guard	Contact arrangement	Contact gap mm	Part number
		1 Form A	Min. 6	AV16653F
Corow mounting	Without	1 Form B	Min. 3	AV15653F
Screw mounting	without	1 Form A 1 Form B	Max. 3	AV14653F
		2 Form A	Min. 6	AV13653F
	Without	2 Form A	Min. 8	AV12753F
Snap-in mounting	vvitnout	3 Form A	Min. 8	AV11753F
	With	2 Form A	Min. 8	AV12853F
	vvitn	3 Form A	Min. 8	AV11853F

AV1 SPECIFICATIONS

1. Contact rating

No. of load	Resistive load $(\cos \phi \Rightarrow 1)$	VDE motor load $(\cos \phi \rightleftharpoons 0.6)$
125V AC	10.1A	3A
250V AC	10.1A	3A

* The VDE motor load rating is in accordance with VDE 0630 motorload rating which designates an inrush current switching capability of 6 times the indicating rating.

2. Characteristics

	Mechanical (at 60 cpm)	10 ⁶
Expected life	Electrical (at 20 cpm, operating speed: 10mm/sec.)	10⁵ (10.1A 250V AC) 5 × 10⁴ (10(3)A 250V~)
Insulation resi	, ,	
inoulation reor	Between terminals	2.000 Vrms for 1 min.
Dielectric strength	Between terminals and other exposed metal parts	2,500 Vrms for 1 min.
-	Between terminals and ground	2,000 Vrms for 1 min.
	resistance, max. op at 1A 6 to 8V DC)	Max. 100mΩ
Temperature rise		Initial 45 deg. Max., After test 55 deg. Max.
Vibration resis	tance	10 to 55Hz at double amplitude of 1.5mm (Contact opening Max. 1 msec.
Shock resistar	nce	Min. 294 m/s ²
Actuator stren	gth	49 N for 1 minute
Tensile termin	al strength	Min. 147 N
Min. operating	speed	10 to 300mm/sec.
Max. operating	g cycle rate	60 cpm
Temperature r	esistance	-40°C to -45°C: 48 hours, +80°C to +90°C: 48 hours
Ambient temperature		−25 to +85°C (Not freezing below 0°C)
Flame retardancy		UL 94V-1
Tracking resistance (CTI)		Min. 175
Contact material		AgCuO alloy

3. Operating characteristics

1) Screw mounting type

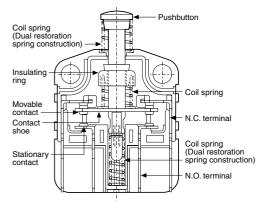
Contact arrangement	Max. O.F.	Max. T.F. pushbutton position: 10mm	Max. F.P.	O.P.	Min. T.T.P.	Min. O.T.
1 Form A	(N.O. contact to ON) 4.90N	6.37N	16.6mm	(N.O. contact to ON) 12.7±0.4mm	10mm	2.1mm
1 Form B	(N.C. contact to OFF) 2.94N	7.35N	15.3mm	(N.C. contact to OFF) 14.9±0.4mm	10mm	4.3mm
1 Form A 1 Form B	(N.O. contact to ON) 5.88N	7.35N	15.3mm	(N.O. contact to ON) 12.7±0.4mm	10mm	2.1mm
1 Form A 1 Form B	(N.C. contact to OFF) 2.94N	7.35N	15.3mm	(N.C. contact to OFF) 14.9±0.4mm	10mm	2.1mm
2 Form A	(N.O. contact to ON) 7.85N	9.81N	16.6mm	(N.O. contact to ON) 12.7±0.4mm	10mm	2.1mm

2) Snap-in mounting type

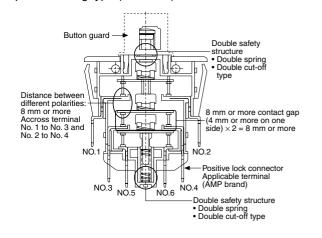
	0 71					
Contact arrangement	Max. O.F.	Max. T.F. pushbutton position: 10mm	Max. F.P.	O.P.	Min. T.T.P.	Min. O.T.
2 Form A	(N.O. contact to ON) 7.85N	9.81N	14mm	(N.O. contact to ON) 9.3±0.4mm	7.5mm	2.1mm
3 Form A	(N.O. contact to ON) 9.81N	14.7N	14mm	(N.O. contact to ON) 9.3±0.4mm	7.5mm	2.1mm

CONSTRUCTION

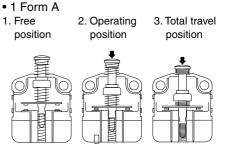
[Screw mounting type (1 Form A 1 Form B)



[Snap-in mounting type (3 Form A)



CONTACT OPERATION CHART



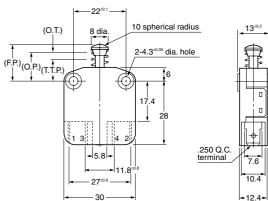
DIMENSIONS

1. Screw mounting type

1 Form A, 1 Form B, 1 Form A 1 Form B



Contact gap 1 Form A: Min. 6mm 1 Form B: Min. 3mm 1 Form A 1 Form B: Max. 3mm Remarks: Terminal no. 3 & 4 are for 1 Form A Terminal no. 1 & 2 are for 1 Form B.



mm General tolerance: ±0.1

AV1

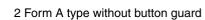
2 Form A

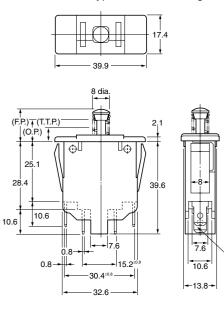


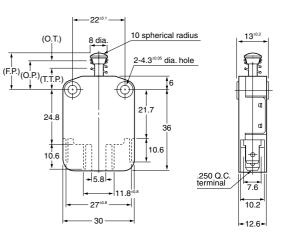
Contact gap 2 Form A: Min. 6mm



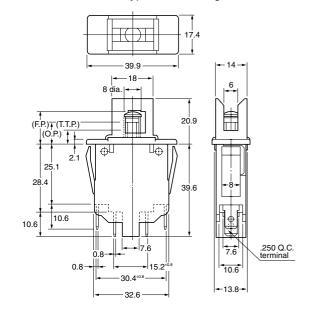






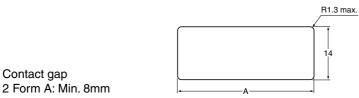


2 Form A type with button guard

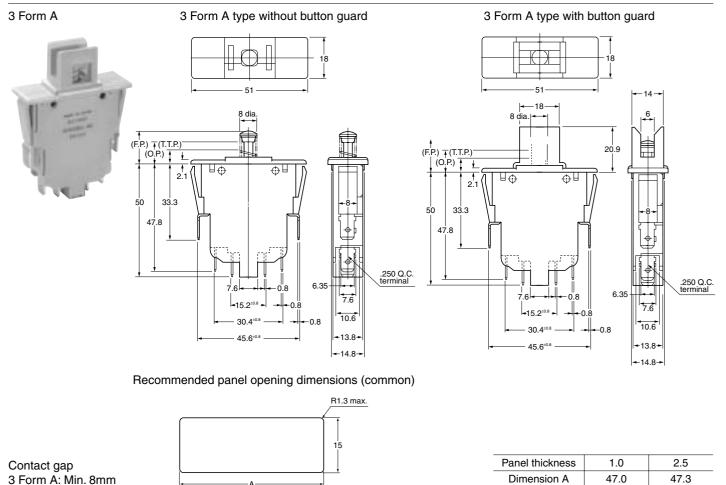


Recommended panel opening dimensions (common)

.250 Q.C. terminal



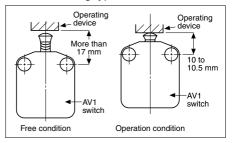
Panel thickness	1.0	2.5
Dimension A	36.7	37.7



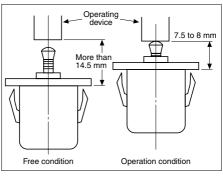
NOTES

1. Switch mounting

Mount the switch to a smooth surface using M4 screws. Tighten the screws with 0.3 to 0.5 N·m {3 to 5 kg·cm} torque. To prevent loosening of the mounting screws, it is recommended that spring washers be used in combination with adhesive material for locking the screws. 2. Adjustment of the operating device: With respect to the position of the operating device and the switch body, set the position as indicated in the condition on the right. If this condition is exceeded, the mechanical and electrical performance will be impaired. In addition, the force applied by the operating device should be in a perpendicular direction. Even if the pushbutton is used in the full total travel position, there will be no influence on the life of the switch. Screw mounting type



Snap-in mounting type



3. Confirming insulating distance: Before mounting and wiring, the insulating distance between terminals and between terminals and ground should be checked for assurance of proper distance. With respect to the terminal connections, it is recommended that receptacles with insulating sleeves be used.

Also, consideration should be given to the wiring not to apply force to the terminal section normally.

4. Avoid using AV1 switches in the following conditions:

- Locations where hydrogen sulfide gas or other corrosive gases exist.
- Locations where gasoline, thinner, or other inflammable or explosive gases exist.
- Locations where there is dust and refuse.
- For operation where the perpendicular
- operating speed is less than 10mm/sec. • For operation frequency of make/break
- exceeding 60 cpm.
- For ambient temperatures exceeding the range of –25°C to +85°C.
- For ambient humidity exceeding 85% R.H.
- For use in a silicon atmosphere.

5. For use of AV14653F (1a1b type): For the type AV14653F, the air distance between the N.O. and N.C. contacts is less than the required value of VDE. The N.O. and the N.C. contacts can carry only the same electric potential.



SMALL, HIGHLY RELIABLE TIP SENSOR CONTAINING A PHOTO SENSOR

RoHS Directive compatibility information http://www.nais-e.com/

ORDERING INFORMATION



• The contact type is equivalent to normally closed contacts, which satisfies the PL Act.

• The internal sphere can be used over an operation angle of 360 degrees in the circumferential direction.

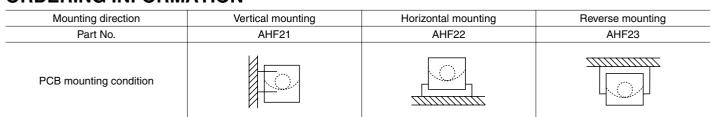
• There are three standard terminal profiles which can be selected according to the mounting direction of the PCB.

• The terminals are tin-plated for longterm solderability.

TYPICAL APPLICATIONS

AHF2 (1

- Gas heaters
- Electric fans
- Water vallet
- Infrared treatment device
- Electric pots with warming function



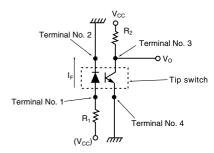
Remark: Standard Packaging: Tube 50 pcs.

CONTACT TYPE

Normally closed type (The photo transistor is ON when the sensor is being used.)

APPLICABLE CIRCUIT

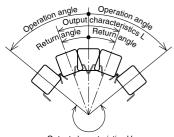
- Refer to the dimensional diagram for the terminal Nos.
- Vcc = 5 V
- R₂ = 100 kΩ
- Forward current,
- IF. of the LED: 19 mA
- $(V_{CC} = 5 \text{ V}, \text{ R}_1 = 200 \Omega)$
- Forward voltage,
- $V_{\rm F}$, of the LED: Typ = 1.2 V



BASIC CHARACTERISTICS

For $T_a = 25^{\circ}C$ and applicable circuit conditions 1) Operation characteristics

- (Operation speed 6 degrees/second)
- Operation angle (Output: $V_{OL} \rightarrow V_{OH}$): 25 to 60 degrees
- Return angle (Output: $V_{OH} \rightarrow V_{OL}$): Min. 20 degrees



Output characteristics H

- 2) Output (Vo) characteristics (The sphere must be stationary.)
- Vol (photo transistor ON): Max. 1.0 V (horizontal)
- \bullet V_{OH} (photo transistor OFF): Min. 4.0 V (inclined at an angle of at least 60 degrees)

SPECIFICATIONS

Item	Specificaitons
Electrical and mechanical life	Min. 10 ⁵ (Using the applicable circuit) At 6 cpm; Opening and closing position: 0 deg. ↔ 90 deg. (The internal shpere must be stationary for at leas 500 ms at angles of 0 and 90 deg. respectively.)
	10 to 400 Hz acceleration 2.9 m/s ² applied for 7 days
Vibration resistance	5 to 10 Hz at half amplitude of 5 mm, 5×10⁵ cycles
Shock resistance	588 m/s ² applied 3 times in each of 6 directions
Terminal strength	Min. 9.8 N (each direction)
Dropping individual part	Three times from height of 100 cm
High temperature, high humidity storage ability	Leave for 500 hours at 85°C and 85% RH (No freezing at low temperature)
High temperature storage ability	Leave for 500 hours at 85°C
Low temperature storage ability	Leave for 500 hours at -25°C (No freezing at low temperature)
Shock and heat resistance	Subject to 100 cycles each consisting of 30 minutes at -25°C and 30 minutes at 85°C.
Resistance to hydrogen sulfide	Leave for 500 hours in an atmosphere containing 3 ppm of hydrogen sulfide at 40°C and 75% RH.
Resistance to sulfur dioxide gas	Leave for 500 hours in an atmosphere containing 10 ppm of sulfur dioxide at 40°C and 95% RH
Resistance to ammonia gas	Leave for 96 hours in an atmosphere containing 3% of ammonia gas at normal temperature and humidity.
Resistance to dust	Mix with 2 kg/m ³ talcum powder or fly ash and leave to stand for 8 hours
Ambient temperature	-20 to +80°C (No freezing nor condensation at low temperature)
Notes:	

Without any indications, specifications are measured at following conditions
 Temperature: 15 to 35°C

• Humidity: 25 to 85% RH

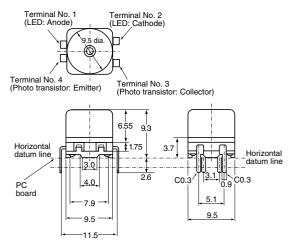
Atmospheric pressure: 86 to 106 kpa.

2. The evaluation criteria for performance are as follows:

Basic characteristics – $T_a = 25^{\circ}C$ and applicable circuit conditions

DIMENSIONS

• Horizontal mounting type

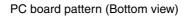


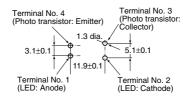
1) Operation characteristics (operation speed 6 degrees/sec.) • Operation angle (Output: $V_{OL} \rightarrow V_{OH}$): 25 to 60 degrees • Return angle (Output: $V_{OH} \rightarrow V_{OL}$): 20 degrees min.

2) Output (Vo) characteristics (The sphere must be stationary.)

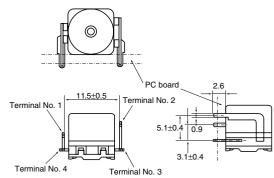
Vol. (photo transistor ON): 1.2 V max. (horizontal)
 VoH (photo transistor OFF): 3.8 V min. (inclined at an angle of at least 60 degrees)

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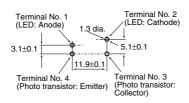




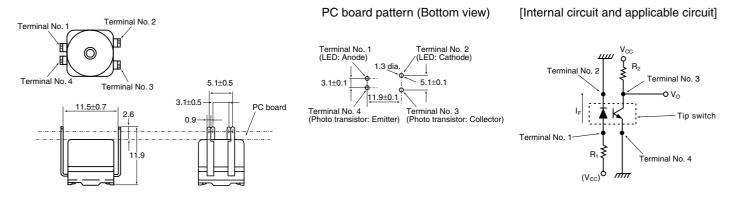
• Vertical mounting type



PC board pattern (Bottom view)



Reverse mounting type



NOTES

1. Handling

1) In the enent that a voltage or current that exceeds the maximum rating is applied to, or passed between the terminals, the photo-transistor will no longer function normally. In such a case, do not reuse the photo-transistor but discard it

2) Be careful not to apply an excessively large load to the terminals because this may damage the photo-transistor.

2. Soldering

1) When soldering by hand, use a 18W soldering iron that has a temperature regulator (iron tip temperature must be no more than 350°C) and apply the tip to the joint for no more than 3 seconds.

2) When performing automatic soldering, ensure that the board does not remain in the solder bath for more than 10 seconds at 260°C, or more than 3 seconds at 350°C.

3) Be careful not to move the terminals for one minute after soldering them.

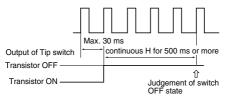
3. Environment

This product is a non-contact type tip detection switch containing a photointerrupter. It is intended for installation in equipment. Because of the nature of a semiconductor, if this product is used continuously for a long period in a high temperature, low temperature and/or humid environment, according to the

optic quantities decrease of luminescent diode output characteristics may be significantly affected. In such a case, take suitable measures, such as inserting a comparator at the output side, to provide a greater degree of margin with respect to change in the output characteristics, and thereby improve the reliability of the product.

4. Preventing a malfunction

1) The tip sensor uses an internal sphere, hence chattering occurs if it is subjected to vibration or shock. To prevent chattering, continuously read pulses of 30 ms max. using a microprocessor, and set the microprocessor so that the switch goes L (ON) or H (OFF) if the output level exceeds 500 ms continuously. Also, take steps to keep induction and RF noise away from the sensor.



2) The switch should be mounted keeping away from the vibration generator such as motor. Fix the PC board firmly in order to prevent resonance with the vibration generator, or the contact chattering of a switch may occur by the movement of a

ball inside. The allowable vibration level which the chattering does not occur would be less than {0.3G} at 10 to 260Hz and 320 to 400Hz. The range 260 to 320Hz may have a resonance point and the level should be less than 0.1G.

5. Others

1) Depending on the circuitry and the environmental conditions, solder migration may occur and short a circuit. Please confirm that the insulation distance is large enough in the actual application.

2) To prevent a malfunction, the switch should be kept away from the direct sunlight and any other light sources. 3) The noises caused by electrostatics, surge voltage and inductives may break the photo-interruptor.

4) The reflow soldering and cleaning are not allowed.

5) The switch should be mounted with the tolerance ± 3 degree.

6. Confirmations in the actual use.

Each items in this spec sheet was tested and confirmed independently at a certain duration. To get a higher reliability of the equipment, please confirm the switch quality with the actual load and environmental conditions before using.

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Standards Chart

With more and more electrical devices and machines being exported overseas, most of the control devices incorporated into those devices and machines now meet international standards. We are is in the process of achieving international standards certification for all of our products. The table below indicates which products have already been certified, for quick reference.

Notes) 1. Some items in a product group may not meet certification requirements in some cases. 2. Snap-action switches and detection switches are certified based on their product numbers.

	Item			JL (Recognized)	CSA (Certified)		VDE (Certified)		SEMKO (Certified)		Remarks		
			File No.	Rating (Recognized)	File No.	Rating (Certified)	File No.	Rating (Certified)	File No.	Rating			
Turquiose switches J type	Silver allog type	y contact	E35901	6 × 10 ³ times rating O.F. 125g: 1A 125V AC O.F. 200g: 2A 125V AC	LR23413	6 × 10 ³ times rating O.F. 125g: 1A 125V AC O.F. 200g: 2A 125V AC	_	_	_	_	Excluding ABJ2 long stroke type, ABJ4 and ABJ5 types		
(ABJ1, ABJ2, ABJ3)	Gold-clad type	contact	E35901	6×10^3 times rating 10 ⁵ times rating 0.1A 125V AC	LR23413	6 × 10 ³ times rating 10 ⁵ times rating 0.1A 125V AC	-	-	_	-			
Turquiose	Silver allog	y contact	E35901	6×10^3 times rating 2A 250V AC	LR23413	6×10^3 times rating 2A 250V AC	90446	5×10^4 times rating 2A 250V AC (T85)	9421091	5×10^4 times rating 2A 250V AC (T85)			
switches S type (ABS1,	Gold-clad layer type		E35901	6×10^3 times rating 10 ⁵ times rating 0.1A 30V DC	LR23413	6×10^3 times rating 10 ⁵ times rating 0.1A 30V DC	-	_	_	_			
ABS4, ABS5)	Gold-clad type	triple layer	E35901	6×10^3 times rating 10 ⁵ times rating 0.1A 250V AC	LR23413	6×10^3 times rating 10 ⁵ times rating 0.1A 250V AC	90446	5×10^4 times rating 0.1A 250V AC (T85)	415647	5 × 10 ⁴ times rating 0.1A 250V AC (T85)			
	Gold alloy type	contact	E35901	6 × 10 ³ times rating O.F. 0.98N type: 1A 250V AC O.F. 1.96N, 2.94N type: 3A 250V AC	LR23413	6 × 10 ³ times rating O.F. 0.98N type: 1A 250V AC O.F. 1.96N, 2.94N type: 3A 250V AC	090421	10 ⁴ times rating O.F. 0.98N type: 1A 250V AC O.F. 1.96N, 2.94N type: 3A 250V AC	415646	10 ⁴ times rating O.F. 0.98N type: 1A 250V AC O.F. 1.96N, 2.94N type: 3A 250V AC			
Turquiose switches V				10 ⁵ times rating 0.1A 250V AC		10 ⁵ times rating 0.1A 250V AC		5×10^4 times rating 0.1A 250V AC		5 × 10 ⁴ times rating 0.1A 250V AC			
type (ABV1)	Silver alloy contact			6 × 10 ³ times rating O.F. 0.98N type: 3A 250V AC O.F. 1.96N, 2.94N type: 5A 250V AC		6 × 10 ³ times rating O.F. 0.98N type: 3A 250V AC O.F. 1.96N, 2.94N type: 5A 250V AC		10 ⁴ times rating O.F. 0.98N type: 3A 250V AC O.F. 1.96N, 2.94N type: 5A 250V AC		10 ⁴ times rating O.F. 0.98N type: 3A 250V AC O.F. 1.96N, 2.94N type: 5A 250V AC			
				10 ⁵ times rating 0.5A 250V AC		10 ⁵ times rating O.F. 1.96N, 2.94N type: 0.5A 250V AC		5×10^4 times rating 0.5A 250V AC		5×10^4 times rating 0.5A 250V AC			
NZ basic sv	witches (AN	11)	E35901	10A 125, 250 or 480V AC 1/8 HP 125V AC, 1/4 HP 250V AC 1/2 A 125V DC, 1/4 A 250V DC	C-UL certified	10A 125, 250 or 480V AC 1/ ₈ HP 125V AC, 1/ ₄ HP 250V AC 1/ ₂ A 125V DC, 1/ ₄ A 250V DC	_	_	_	_			
	Silver alloy contact type	6A type	E35901	6 × 10 ³ times rating 6A 250V AC (T105) 10 ⁵ times rating 6A 250V AC 3A 30V DC (T105)	LR23413	6×10^3 times rating 6A 250V AC (T105) 10 ⁵ times rating 6A 250V AC 3A 30V DC (T105)	109234	6(1) A 250V ~AC (T105)	9750135	6(1) A 250V ~AC (T105)			
QV		alloy	alloy contact	alloy contact	11A type	E35901	6 × 10 ³ times rating 11A 250V AC (T105) 10 ⁵ times rating 6A 250V AC 4A 30V DC (T105)	LR23413	6 × 10 ³ times rating 11A 250V AC (T105) 10 ⁵ times rating 6A 250V AC (T105) 4A 30V DC (T105)		11(2) A 250V ~AC (T105)	9750135	11(2) A 250V ~AC (T105)
switches (AM5)		16A type	E35901	6×10^3 times rating 16A 250V AC 10 ⁵ times rating 12A 250V AC 6A 30V DC (T105) *	LR23413	6 × 10 ³ times rating 16A 250V AC 10 ⁵ times rating 12A 250V AC 6A 30V DC (T105) #		16(3) A 250V ~AC (T105) 6A 30VDC	9750135	16(3) A 250V ~AC (T105) 6A 30VDC	* For the OF=3.92N (pin plunger) type with a UL and CSA 10 ⁵ times rating, the values are as follows: 12 A 250 V AC 8 A 30 V DC		
	Gold-clad contact type	0.1A type	E35901	6 × 10 ³ times rating 0.1A 250V AC (T105) 10 ⁵ times rating 0.1A 250V AC (T105)	LR23413	6 × 10 ³ times rating 0.1A 250V AC (T105) 10 ⁵ times rating 0.1A 250V AC (T105)		0.1A 250V~AC (T105)	9750135	0.1A 250V~AC (T105)			
switches	Heat resistant series		E35901	6 × 10 ³ times rating O.F. 0.49N: 5A 125, 250V AC O.F. 0.98N: 10A 125, 250V AC O.F. 1.96N ~ 3.92N: 15A 125, 250V AC Temperature rating 120°C	LR23413	6 × 10 ³ times rating O.F. 0.49N: 5A 125, 250V AC O.F. 0.98N: 5A 125, 250V AC O.F. 1.96N ~ 3.92N: 15A 125, 250V AC	112851	O.F. 0.49N: (T85) 5(1) A 125, 250V~ O.F. 0.98N: (T85) 10(2) A 125, 250V- O.F. 1.96N ~ 3.92N: 16(2) A 125, 250V-	400971	5(1) A 125, 250V ~(T85) 10(2) A 125, 250V ~(T85) 16(3) A 125, 250V ~(T85)			
		Standard type		10° times rating O.F. 0.49N, 0.98N: 5A 125, 250V AC 3A 30V DC O.F. 1.96N, 2.94N: 10A 250V AC 6A 30V DC O.F. 3. 92N: 12A 250V AC 6A 30V DC Temperature rating 120°C	LR23413	10 ⁵ times rating O.F. 0.49N, 0.98N: 5A 250V AC 3A 30V DC O.F. 1.96N, 2.94N: 10A 250V AC 6A 30V DC O.F. 3.92N: 12A 250V AC 6A 30V DC 6A 30V DC	_	_	_	_			
		Low-level circuit type	1	3A 125, 250V AC Temperature rating 120°C	LR23413	3A 125, 250V AC	112851	3A 125, 250V~	400971	3A 250V~			

Standards Chart

Item		UL (Recognized)		CSA (Certified)		VDE (Certified)		SEMKO (Certified)		Remarks					
		File No.	Rating (Recognized)	File No.	Rating (Certified)	File No.	Rating (Certified)	File No.	Rating	nemalks					
		Silver alloy contact type	E35901	6×10^3 times rating 3A 250V AC 10^5 times rating 2A 250V AC 2A 30V DC	LR23413	6×10^3 times rating 3A 250V AC 10 ⁵ times rating 2A 250V AC 2A 30V DC	6168	$\begin{array}{l} 10^4 \mbox{ times rating (T85)} \\ O.F. 50g: 3A 250V \\ 5 \times 10^4 \mbox{ times rating} \\ (T85) \\ O.F. 100g: 3A 250V \\ \end{array}$	9711097 9750138	10 ⁴ times rating (T85) O.F. 50g: 3A 250V~ 5 × 10 ⁴ times rating (T85) O.F. 100g: 3A 250V~					
	Standard version	Gold-clad double layer type	E35901	6×10^3 times rating 0.1A 30V DC 10 ⁵ times rating 0.1A 30V DC	LR23413	6×10^3 times rating 0.1A 30V DC 10 ⁵ times rating 0.1A 30V DC	-	_	-	-					
S•FS-T witches AV3,		Gold-clad triple layer type	E35901	6×10^3 times rating 0.1A 250V AC 10 ⁵ times rating 0.1A 250V AC	LR23413	6×10^3 times rating 0.1A 250V AC 10 ⁵ times rating 0.1A 250V AC	6168	5 × 10 ⁴ times rating 0.1A 250V	9711097 9750138	5×10^4 times rating 0.1A 250V					
ÀVM3/ AVT3, AVL3)		Silver alloy contact type	E35901	6×10^3 times rating 5A 250V AC 10 ⁵ times rating 2A 250V AC 2A 30V DC	LR23413	6×10^3 times rating 5A 250V AC 10 ⁵ times rating 2A 250V AC 2A 30V DC	6168	10 ⁴ times rating (T85) 5A 250V~	9711097 9750138	10 ⁴ times rating (T85) 5A 250V~					
	Long life version	Gold-clad double layer type	E35901	6 × 10 ³ times rating 0.1A 30V DC 10 ⁵ times rating 0.1A 30V DC	LR23413	6 × 10 ³ times rating 0.1A 250V DC 10 ⁵ times rating 0.1A 250V DC	-	_	-	-					
		Gold-clad triple layer type	E35901	6×10^3 times rating 0.1A 250V AC 10 ⁵ times rating 0.1A 250V AC	LR23413	6×10^3 times rating 0.1A 30V AC 10 ⁵ times rating 0.1A 30V AC	6168	5 × 10 ⁴ times rating 0.1A 250V	9711097 9750138	5×10^4 times rating (T85) 0.1A 250V					
S switche	s (Contact o 1mm type)	gap:	E35901	3A 30V DC 10 ⁴ times rating	LR23413	3A 30V DC 10 ⁴ times rating	_	(TÜV approved)	9711097	3A 30V DC 10 ⁴ times rating					
'S switche	s (AVM3)	1	E35901	6×10^3 times rating 10.1A 250V AC	LR23413	6 × 10 ³ times rating 10.1A 250V AC	_	_	9550206	10.1A 250V (T85)					
	Standard	M1, 2 mounting hole type	E35901	3A 125V AC	LR23413	3A 125V AC	_	_	_	_					
J	type	type	type	M2 mounting hole type	E35901	O.F. 75g: 1A 125V AC O.F. 150g: 3A 125V AC	LR23413	O.F. 75g: 1A 125V AC O.F. 150g: 3A 125V AC	_	_	-	-			
switches (AH1)	Low-level circuit type	Low-level	Low-level	Low-level	Low-level	M1, 2 mounting hole type	E35901	3A 125V AC	LR23413	3A 125V AC	-	_	-	-	
		M2 mounting hole type	E35901	6 × 10 ³ times rating 0.1A 125V AC 10 ⁵ times rating 0.1A 125V AC	LR23413	6 × 10 ³ times rating 0.1A 125V AC 10 ⁵ times rating 0.1A 125V AC	_	_	_	-					
X witches a, 2a, 3a AGX1, 2, ~7)	Standard 1	type	E35901	10 ⁵ times rating 10.1A 250V AC 6A 30V DC	LR23413	10 ⁵ times rating 10.1A 250V AC 6A 30V DC	88838	5 × 10 ⁴ times rating 10(3) A 250V~(T85) (TÜV approved)	9450164	5 × 10 ⁴ times rating 10(3) A 250V~(T85)					
W switch	es (AV1)		E35901	Interlock rating 10 ⁵ times rating 10.1A 250V AC	LR23413	Interlock rating 10 ⁵ times rating 10.1A 250V AC	-	ENEC/VDE 40014475	-	-					

Notes) 1. Some product numbers for VDE standard and SEMKO standard products of the NV type marked with an asterisk have not yet been certified. Please contact us for specific information.

2. In the table above, if the UL/CSA standard has not been indicated as either a 6×10^3 times rating or a 10^5 times rating, it means that the standard is a 6×10^3 times rating or a 10^5 times rating or a 10^5 times rating it means that the standard is a 6×10^3 times rating it means that the standard is a 6×10^3 times rating or a 10^5 times rating it means that the standard is a 6×10^3 times rating it means that the standard is a 6×10^3 times rating it means that the standard is a 6×10^3 times rating it means that the standard is a 6×10^3 times rating it means that the standard is a 6×10^3 times rating it means that the standard is a 6×10^3 times rating it means that the standard is a 6×10^3 times rating it means that the standard is a 6×10^3 times rating it means that the standard is a 6×10^3 times rating it means that the standard is a 6×10^3 times rating it means that the standard is a 6×10^3 times rating it means that the standard it means the standard it means that the standard it mean rating. 3. In the table above, if the VDE or SEMKO standard has not been indicated as either a 10⁴ times rating or a 5×10^4 times rating, it means that the standard is a 5×10^4 times rating or a 5×10^4 times rating or a 5×10^4 times rating.

10⁴ times rating.
4. In cases where products are indicated as meeting all of the standards, the standard versions of GX switches and GL switches and FS contact gap min. 1mm type have been certified for all of the standards, but for snap-action switches such as the QV, FS, and FS-T, the product number suffix will be either 3 or 31. Please contact us for specific information.



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